



Version 16

Profilers

*"The real voyage of discovery consists not in seeking new landscapes,
but in having new eyes."*

Marcel Proust

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16.1

The correct bibliographic citation for this manual is as follows: SAS Institute Inc. 2020–2021. JMP® 16 *Profilers*. Cary, NC: SAS Institute Inc.

JMP® 16 Profilers

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March 2021

August 2021

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Get the Most from JMP

Whether you are a first-time or a long-time user, there is always something to learn about JMP.

Visit JMP.com to find the following:

- live and recorded webcasts about how to get started with JMP
- video demos and webcasts of new features and advanced techniques
- details on registering for JMP training
- schedules for seminars being held in your area
- success stories showing how others use JMP
- the JMP user community, resources for users including examples of add-ins and scripts, a forum, blogs, conference information, and so on

<https://www.jmp.com/getstarted>

Contents

Profilers

1	Learn about JMP	11
	Documentation and Additional Resources	
	Formatting Conventions in JMP Documentation	13
	JMP Help	14
	JMP Documentation Library	14
	Additional Resources for Learning JMP	20
	JMP Tutorials	20
	Sample Data Tables	20
	Learn about Statistical and JSL Terms	21
	Learn JMP Tips and Tricks	21
	JMP Tooltips	21
	JMP User Community	22
	Free Online Statistical Thinking Course	22
	JMP New User Welcome Kit	22
	Statistics Knowledge Portal	22
	JMP Training	22
	JMP Books by Users	23
	The JMP Starter Window	23
	JMP Technical Support	23
2	Introduction to Profilers	25
	Visualize Response Surfaces and Optimize Processes	
	Overview of the Profiler Platform	27
	Introduction to Profiling	28
	Profiler Features in JMP	28
	Profiler Launch Windows	30
	Fit Group	31
	Interpret the Profiles	32
	Profiler Platform Options	35
	Common Profiler Topics	36
	Linear Constraints	36
	Noise Factors	38

3	Profiler	41
	Explore Cross Sections of Responses across Each Factor	
	Example of the Prediction Profiler	43
	Launch the Prediction Profiler Platform	44
	Prediction Profiler Options	44
	Maximization Options Window	52
	Desirability Profiling and Optimization	53
	Construction of Desirability Functions	54
	How to Use the Desirability Function	55
	The Desirability Profile	57
	Customized Desirability Functions	57
	Assess Variable Importance	59
	Bagging	63
	Additional Examples of the Prediction Profiler	64
	Example of Desirability Profiling for Multiple Responses	65
	Example of a Noise Factor in the Prediction Profiler	66
	Example of Variable Importance for One Response	72
	Example of Variable Importance for Multiple Responses	74
	Example of Bagging to Improve Prediction	76
	Example of Bagging to Indicate the Accuracy of Predictions	79
	Example of Confidence Intervals Using Bagging	82
	Example of Confidence Intervals Using StdErr Pred Formula Column	84
	Statistical Details for the Prediction Profiler	85
	Assess Variable Importance	85
	Propagation of Error Bars	87
	Extrapolation Control Metrics	88
4	Contour Profiler	91
	Explore Contours of Responses across Two Factors	
	Overview of the Contour Profiler	93
	Example of the Contour Profiler	93
	Launch the Contour Profiler Platform	95
	The Contour Profiler Report	95
	Factor Settings and Controls	96
	Response Settings and Controls	96
	Contour Profiler Platform Options	97
	Constraint Shading Settings	99
	Additional Example of the Contour Profiler	99
	Explore Optimal Settings	99

5	Surface Plot	103
	Explore Contours of Responses across Three Factors	
	Overview of the Surface Plot and Surface Profiler	105
	Example of the Surface Plot Platform	105
	Launch the Surface Plot Platform	108
	The Surface Plot Report	110
	The Surface Plot	110
	Appearance Controls	111
	Independent Variables	112
	Dependent Variables	113
	Surface Plot Platform Options	115
	Pop-Up Menu Options	115
	Dependent Variables Options	116
	Sheet or Surface Properties	117
	Keyboard Shortcuts	119
	Additional Examples of the Surface Plot Platform	119
	Construct a Surface Plot for a Single Mathematical Function	119
	Plotting Isosurfaces	120
6	Mixture Profiler	123
	Explore Factor Effects Using Ternary Plots	
	Overview of the Mixture Profiler	125
	Ternary Plot Overview	125
	Ternary Plots with More Than Three Components	126
	Example of the Mixture Profiler	127
	Launch the Mixture Profiler Platform	128
	The Mixture Profiler Report	129
	Factor Settings and Controls	129
	Response Settings and Controls	130
	Mixture Profiler Platform Options	130
	Customizations for the Mixture Profiler	131
	Linear Constraints	131
	Additional Examples of the Mixture Profiler Platform	132
	Mixture Variables with a Process Variable	132
	Multiple Responses with Five Mixture Variables	135
7	Custom Profiler	141
	Explore Response Surfaces Using a Numerical Calculator	
	Overview of the Custom Profiler	143
	Example of the Custom Profiler	143
	Launch the Custom Profiler Platform	145

The Custom Profiler Report	146
Factor Settings and Controls	146
Response Settings and Controls	147
Optimization Settings and Controls	147
Custom Profiler Platform Options	148

8 Simulator

Explore the Effects of Variation on Responses

Overview of the Simulator	151
Example of the Simulator	151
Launch the Simulator	154
Factors Simulation Settings	154
Response Simulation Settings	157
The Simulator Report	157
The Simulator Report Options	158
Defect Profiler	159
Introduction to Tolerance Design	159
Graph Scale	160
Defect Rates	160
Simulation Method and Details	161
Notes	161
Defect Parametric Profiler	162
Simulation Experiment	163
Specification Limits	163
Additional Examples of the Simulator	163
Example of the Defect Profiler	164
Example of Stochastic Optimization	167
Example of Simulating General Formulas	176
Statistical Details for the Simulator	179
Normal Weighted Distribution	179

9 Excel Profiler

Visualize Models Saved in Microsoft Excel

Overview of the Excel Profiler	183
Example of an Excel Model	183
Run the JMP Profiler	185
Use Linear Constraints	186
Resolution of Profile Lines	186
Use the Excel Profiler from JMP	187

A	References	189
B	Technology License Notices	191

Chapter **1**

Learn about JMP

Documentation and Additional Resources

Learn about JMP documentation, such as book conventions, descriptions of each JMP document, the Help system, and where to find additional support.

Contents

Formatting Conventions in JMP Documentation.....	13
JMP Help	14
JMP Documentation Library	14
Additional Resources for Learning JMP	20
JMP Tutorials	20
Sample Data Tables	20
Learn about Statistical and JSL Terms	21
Learn JMP Tips and Tricks.....	21
JMP Tooltips.....	21
JMP User Community	22
Free Online Statistical Thinking Course	22
JMP New User Welcome Kit	22
Statistics Knowledge Portal.....	22
JMP Training	22
JMP Books by Users	23
The JMP Starter Window	23
JMP Technical Support.....	23

Formatting Conventions in JMP Documentation

These conventions help you relate written material to information that you see on your screen:

- Sample data table names, column names, pathnames, filenames, file extensions, and folders appear in Helvetica (or sans-serif online) font.
- Code appears in *Lucida Sans Typewriter* (or monospace online) font.
- Code output appears in *Lucida Sans Typewriter* italic (or monospace italic online) font and is indented farther than the preceding code.
- **Helvetica bold** formatting (or bold sans-serif online) indicates items that you select to complete a task:
 - buttons
 - check boxes
 - commands
 - list names that are selectable
 - menus
 - options
 - tab names
 - text boxes
- The following items appear in italics:
 - words or phrases that are important or have definitions specific to JMP
 - book titles
 - variables
- Features that are for JMP Pro only are noted with the JMP Pro icon . For an overview of JMP Pro features, visit <https://www.jmp.com/software/pro>.

Note: Special information and limitations appear within a Note.

Tip: Helpful information appears within a Tip.

JMP Help

JMP Help in the Help menu enables you to search for information about JMP features, statistical methods, and the JMP Scripting Language (or *JSL*). You can open JMP Help in several ways:

- Search and view JMP Help on Windows by selecting **Help > JMP Help**.
- On Windows, press the F1 key to open the Help system in the default browser.
- Get help on a specific part of a data table or report window. Select the Help tool  from the **Tools** menu and then click anywhere in a data table or report window to see the Help for that area.
- Within a JMP window, click the **Help** button.

Note: The JMP Help is available for users with Internet connections. Users without an Internet connection can search all books in a PDF file by selecting **Help > JMP Documentation Library**. See “[JMP Documentation Library](#)” for more information.

JMP Documentation Library

The Help system content is also available in one PDF file called *JMP Documentation Library*. Select **Help > JMP Documentation Library** to open the file. You can also download the Documentation PDF Files add-in if you prefer searching individual PDF files of each document in the JMP library. Download the available add-ins from <https://community.jmp.com>.

The following table describes the purpose and content of each document in the JMP library.

Document Title	Document Purpose	Document Content
<i>Discovering JMP</i>	If you are not familiar with JMP, start here.	Introduces you to JMP and gets you started creating and analyzing data. Also learn how to share your results.
<i>Using JMP</i>	Learn about JMP data tables and how to perform basic operations.	Covers general JMP concepts and features that span across all of JMP, including importing data, modifying columns properties, sorting data, and connecting to SAS.

Document Title	Document Purpose	Document Content
<i>Basic Analysis</i>	Perform basic analysis using this document.	Describes these Analyze menu platforms: • Distribution • Fit Y by X • Tabulate • Text Explorer Covers how to perform bivariate, one-way ANOVA, and contingency analyses through Analyze > Fit Y by X. How to approximate sampling distributions using bootstrapping and how to perform parametric resampling with the Simulate platform are also included.
<i>Essential Graphing</i>	Find the ideal graph for your data.	Describes these Graph menu platforms: • Graph Builder • Scatterplot 3D • Contour Plot • Bubble Plot • Parallel Plot • Cell Plot • Scatterplot Matrix • Ternary Plot • Treemap • Chart • Overlay Plot The book also covers how to create background and custom maps.
<i>Profilers</i>	Learn how to use interactive profiling tools, which enable you to view cross-sections of any response surface.	Covers all profilers listed in the Graph menu. Analyzing noise factors is included along with running simulations using random inputs.

Document Title	Document Purpose	Document Content
<i>Design of Experiments Guide</i>	Learn how to design experiments and determine appropriate sample sizes.	Covers all topics in the DOE menu.
<i>Fitting Linear Models</i>	Learn about Fit Model platform and many of its personalities.	Describes these personalities, all available within the Analyze menu Fit Model platform: • Standard Least Squares • Stepwise • Generalized Regression • Mixed Model • MANOVA • Loglinear Variance • Nominal Logistic • Ordinal Logistic • Generalized Linear Model

Document Title	Document Purpose	Document Content
<i>Predictive and Specialized Modeling</i>	Learn about additional modeling techniques.	Describes these Analyze > Predictive Modeling menu platforms: • Neural • Partition • Bootstrap Forest • Boosted Tree • K Nearest Neighbors • Naive Bayes • Support Vector Machines • Model Comparison • Model Screening • Make Validation Column • Formula Depot Describes these Analyze > Specialized Modeling menu platforms: • Fit Curve • Nonlinear • Functional Data Explorer • Gaussian Process • Time Series • Matched Pairs Describes these Analyze > Screening menu platforms: • Modeling Utilities • Response Screening • Process Screening • Predictor Screening • Association Analysis • Process History Explorer

Document Title	Document Purpose	Document Content
<i>Multivariate Methods</i>	Read about techniques for analyzing several variables simultaneously.	Describes these Analyze > Multivariate Methods menu platforms: • Multivariate • Principal Components • Discriminant • Partial Least Squares • Multiple Correspondence Analysis • Structural Equation Models • Factor Analysis • Multidimensional Scaling • Item Analysis Describes these Analyze > Clustering menu platforms: • Hierarchical Cluster • K Means Cluster • Normal Mixtures • Latent Class Analysis • Cluster Variables
<i>Quality and Process Methods</i>	Read about tools for evaluating and improving processes.	Describes these Analyze > Quality and Process menu platforms: • Control Chart Builder and individual control charts • Measurement Systems Analysis • Variability / Attribute Gauge Charts • Process Capability • Model Driven Multivariate Control Chart • Legacy Control Charts • Pareto Plot • Diagram • Manage Spec Limits • OC Curves

Document Title	Document Purpose	Document Content
<i>Reliability and Survival Methods</i>	Learn to evaluate and improve reliability in a product or system and analyze survival data for people and products.	Describes these Analyze > Reliability and Survival menu platforms: • Life Distribution • Fit Life by X • Cumulative Damage • Recurrence Analysis • Degradation • Destructive Degradation • Reliability Forecast • Reliability Growth • Reliability Block Diagram • Repairable Systems Simulation • Survival • Fit Parametric Survival • Fit Proportional Hazards
<i>Consumer Research</i>	Learn about methods for studying consumer preferences and using that insight to create better products and services.	Describes these Analyze > Consumer Research menu platforms: • Categorical • Choice • MaxDiff • Uplift • Multiple Factor Analysis
<i>Scripting Guide</i>	Learn about taking advantage of the powerful JMP Scripting Language (JSL).	Covers a variety of topics, such as writing and debugging scripts, manipulating data tables, constructing display boxes, and creating JMP applications.
<i>JSL Syntax Reference</i>	Read about many JSL functions on functions and their arguments, and messages that you send to objects and display boxes.	Includes syntax, examples, and notes for JSL commands.

Additional Resources for Learning JMP

In addition to reading JMP help, you can also learn about JMP using the following resources:

- [“JMP Tutorials”](#)
- [“Sample Data Tables”](#)
- [“Learn about Statistical and JSL Terms”](#)
- [“Learn JMP Tips and Tricks”](#)
- [“JMP Tooltips”](#)
- [“JMP User Community”](#)
- [“Free Online Statistical Thinking Course”](#)
- [“JMP New User Welcome Kit”](#)
- [“Statistics Knowledge Portal”](#)
- [“JMP Training”](#)
- [“JMP Books by Users”](#)
- [“The JMP Starter Window”](#)

JMP Tutorials

You can access JMP tutorials by selecting **Help > Tutorials**. The first item on the **Tutorials** menu is **Tutorials Directory**. This opens a new window with all the tutorials grouped by category.

If you are not familiar with JMP, start with the **Beginners Tutorial**. It steps you through the JMP interface and explains the basics of using JMP.

The rest of the tutorials help you with specific aspects of JMP, such as designing an experiment and comparing a sample mean to a constant.

Sample Data Tables

All of the examples in the JMP documentation suite use sample data. Select **Help > Sample Data Library** to open the sample data directory.

To view an alphabetized list of sample data tables or view sample data within categories, select **Help > Sample Data**.

Sample data tables are installed in the following directory:

On Windows: C:\Program Files\SAS\JMP\16\Samples\Data

On macOS: \Library\Application Support\JMP\16\Samples\Data

In JMP Pro, sample data is installed in the JMPPRO (rather than JMP) directory.

To view examples using sample data, select **Help > Sample Data** and navigate to the Teaching Resources section. To learn more about the teaching resources, visit <https://jmp.com/tools>.

Learn about Statistical and JSL Terms

For help with statistical terms, select **Help > Statistics Index**. For help with JSL scripting and examples, select **Help > Scripting Index**.

Statistics Index Provides definitions of statistical terms.

Scripting Index Lets you search for information about JSL functions, objects, and display boxes. You can also edit and run sample scripts from the Scripting Index and get help on the commands.

Learn JMP Tips and Tricks

When you first start JMP, you see the Tip of the Day window. This window provides tips for using JMP.

To turn off the Tip of the Day, clear the **Show tips at startup** check box. To view it again, select **Help > Tip of the Day**. Or, you can turn it off using the Preferences window.

JMP Tooltips

JMP provides descriptive tooltips (or *hover labels*) when you hover over items, such as the following:

- Menu or toolbar options
- Labels in graphs
- Text results in the report window (move your cursor in a circle to reveal)
- Files or windows in the Home Window
- Code in the Script Editor

Tip: On Windows, you can hide tooltips in the JMP Preferences. Select **File > Preferences > General** and then deselect **Show menu tips**. This option is not available on macOS.

JMP User Community

The JMP User Community provides a range of options to help you learn more about JMP and connect with other JMP users. The learning library of one-page guides, tutorials, and demos is a good place to start. And you can continue your education by registering for a variety of JMP training courses.

Other resources include a discussion forum, sample data and script file exchange, webcasts, and social networking groups.

To access JMP resources on the website, select **Help > JMP User Community** or visit <https://community.jmp.com>.

Free Online Statistical Thinking Course

Learn practical statistical skills in this free online course on topics such as exploratory data analysis, quality methods, and correlation and regression. The course consists of short videos, demonstrations, exercises, and more. Visit <https://www.jmp.com/statisticalthinking>.

JMP New User Welcome Kit

The JMP New User Welcome Kit is designed to help you quickly get comfortable with the basics of JMP. You'll complete its thirty short demo videos and activities, build your confidence in using the software, and connect with the largest online community of JMP users in the world. Visit <https://www.jmp.com/welcome>.

Statistics Knowledge Portal

The Statistics Knowledge Portal combines concise statistical explanations with illuminating examples and graphics to help visitors establish a firm foundation upon which to build statistical skills. Visit <https://www.jmp.com/skp>.

JMP Training

SAS offers training on a variety of topics led by a seasoned team of JMP experts. Public courses, live web courses, and on-site courses are available. You might also choose the online e-learning subscription to learn at your convenience. Visit <https://www.jmp.com/training>.

JMP Books by Users

Additional books about using JMP that are written by JMP users are available on the JMP website. Visit <https://www.jmp.com/books>.

The JMP Starter Window

The JMP Starter window is a good place to begin if you are not familiar with JMP or data analysis. Options are categorized and described, and you launch them by clicking a button. The JMP Starter window covers many of the options found in the Analyze, Graph, Tables, and File menus. The window also lists JMP Pro features and platforms.

- To open the JMP Starter window, select **View (Window on macOS) > JMP Starter**.
- To display the JMP Starter automatically when you open JMP on Windows, select **File > Preferences > General**, and then select **JMP Starter** from the Initial JMP Window list. On macOS, select **JMP > Preferences > Initial JMP Starter Window**.

JMP Technical Support

JMP technical support is provided by statisticians and engineers educated in SAS and JMP, many of whom have graduate degrees in statistics or other technical disciplines.

Many technical support options are provided at <https://www.jmp.com/support>, including the technical support phone number.

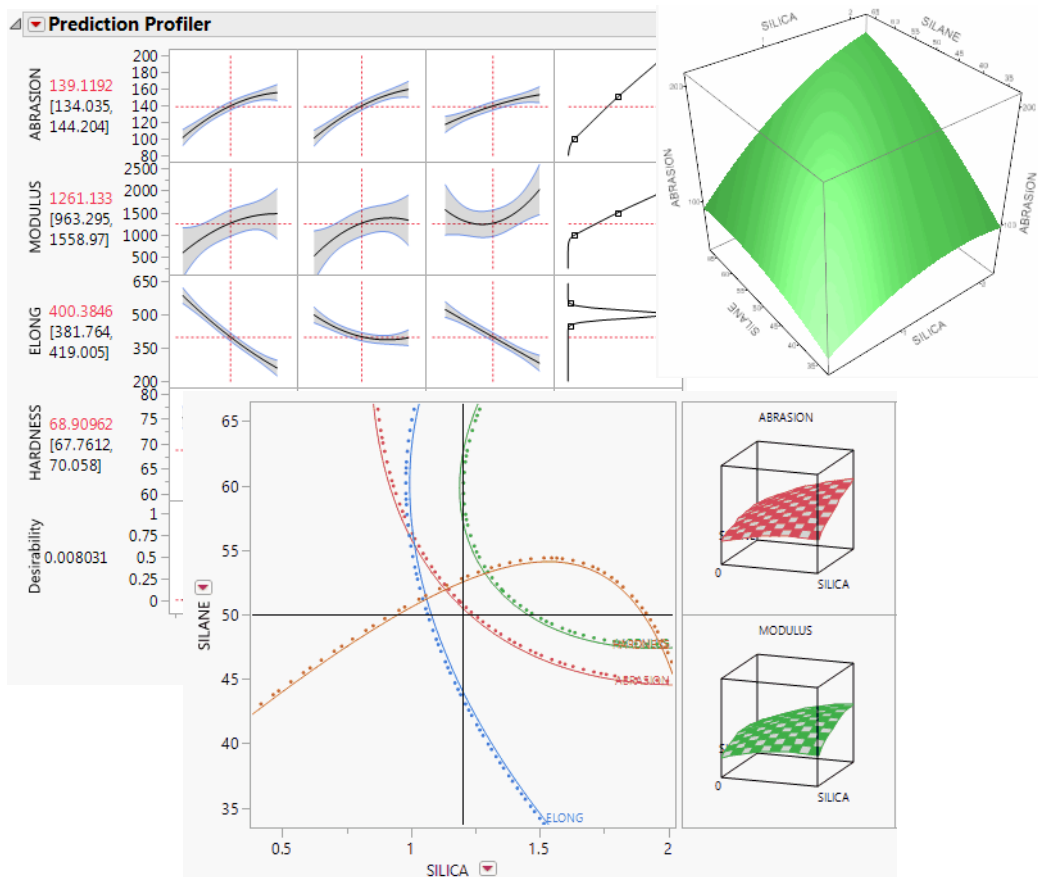
Chapter 2

Introduction to Profilers

Visualize Response Surfaces and Optimize Processes

Profiling is an approach to visualizing response surfaces by seeing what would happen if you change just one or two factors at a time. Essentially, a profile is a cross-section view. The interactive profilers in JMP promote exploring opportunity spaces. In fitting equations to data, the fitting is only the first step. Interpreting the fit, understanding the fitted response surface, and finding factor values to optimize the responses is desirable.

Figure 2.1 Examples of Profilers



Contents

Overview of the Profiler Platform	27
Introduction to Profiling	28
Profiler Features in JMP	28
Profiler Launch Windows	30
Fit Group	32
Interpret the Profiles	32
Profiler Platform Options	36
Common Profiler Topics	37
Linear Constraints	37
Noise Factors	39

Overview of the Profiler Platform

The Prediction Profiler displays profile traces (Figure 2.2) for each X variable. A *profile trace* is the predicted response as one variable is changed while the others are held constant at the current values. The Prediction Profiler recomputes the profiles and predicted responses (in real time) as you vary the value of an X variable.

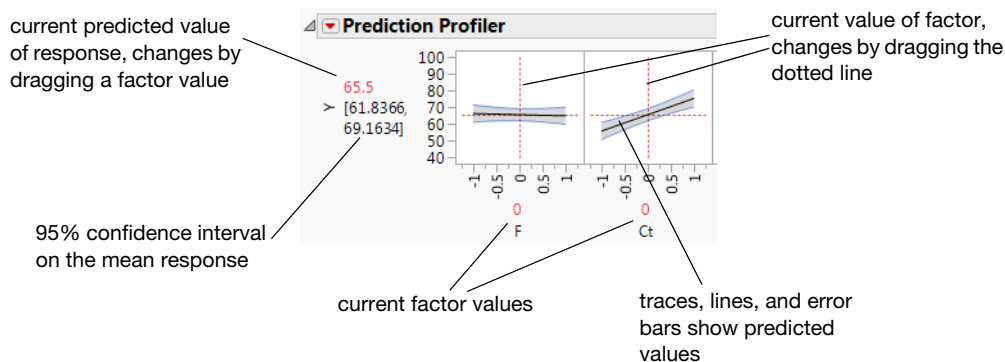
- The vertical dotted line for each X variable shows its *current value* or *current setting*. If the variable is nominal, the X axis identifies categories.

For each X variable, the value above the factor name is its current value. Change the current value by clicking in the graph or by dragging the dotted line where you want the new current value to be.

- The horizontal dotted line shows the *current predicted value* of each Y variable for the current values of the X variables.
- The black lines within the plots show how the predicted value changes when you change the current value of an individual X variable. In fitting platforms, the 95% confidence interval for the predicted values is shown by solid blue curves surrounding the prediction trace (for continuous variables) or the height of an error bar (for categorical variables). For continuous variables, the confidence interval region is shaded.

The Prediction Profiler is a way of changing one variable at a time and looking at the effect on the predicted response.

Figure 2.2 Illustration of Traces



The Prediction Profiler in some situations computes confidence intervals for each profiled column. If you have saved both a standard error formula and a prediction formula for the same column, the Prediction Profiler offers to use the standard errors to produce the confidence intervals rather than profiling them as a separate column.

Introduction to Profiling

It is easy to visualize a response surface with one input factor X and one output factor Y . It becomes harder as more factors and responses are added. The profilers in JMP provide a number of highly interactive cross-sectional views of any response surface. In this guide we use the following terms interchangeably.

- factor, input variable, X column, independent variable, setting, term
- response, output variable, Y column, dependent variable, outcome

Desirability profiling and optimization features are available to help find good factor settings and produce desirable responses. Most profilers also incorporate multithreading for faster computation. Simulation and defect profiling features are available for when you need to make responses that are robust and high-quality when the factors have variation.

- [“Profiler Features in JMP”](#)
- [“Profiler Launch Windows”](#)
- [“Fit Group”](#)

Profiler Features in JMP

There are several profiler facilities in JMP, accessible from a number of fitting platforms and the main menu under Graph. They are used to profile data column formulas.

Table 2.1 Profiler Features Summary

	Description	Features
Prediction Profiler	Shows vertical slices across each factor, holding other factors at current values	Desirability, Optimization, Simulator, Propagation of Error
Contour Profiler	Horizontal slices show contour lines for two factors at a time	Simulator

Table 2.1 Profiler Features Summary (*Continued*)

	Description	Features
Surface Profiler	3-D plots of responses for 2 factors at a time, or a contour surface plot for 3 factors at a time	Surface Visualization
Mixture Profiler	A contour profiler for mixture factors	Ternary Plot and Contours
Custom Profiler	A non-graphical profiler and numerical optimizer	General Optimization, Simulator
Excel Profiler	Visualize models (or formulas) stored in Excel worksheets.	Profile using Excel Models

Profiler availability is shown in [Table 2.2](#). The Custom Profiler is available only through the Graph menu. (Model Comparison *does* have Custom Profiler available.)

Table 2.2 Where to Find JMP Profilers

Location	Profiler	Contour Profiler	Surface Profiler	Mixture Profiler
Graph Menu (as a Platform)	Yes	Yes	Yes	Yes
Fit Model: Least Squares	Yes	Yes	Yes	Yes
Fit Model: Generalized Regression	Yes			
Fit Model: Mixed Model	Yes	Yes	Yes	Yes
Fit Model: Logistic	Yes			
Fit Model: Loglinear Variance	Yes	Yes	Yes	
Fit Model: Generalized Linear Model	Yes	Yes	Yes	
Fit Model: Partial Least Squares	Yes			
Neural	Yes	Yes	Yes	
Model Comparison	Yes	Yes	Yes	Yes
Nonlinear: Factors and Response	Yes	Yes	Yes	
Nonlinear: Parameters and SSE	Yes	Yes	Yes	
Nonlinear: Fit Curve	Yes			

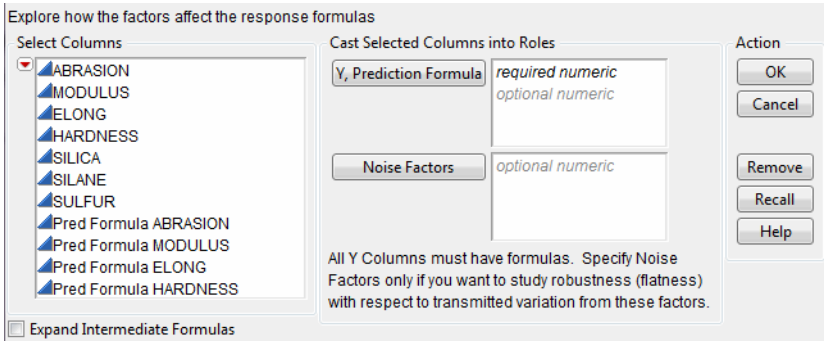
Table 2.2 Where to Find JMP Profilers (Continued)

Location	Profiler	Contour Profiler	Surface Profiler	Mixture Profiler
Gaussian Process	Yes	Yes	Yes	
Partial Least Squares	Yes			
Life Distribution	Yes			
Fit Life by X	Yes		Yes	
Recurrence Analysis	Yes			
Choice	Yes			
Custom Design Prediction Variance	Yes		Yes	

Profiler Launch Windows

When a profiler is invoked as a platform from the Graph menu, rather than through a fitting platform, you provide columns with formulas as the Y, Prediction Formula columns. These formulas could have been saved from the fitting platforms.

Figure 2.3 Profiler Launch Window



For more information about the options in the Select Columns red triangle menu, see *Using JMP*.

The columns referenced in the formulas become the X columns (unless the column is also a Y).

Y, Prediction Formula The response columns containing formulas.

Note: You can also add columns that contain the formula and the values for the standard errors of the corresponding response columns. These columns are used to create confidence intervals. The formula columns must be named PredSE <colname>. After you click **OK**, specify whether you want to use PredSE <colname> to construct confidence intervals for Pred Formula <colname>. Otherwise, JMP creates a separate profiler plot for PredSE <colname>.

Noise Factors Used only in special cases for modeling derivatives. For more information about noise factors, see [“Noise Factors”](#).

Expand Intermediate Formulas Tells JMP that if an ingredient column to a formula is itself a formula column that refers to other columns, to substitute the original columns into the inner formula. To prevent an ingredient column from expanding, add an Other column property, name it Expand Formula, and assign a value of 0. See [“Expand Intermediate Formulas”](#).

The Surface Plot platform is discussed in [“Surface Plot”](#). The Surface Profiler is very similar to the Surface Plot platform, except Surface Plot has more modes of operation. Neither the Surface Plot platform nor the Surface Profiler have some of the capabilities common to other profilers.

Expand Intermediate Formulas

The Profiler launch window has an Expand Intermediate Formulas check box. When this box is checked, the formula that is being profiled is handled differently. If the profiled formula contains another formula column that references other columns, then the original columns are substituted into the inner formula. Therefore, the formula being profiled is profiled with respect to the original columns instead of the intermediate column references. Expand Intermediate Formula also expands formula columns that have the Vector modeling type.

For example, when Fit Model fits a logistic regression for two levels (A and B), the end formulas (Prob[A] and Prob[B]) are functions of the Lin[x] column, which itself is a function of another column x. If Expand Intermediate Formulas is selected, then when Prob[A] is profiled, it is with reference to x, not Lin[x].

In addition, using the Expand Intermediate Formulas check box enables the Save Expanded Formulas command in the platform red triangle menu. This creates a new column with a formula, which is the formula being profiled as a function of the end columns, not the intermediate columns.

Fit Group

For the REML and Stepwise personalities of the Fit Model platform, if models are fit to multiple Y 's, the results are combined into a Fit Group report. This enables the different Y 's to be profiled in the same Profiler. The Fit Group red triangle menu has options for launching the joint Profiler. Profilers for the individual Y 's can still be used in the respective Fit Model reports.

Fit Group reports are also created when a By variable is specified for a Stepwise analysis. This allows for the separate models to be profiled in the same Profiler.

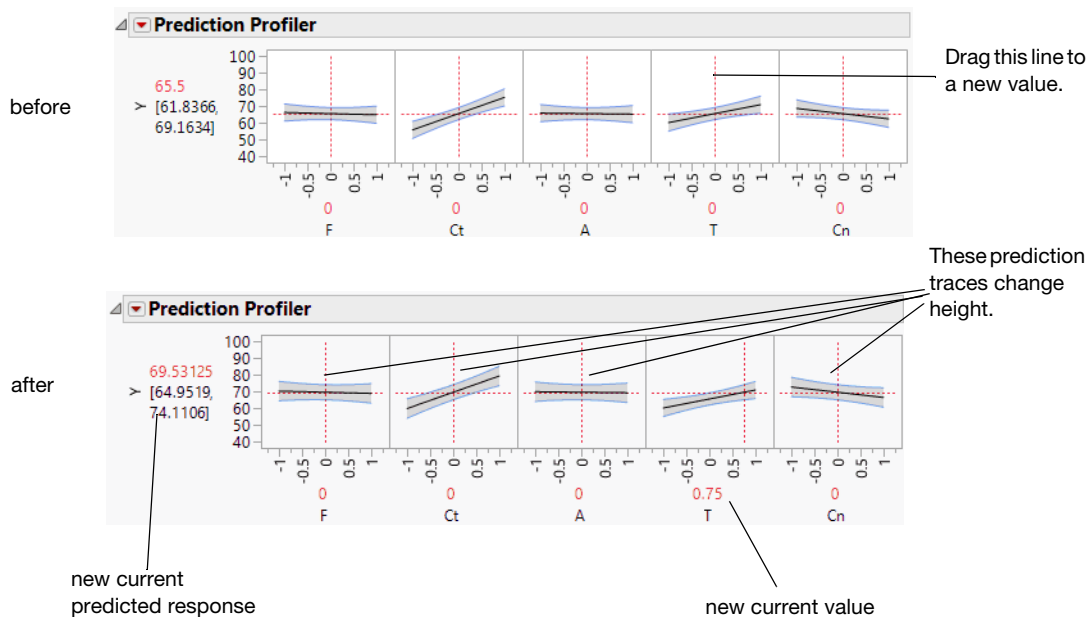
The Fit Group scripting command can be used to fit models in different platforms, and profile the individual models in the Profiler. See the *Scripting Guide*.

Interpret the Profiles

The illustration in [Figure 2.4](#) describes how to use the components of the Prediction Profiler. There are several important points to note when interpreting a prediction profile:

- The importance of a factor can be assessed to some extent by the steepness of the prediction trace. If the model has curvature terms (such as squared terms), then the traces might be curved.
- If you change the value of a factor, the prediction trace for that factor is not affected, but the prediction traces of all the other factors can change. The Y response line must cross the intersection points of the prediction traces with their current value lines.

Note: If there are interaction effects or cross-product effects in the model, the prediction traces can shift their slope and curvature as you change current values of other terms. That is what interaction is all about. If there are no interaction effects, the traces change only in height, not slope or shape.

Figure 2.4 Changing One Factor from 0 to 0.75

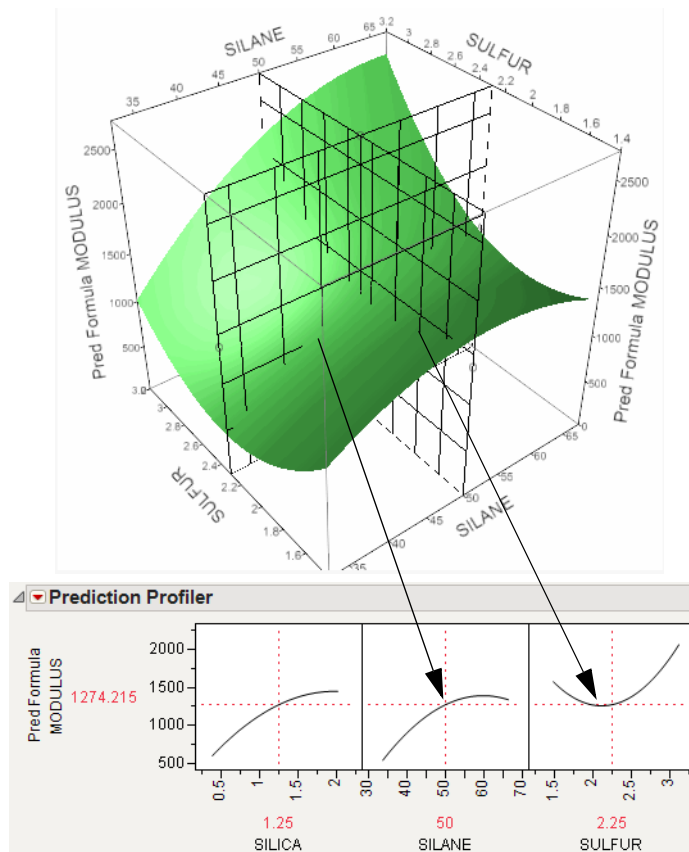
Prediction profiles are especially useful in multiple-response models to help judge which factor values can optimize a complex set of criteria.

Click a graph or drag the current value line right or left to change the factor's current value. The response values change as shown by a horizontal reference line in the body of the graph. Double-click in an axis to bring up a window that changes its settings.

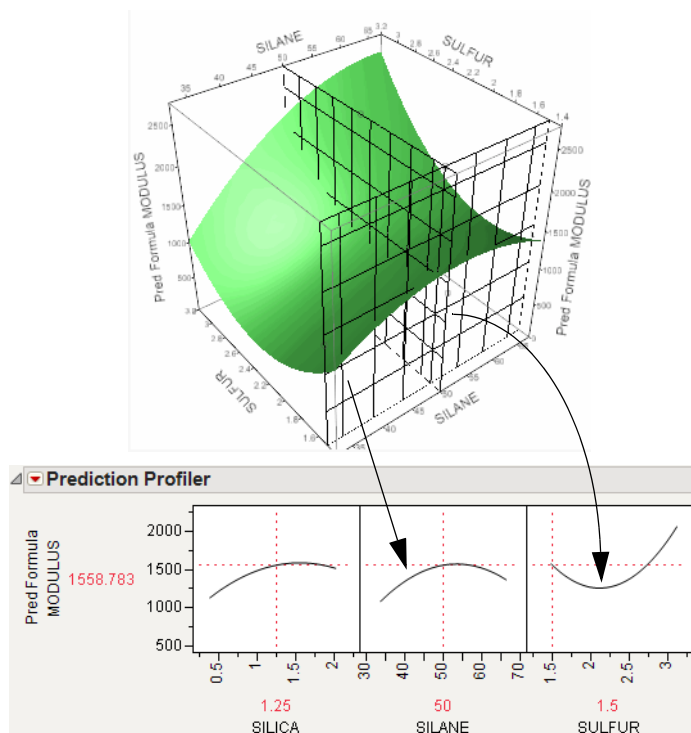
The Profiler as a Cross-Section

In the following example using *Tiretread.jmp*, look at the response surface of the expression for MODULUS as a function of SULFUR and SILANE (holding SILICA constant). Now look at how a grid that cuts across SILANE at the SULFUR value of 2.25. Note how the slice intersects the surface. If you transfer that down below, it becomes the profile for SILANE. Similarly, note the grid across SULFUR at the SILANE value of 50. The intersection when transferred down to the SULFUR graph becomes the profile for SULFUR.

Figure 2.5 Profiler as a Cross-Section



Now consider changing the current value of SULFUR from 2.25 to 1.5.

Figure 2.6 Profiler as a Cross-Section

In the Prediction Profiler, note the new value just moves along the same curve for SULFUR, the SULFUR curve itself does not change. But the profile for SILANE is now taken at a different cut for SULFUR. The profile for SILANE is also a little higher and reaches its peak in the different place, closer to the current SILANE value of 50.

Set or Lock Factor Values

If you press Alt (Option on macOS) and click in a graph, a window prompts you to enter specific settings for the factor.

Figure 2.7 Continuous Factor Settings Window

The dialog box is titled 'Current Settings for SILANE'. It contains the following fields and controls:

- Current Value: 50
- Minimum Setting: 33.67
- Maximum Setting: 66.33
- Number of Plotted Points: 41
- Show: ☒
- Lock Factor Setting: ☐
- Buttons: OK, Cancel

For continuous variables, you can specify the following:

Current Value The value used to calculate displayed values in the profiler, equivalent to the red vertical line in the graph.

Minimum Setting The minimum value of the factor's axis.

Maximum Value The maximum value of the factor's axis.

Number of Plotted Points Specifies the number of points used in plotting the factor's prediction traces.

Show Show or hide the factor in the profiler.

Lock Factor Setting Locks the value of the factor at its current setting.

Profiler Platform Options

The Profiler red triangle menu contains the following options:

Profiler Shows or hides the Prediction Profiler.

Contour Profiler Shows or hides the Contour Profiler.

Custom Profiler Shows or hides the Custom Profiler.

Surface Profiler Shows or hides the Surface Profiler.

Mixture Profiler Shows or hides the Mixture Profiler.

Show Formulas Opens a JSL window showing all formulas being profiled.

Formulas for OPTMODEL Creates code for the OPTMODEL SAS procedure. Press Ctrl+Shift and then select **Formulas for OPTMODEL** from the red triangle menu.

The following options are available in many platforms. See *Using JMP*.

Redo Contains options that enable you to repeat or relaunch the analysis. In platforms that support the feature, the Automatic Recalc option immediately reflects the changes that you make to the data table in the corresponding report window.

Save Script Contains options that enable you to save a script that reproduces the report to several destinations.

Common Profiler Topics

- “Linear Constraints”
- “Noise Factors”

Linear Constraints

The Prediction Profiler, Custom Profiler, and Mixture Profiler can incorporate linear constraints into their operations. Linear constraints can be entered in two ways, described in the following sections.

Red Triangle Menu Item

To enter linear constraints via the red triangle menu, select **Alter Linear Constraints** from either the Prediction Profiler or Custom Profiler red triangle menu.

Choose **Add Constraint** from the resulting window, and enter the coefficients into the appropriate boxes. For example, to enter the constraint $p1 + 2*p2 \geq 0.9$, enter the coefficients as shown in [Figure 2.8](#). As shown, if you are profiling factors from a mixture design, the mixture constraint is present by default and cannot be modified.

Figure 2.8 Enter Coefficients

The screenshot shows the 'Add Constraint' dialog box. It has two rows of input fields. The first row is labeled 'Mixture Constraint' and contains fields for coefficients 1, 1, 1, a dropdown menu set to '=', and a constant field set to 1. The second row contains fields for coefficients 1, 2, 0, a dropdown menu set to '≥', and a constant field set to 0.9. An arrow points from the text 'enter coefficients' to the coefficient fields of the second row. At the bottom are 'OK', 'Cancel', and 'Help' buttons.

After you click **OK**, the Profiler updates the profile traces, and the constraint is incorporated into subsequent analyses and optimizations.

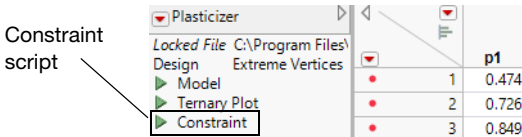
If you attempt to add a constraint for which there is no feasible solution, a message is written to the log and the constraint is not added. To delete a constraint, enter zeros for all the coefficients.

Constraints added in one profiler are not accessible by other profilers until saved. For example, if constraints are added under the Prediction Profiler, they are not accessible to the Custom Profiler. To use the constraint, you can either add it under the Custom Profiler red triangle menu, or use the **Save Linear Constraints** command described in the next section.

Constraint Table Property/Script

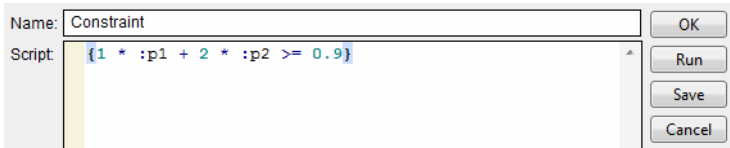
If you add constraints in one profiler and want to make them accessible by other profilers, use the **Save Linear Constraints** command, accessible through the platform red triangle menu. For example, if you created constraints in the Prediction Profiler, choose **Save Linear Constraints** under the Prediction Profiler red triangle menu. The Save Linear Constraints command creates or alters a Table Script called Constraint. An example of the Table Property is shown in [Figure 2.9](#).

Figure 2.9 Constraint Table Script



The Constraint Table Property is a list of the constraints, and is editable. It is accessible to other profilers, and negates the need to enter the constraints in other profilers. To view or edit a Constraint, right-click the green triangle and select **Edit**. The content of the constraint from Figure 2.8 is shown below in Figure 2.10.

Figure 2.10 Example Constraint



The Constraint Table Script can be created manually by choosing **New Script** from the red triangle menu beside a table name.

Note: When creating the Constraint Table Script manually, the spelling must be exactly “Constraint”. Also, the constraint variables are case sensitive and must match the column name. For example, in [Figure 2.10](#), the constraint variables are p1 and p2, not P1 and P2.

The Constraint Table Script is also created when specifying linear constraints when designing an experiment.

The Alter Linear Constraints and Save Linear Constraints commands are not available in the Mixture Profiler. To incorporate linear constraints into the operations of the Mixture Profiler, the Constraint Table Script must be created by one of the methods discussed in this section.

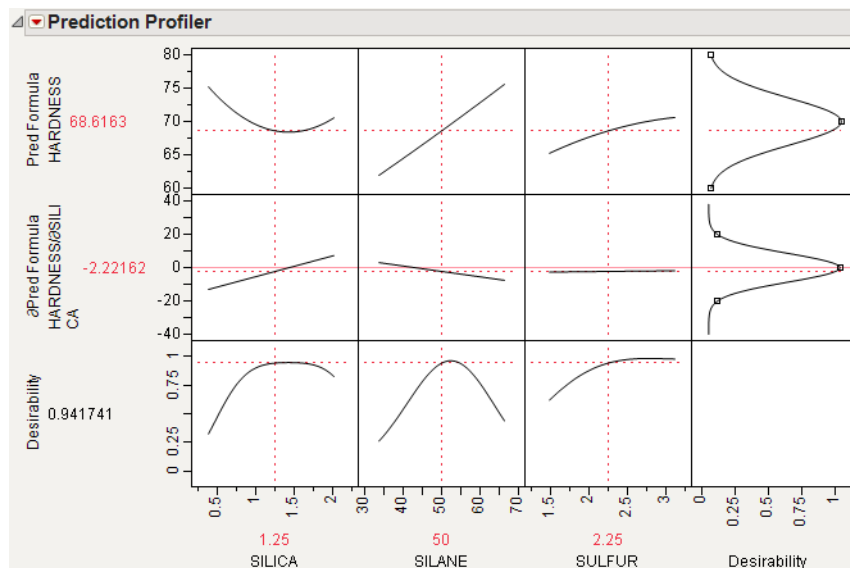
Noise Factors

Note: Noise factor optimization is also available in the Prediction Profiler, Contour Profiler, Custom Profiler, and Mixture Profiler.

Noise factors (robust process engineering) enables you to produce acceptable products reliably, despite variation in the process variables. Even when your experiment has controllable factors, there is a certain amount of uncontrollable variation in the factors that affects the response. This is called transmitted variation. Factors with this variation are called noise factors. Some factors you cannot control at all, like environmental noise factors. The mean for some factors can be controlled, but not their standard deviation. This is often the case for intermediate factors that are output from a different process or manufacturing step.

A good approach to making the process robust is to match the target at the flattest place of the noise response surface. Then, the noise has little influence on the process. Mathematically, this is the value where the first derivatives of each response with respect to each noise factor are zero. JMP computes the derivatives for you.

Figure 2.11 Noise Factor Example



To analyze a model with noise factors:

1. Fit the appropriate model (for example, using the Fit Model platform).
2. Save the model to the data table with the **Save > Prediction Formula** command.
3. Launch the **Profiler** (from the **Graph** menu).

4. Assign the prediction formula to the **Y, Prediction Formula** role and the noise factors to the **Noise Factor** role.
5. Click **OK**.

The resulting profiler shows response functions and their appropriate derivatives with respect to the noise factors. The derivatives are set to have maximum desirability at zero.
6. Select **Optimization and Desirability > Maximize Desirability** from the **Profiler** menu.

This finds the best settings of the factors, balanced with respect to minimizing transmitted variation from the noise factors.

Chapter 3

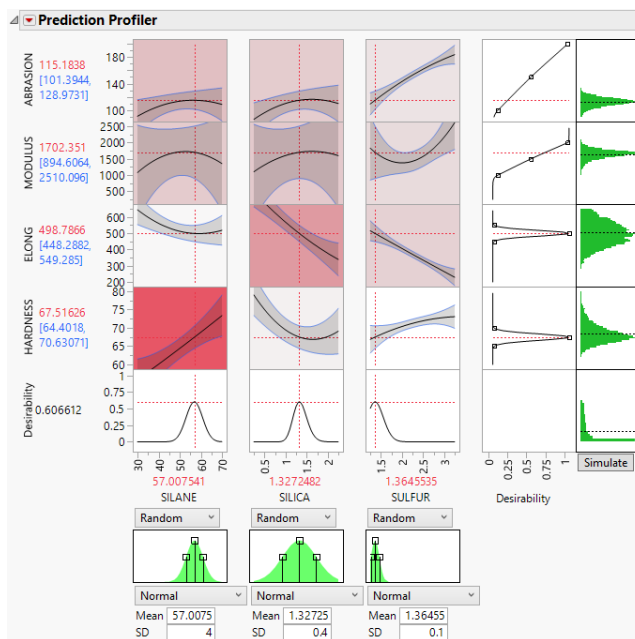
Profiler

Explore Cross Sections of Responses across Each Factor

The Prediction Profiler gives you a wealth of information about your model. Use the Prediction Profiler to do the following:

- See how your prediction model changes as you change settings of individual factors.
- Set desirability goals for your response or responses, and find optimal settings for your factors.
- Gauge your model's sensitivity to changes in the factors, where sensitivity is based on your predictive model.
- Assess the importance of your factors relative to model predictions, in a way that is independent of the model.
- Simulate your response distribution based on specified distributions for both factors and responses, and control various aspects of the appearance of the profiler.

Figure 3.1 Prediction Profiler for Four Responses with Simulator and Importance Coloring



Contents

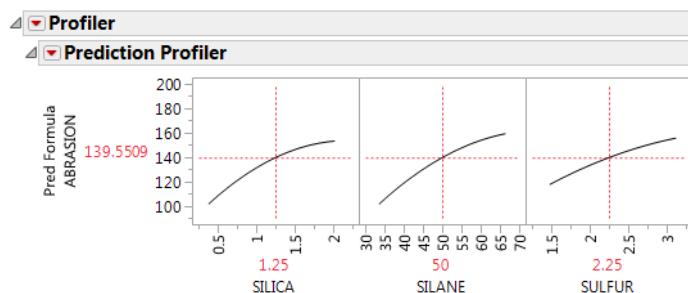
Example of the Prediction Profiler	43
Launch the Prediction Profiler Platform	44
Prediction Profiler Options	44
Maximization Options Window	52
Desirability Profiling and Optimization	53
Construction of Desirability Functions	54
How to Use the Desirability Function	55
The Desirability Profile	57
Customized Desirability Functions	57
Assess Variable Importance	59
Bagging	63
Additional Examples of the Prediction Profiler	64
Example of Desirability Profiling for Multiple Responses	65
Example of a Noise Factor in the Prediction Profiler	66
Example of Variable Importance for One Response	72
Example of Variable Importance for Multiple Responses	74
Example of Bagging to Improve Prediction	76
Example of Bagging to Indicate the Accuracy of Predictions	79
Example of Confidence Intervals Using Bagging	82
Example of Confidence Intervals Using StdErr Pred Formula Column	84
Statistical Details for the Prediction Profiler	85
Assess Variable Importance	85
Propagation of Error Bars	87
Extrapolation Control Metrics	88

Example of the Prediction Profiler

This example uses the Tiretread.jmp sample data table. There are three factors (SILICA, SILANE, and SULFUR) and four responses (ABRASION, MODULUS, ELONG, and HARDNESS). The goal is to find the optimal combination of the three factors in the development of a tire tread compound. See Derringer and Suich (1980).

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Graph > Profiler**.
3. Select Pred Formula Abrasion and click **Y, Prediction Formula**.
4. Click **OK**.

Figure 3.2 Prediction Profiler Report Window

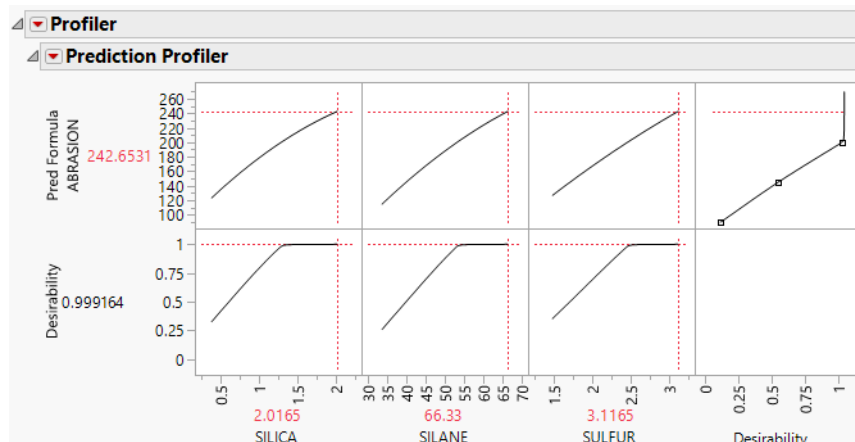


The profiler is interactive. The vertical red lines correspond to the current value of the factors. The current value of each factor is also shown in red below the horizontal axis. The red value on the vertical axis is the predicted response based on the current values of the factors. Click and drag the vertical red lines to change the current values of the factors. Click a factor's red value to set the factor to a specific value. Alternatively, you can animate the profiler to cycle through a variety of factor values.

5. Click the Prediction Profiler red triangle and select **Factor Settings > Animation**.
6. Click the play button  to sequentially cycle through the factor values, one factor at a time.
7. Click the Prediction Profiler red triangle and select **Optimize and Desirability > Desirability Functions**.
8. Click the Prediction Profiler red triangle and select **Optimize and Desirability > Maximize Desirability**.

Tip: You might need to adjust the vertical axis of the prediction profiler to view the maximum value of ABRASION in the plot.

Figure 3.3 Maximize Desirability Report



By maximizing the desirability, you see that to maximize ABRASION, all factors are set to their highest levels.

Launch the Prediction Profiler Platform

The Prediction Profiler can be accessed in the following ways:

- The Prediction Profiler can be accessed directly from the Graph menu. When you access the Prediction Profiler in this way, the Prediction Profiler launch window appears. See [“Profiler Launch Windows”](#).
- The Prediction Profiler can be accessed as a red triangle menu option in many modeling platforms. See [“Where to Find JMP Profilers”](#) for more information about the availability of the Prediction Profiler in different platforms.
- The Prediction Profiler can be accessed from the Model Comparisons platform. Select Profiler from the Model Comparisons red triangle menu.
-  The Prediction Profiler can be accessed from the Formula Depot platform. Select Profiler from the Formula Depot red triangle menu.

Prediction Profiler Options

The red triangle menu on the Prediction Profiler title bar has the following options:

Optimization and Desirability Submenu that consists of the following options:

Desirability Functions Shows or hides the desirability functions. Desirability is discussed in [“Desirability Profiling and Optimization”](#).

Maximize Desirability Sets the current factor values to maximize the desirability functions. Takes into account the response importance weights.

Note: In many situations, the settings that optimize the desirability function are not unique. The Maximize Desirability option gives one such setting. The Contour Profiler is a good tool for finding alternative factor combinations that optimize desirability. For an example, see [“Explore Optimal Settings”](#).

Note: If a factor has a Design Role column property value of Discrete Numeric, it is treated as continuous in the optimization of the desirability function. To account for the fact that the factor can assume only discrete levels, it is displayed in the profiler as a categorical term and an optimal allowable level is selected.

Maximize and Remember Maximizes the desirability functions and remembers the associated settings.

Maximization Options Opens the Maximization Options window where you can refine the optimization settings. See [“Maximization Options Window”](#).

Maximize for Each Grid Point Used only if one or more factors are locked. The ranges of the locked factors are divided into a grid, and the desirability is maximized at each grid point. This is useful if the model that you are profiling has categorical factors. Then the optimal condition can be found for each combination of the categorical factors.

Save Desirabilities Saves the three desirability function settings for each response, and the associated desirability values, as a Response Limits column property in the data table. These correspond to the coordinates of the handles in the desirability plots.

Set Desirabilities Opens the Response Goal window where you can set specific desirability values.

Figure 3.4 Response Goal Window

Pred Formula ABRASION Values	Desirability
High: 200	0.9819
Middle: 145	0.5
Low: 90	0.066
Importance: 1	

OK Cancel Help

Save Desirability Formula Creates a column in the data table with a formula for Desirability. The formula uses the fitting formula when it can, or the response variables when it cannot access the fitting formula.

Assess Variable Importance Provides different approaches to calculating indices that measure the importance of factors to the model. These indices are independent of the model type and fitting method. See [“Assess Variable Importance”](#).

Save Bagged Predictions (Available only when the Prediction Profiler is embedded in select modeling platforms.) Launches the Bagging window. Bootstrap aggregating (bagging) enables you to create multiple training data sets by sampling with replacement from the original data. For each training set, a model is fit using the analysis platform, and predictions are made. The final prediction is a combination of the results from all of the models. This improves prediction performance by reducing the error from variance. See [“Bagging”](#).

Simulator Launches the Simulator. The Simulator enables you to create Monte Carlo simulations using random noise added to factors and predictions for the model. A typical use is to set fixed factors at their optimal settings, and uncontrolled factors and model noise to random values. You then find out the rate of responses outside the specification limits. See [“Simulator”](#).

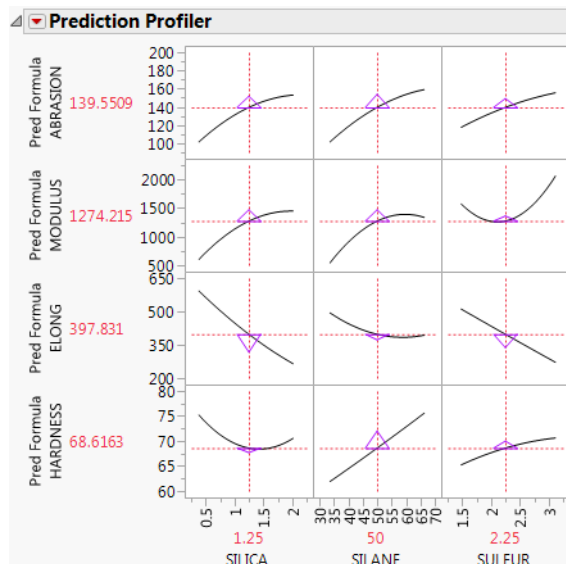
Interaction Profiler Shows or hides interaction plots that update as you update the factor values in the Prediction Profiler. Use this option to help visualize third degree interactions by seeing how the plot changes as current values for the factors change. The cells that change for a given factor are the cells that do not involve that factor directly.

Confidence Intervals Shows or hides confidence intervals in the Prediction Profiler plot. The intervals are drawn by bars for categorical factors, and curves for continuous factors. The interval values are also displayed on the vertical axis in blue. These are available when the profiler is used inside certain fitting platforms or when a standard error column of the form `PredSE<colname>` has been specified in the Y, Prediction Formula role of the Prediction Profiler launch dialog.

Prop of Error Bars (Appears when a Sigma column property exists in any of the factor and response variables.) Shows or hides the 3σ interval that is implied on the response due to the variation in the factor. The interval values are also displayed on the vertical axis in green. Propagation of error (POE) is important when attributing the variation of the response in terms of variation in the factor values when the factor values are not very controllable. See [“Propagation of Error Bars”](#).

Sensitivity Indicator Shows or hides a purple triangle whose height and direction correspond to the value of the partial derivative of the profile function at its current value. This is useful in large profiles to be able to quickly spot the sensitive cells.

Figure 3.5 Sensitivity Indicators



Profile at Boundary When analyzing a mixture design, JMP constrains the ranges of the factors so that settings outside the mixture constraints are not possible. This is why, in some mixture designs, the profile traces turn abruptly.

When there are mixture components that have constraints, other than the usual zero-to-one constraint, a new submenu, called Profile at Boundary, appears on the Prediction Profiler red triangle menu. It has the following two options:

Turn At Boundaries Lets the settings continue along the boundary of the restraint condition.

Stop At Boundaries Truncates the prediction traces to the region where strict proportionality is maintained.

JMP PRO Extrapolation Control Shows a submenu of options for extrapolation control. This feature helps identify possible extrapolated predictions. A prediction is considered an extrapolation when it is made using a combination of factor points that are not within the factor space of the original data. In the extrapolation control feature, the metric used to determine if a point is an extrapolation depends on the type of model fit. For models that are fit in the Standard Least Squares personality of the Fit Model platform, the leverage at the factor settings is used as the extrapolation metric. For all other models, the regularized Hotelling's T^2 value is used as the extrapolation metric. See "[Extrapolation Control Metrics](#)".

Extrapolation Control is available in profilers embedded in platforms and profilers launched from the Graph menu. The data used for the extrapolation control metrics depends on the type of profiler.

- When a model is built with validation, the embedded profiler and extrapolation control metrics are based on the training data.
- If you launch a profiler from the Graph menu the extrapolation control metrics are based on all data, unless you specifically exclude certain rows.
- When a model is built in a platform that ignores missing values during model fitting, those rows are excluded from the embedded profiler and extrapolation control metrics.
- When a model is built with Informative Missing, the embedded profiler and extrapolation control metrics reflect the informative missing.
- To include informative missing in the extrapolation control metrics when launching the profiler from the Graph menu use the Informative Missing column property.
- If you call Extrapolation Control from a profiler launched from the Graph menu, the regularized Hotelling's T^2 value is always used as the extrapolation metric, regardless of the type of model fit. Therefore, the extrapolation control results from a profiler embedded in the Standard Least Squares platform will not match those from the Graph menu profiler.

The extrapolation control red triangle menu includes options to either warn of possible extrapolation or to restrict the factor settings so that extrapolated predictions are not shown.

Off Turns off all extrapolation controls and warnings.

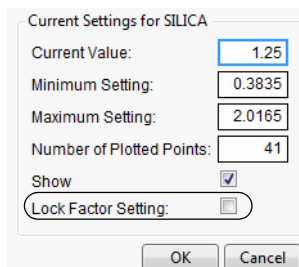
On Turns on extrapolation control. When this option is selected, it is indicated at the top of the profiler and the profile traces are restricted to factor combinations that do not lead to extrapolations.

Warning On Turns on extrapolation warnings. When this option is selected, it is indicated at the top of the profiler. If a factor combination is selected that produces an extrapolation, an alert appears that reads --Possible Extrapolation--.

Extrapolation Details Shows or hides the extrapolation control details above the prediction profiler. The extrapolation control details include the value of the extrapolation metric at the current point, the value of the extrapolation threshold, the type of extrapolation metric, and the definition of the extrapolation threshold.

Set Threshold Criterion Opens a window that enables you to adjust the extrapolation threshold. When the extrapolation metric is the leverage at the factor settings, you can specify how the leverage is computed and the value of the corresponding multiplier. When the extrapolation metric is the regularized Hotelling's T^2 value, you can specify the multiplier. See [“Extrapolation Control Metrics”](#).

Reset Factor Grid Displays a window for each factor enabling you to enter a specific value for the factor's current setting, to lock that setting, and to control aspects of the grid. See the section [“Set or Lock Factor Values”](#).

Figure 3.6 Factor Settings Window

Factor Settings Submenu that consists of the following options:

Remember Settings Adds an outline node to the report that accumulates the values of the current settings each time the Remember Settings command is invoked. Each remembered setting is preceded by a radio button that is used to reset to those settings. There are options to remove selected settings or all settings in the Remember Settings red triangle menu.

Set To Data in Row Assigns the values of a data table row to the X variables in the Prediction Profiler.

Copy Settings Script Copies the current Prediction Profiler's settings to the clipboard.

Paste Settings Script Pastes the Prediction Profiler settings from the clipboard to a Prediction Profiler in another report.

Append Settings to Table Appends the current profiler's settings to the end of the data table. This is useful if you have a combination of settings in the Prediction Profiler that you want to add to an experiment in order to do another run.

Broadcast Factor Settings Sends the current profiler's factor settings to all other profilers, but does not link the profilers. A change in a factor in one profiler does not cause changes in any other profilers unless Broadcast Factor Settings is selected again.

Link Profilers Links all the profilers together. A change in a factor in one profiler causes that factor to change to that value in all other profilers, including Surface Plot. This is a global option, set, or unset for all profilers.

Set Script Sets a script that is called each time a factor changes. The set script receives a list of arguments of the form:

```
{factor1 = n1, factor2 = n2, ...}
```

For example, to write this list to the log, first define a function:

```
ProfileCallbackLog = Function({arg},show(arg));
```

Then enter `ProfileCallbackLog` in the Set Script dialog.

Similar functions convert the factor values to global values:

```
ProfileCallbackAssign = Function({arg},evalList(arg));
```

Or access the values one at a time:

```
ProfileCallbackAccess =  
Function({arg}, f1=arg["factor1"]; f2=arg["factor2"]);
```

Unthreaded Enables you to change to an unthreaded analysis if multithreading does not work.

Animation Shows or hides animation controls that enable you to easily cycle through a variety of factor settings. See [“Animation Controls”](#).

Default N Levels Enables you to set the default number of levels for each continuous factor. This option is useful when the Prediction Profiler is especially large. When calculating the traces for the first time, JMP measures how long it takes. If this time is greater than three seconds, you are alerted that decreasing the Default N Levels speeds up the calculations.

Output Grid Table Produces a new data table with columns for the factors that contain grid values, columns for each of the responses with computed values at each grid point, and the desirability computation at each grid point.

If you have a lot of factors, it is impractical to use the Output Grid Table command, because it produces a large table. A memory allocation message might be displayed for large grid tables. In such cases, you should lock some of the factors, which are held at locked, constant values. To get the window to specify locked columns, ALT- or Option-click inside the profiler graph to get a window that has a Lock Factor Setting check box.

Output Random Table Prompts for a number of runs and creates an output table with that many rows, with random factor settings and predicted values over those settings. This is equivalent to (but much simpler than) opening the Simulator, resetting all the factors to a random uniform distribution, then simulating output. This command is similar to Output Grid Table, except it results in a random table rather than a sequenced one.

The prime reason to make uniform random factor tables is to explore the factor space in a multivariate way using graphical queries. This technique is called *Filtered Monte Carlo*.

Suppose you want to see the locus of all factor settings that produce a given range to desirable response settings. By selecting and hiding the points that do not qualify (using

graphical brushing or the Data Filter), you see the possibilities of what is left: the opportunity space yielding the result that you want.

Some rows might appear selected and marked with a red dot. These represent the points on the multivariate desirability Pareto Frontier - the points that are not dominated by other points with respect to the desirability of all the factors.

Alter Linear Constraints Enables you to add, change, or delete linear constraints. The constraints are incorporated into the operation of Prediction Profiler. See [“Linear Constraints”](#).

Save Linear Constraints Enables you to save existing linear constraints to a table script called Constraint. See [“Linear Constraints”](#).

Conditional Predictions Appears when random effects are included in the model. The random effects predictions are used in formulating the predicted value and profiles.

Appearance Submenu that consists of the following options:

Arrange in Rows Enter the number of plots that appear in a row. This option helps you view plots vertically rather than in one wide row.

Note: To set a default number of plots to appear in a row, go to File > Preferences > Platforms > Profiler and edit the Arrange in Rows preference.

Graph Spacing Opens a window that enables you to set the amount of horizontal space between graph panels.

Reorder X Variables Opens a window where you can reorder the model main effects by dragging them to the desired order.

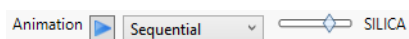
Reorder Y Variables Opens a window where you can reorder the responses by dragging them to the desired order.

Adapt Y Axis Re-scales the vertical axis if the response is outside the axis range, so that the range of the response is included.

Show Creator Shows or hides the name of the platform that created the formula in the response column. The platform name appears on the vertical axis. (Available only if the response column contains a “Creator” named argument in the “Predicting” column property.)

Animation Controls

Figure 3.7 Animation Controls



Play/Pause Press play to animate the profiler. Moves through a cycle of factor settings and loops back to the beginning when the cycle is complete. Press pause to stop the animation.

Cycle Type Lists the types of cycles for factor settings.

Sequential Cycles through values for each factor, one factor after another. The name of the factor the animation is currently cycling through is displayed next to the speed slider bar.

Single Factor Cycles through values for the selected factor while all other factors are held constant. The name of the selected factor is displayed next to the speed slider bar.

Random Randomly cycles through different combinations of factor settings/values.

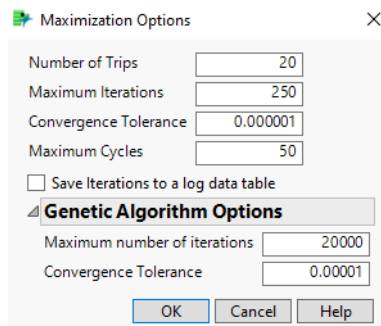
Data Sequential Sets the factor values to a row in the data table, one row at a time, starting with row 1. The row number of the current factor setting is displayed next to the speed slider bar.

Data Random Sets the factor values to a random row in the data table, one row at a time. The row number of the current factoring setting is displayed next to the speed slider bar.

Speed Slider Bar Use the slider bar to adjust the speed of the animation.

Maximization Options Window

Figure 3.8 Maximization Options Window



Number of Trips The number of random starts in the optimization algorithm. Each trip starts with a randomly chosen value for each of the factors in the model.

Maximum Iterations The maximum number of steps taken within each trip. If the algorithm does not converge before the maximum iterations is reached, a new trip is started.

Convergence Tolerance The upper limit for the convergence criterion for the optimization algorithm. If the convergence criterion is less than this value for two consecutive iterations, the algorithm stops.

Maximum Cycles (Not applicable if there are linear constraints.) The maximum number of cycles in the algorithm.

Genetic Algorithm Options (Available only if there is a disallowed combination constraint or if one of the extrapolation control features is turned on.) Provides additional options for the genetic algorithm. The genetic algorithm is used only if the solution from the regular optimization algorithm is not feasible.

Maximum number of iterations The maximum number of iterations for the genetic algorithm.

Convergence Tolerance The upper limit for the convergence criterion for the genetic algorithm.

Caution: The solution found by the genetic algorithm is not guaranteed to be the global optimum. This is true for all genetic algorithms. A genetic algorithm is needed for optimization problems that have more general constraints. For example, JMP uses the genetic algorithm when a disallowed combinations constraint is present because these types of constraints can involve categorical factors, be nonlinear, or be any general constraint entered via JSL.

Desirability Profiling and Optimization

You can define a desirability function for a single response variable or for several response variables. When you are optimizing relative to several responses, there can often be competing criteria. For example, you might want to maximize one response, minimize another, and keep a third response close to some target value.

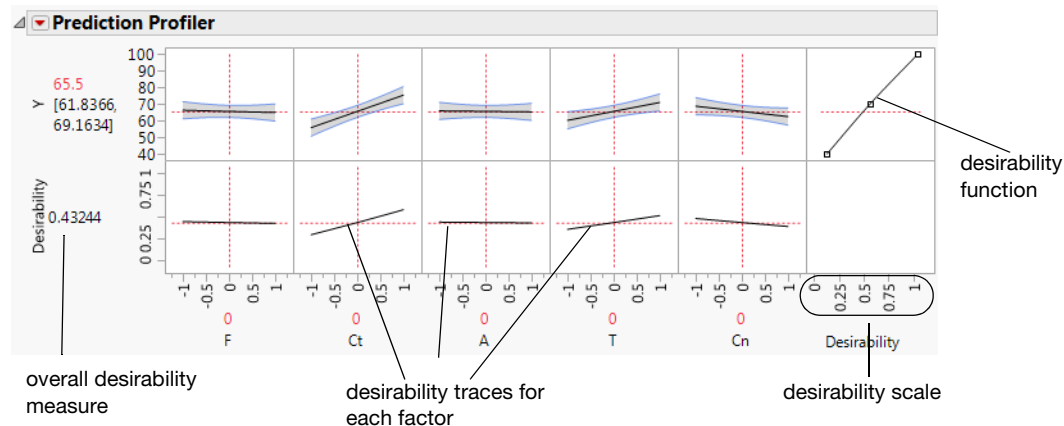
In desirability profiling, you specify a desirability function for each response. The overall desirability for all responses is defined as the geometric mean of the desirability functions for the individual responses. See Derringer and Suich (1980) for information about combining responses.

To use desirability profiling, select **Optimization and Desirability > Desirability Functions** from the Prediction Profiler red triangle menu.

Note: If the response column has a Response Limits property, desirability functions are turned on by default.

This command appends a new row to the bottom of the plot matrix, dedicated to graphing desirability. The row has a plot for each factor showing its *desirability trace*, as illustrated in Figure 3.9. It also adds a column that has an adjustable desirability function for each Y variable. The overall desirability measure shows on a scale of zero to one at the left of the row of desirability traces.

Figure 3.9 The Desirability Prediction Profiler



Construction of Desirability Functions

The individual desirability functions are smooth piecewise functions that pass through three defining points. These points are called control points (Low, Middle, High) and can be used to interactively control the shape of the desirability function.

- The Minimize and Maximize functions are three-part piecewise smooth functions that consist of interpolating cubics between the control points and exponentials in the tails.
- The Target function is a piecewise function that is a scale multiple of a normal density on either side of the Middle value (with different curves on each side), which is also piecewise smooth and fit to the control points. Exponential functions are fit to the tails.
- The None function enables you to specify an arbitrary desirability function. In particular, you can specify desirability to be lower at the Middle value than at the Low and High values. You can also construct custom desirability functions using formulas. See [“Customized Desirability Functions”](#).

The Low and High control points are not allowed to reach all the way to zero or one. This approach to constructing the desirability functions results in good behavior as the desirability values switch between the maximize, target, and minimize values.

Note: JMP does not use the Derringer and Suich (1980) functional forms. Because they are not smooth, they do not always work well with JMP's optimization algorithm.

Desirability Function for Multiple Optimization

When multiple responses are to be optimized, an overall desirability function is constructed and optimized. The overall desirability for all responses is defined as the geometric mean of the desirability functions for the individual responses.

Denote the individual desirability functions for k responses by $d_1, d_2, \dots, d_k$. Then the overall desirability function is the geometric mean of the individual desirability functions:

$$D = d_1^{1/k} d_2^{1/k} \dots d_k^{1/k}$$

If Importance values are defined as part of the Response Limits column property or are defined in the Response Goal window, they are integrated into the overall desirability function. The Importance values are scaled so that they sum to 1. Denote the scaled importance values by $w_1, w_2, \dots, w_k$. Then the overall desirability is defined as a weighted geometric mean of the individual desirability functions:

$$D = d_1^{w_1} d_2^{w_2} \dots d_k^{w_k}$$

Optimization Algorithm

The method used for optimization of the overall desirability function, or of the single desirability function if there is only one response, depends on the factor types.

- For categorical factors, a coordinate exchange algorithm is used.
- For continuous factors, a gradient descent algorithm is used.
- In the presence of constraints or mixture factors, a Wolfe reduced-gradient approach is used.
- To reduce the risk of finding local optima, JMP uses multiple random starts.

How to Use the Desirability Function

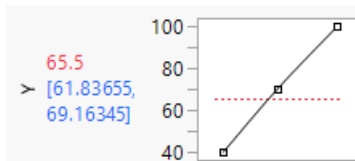
To use a variable's desirability function, drag the function handles to represent a response value.

As you drag these handles, the changing response value shows in the area labeled **Desirability** to the left of the plots. The dotted line is the response for the current factor settings. The overall desirability shows to the left of the row of desirability traces. Alternatively, you can select **Optimization and Desirability > Set Desirabilities** to enter specific values for the points.

Figure 3.10 shows steps to create desirability settings.

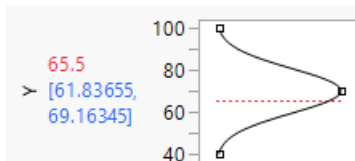
Maximize The default desirability function setting is maximize (“higher is better”). The High control point is positioned at the maximum Y value and aligned at the high desirability, close to 1. The Low control point is positioned at the minimum Y value and aligned at a low desirability, close to 0.

Figure 3.10 Maximizing Desirability



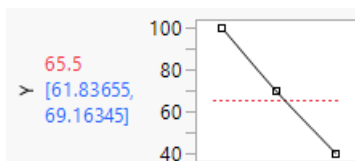
Target You can designate a target value as “best.” In this example, the middle control point is positioned at Y = 70 and aligned with the maximum desirability of 1. Y becomes less desirable as its value approaches either 40 or 100. The High and Low control points at Y = 40 and Y = 100 are positioned at the minimum desirability close to 0.

Figure 3.11 Defining a Target Desirability



Minimize The minimize (“smaller is better”) desirability function associates high response values with low desirability and low response values with high desirability. The curve is the maximization curve flipped around a horizontal line at the center of plot.

Figure 3.12 Minimizing Desirability



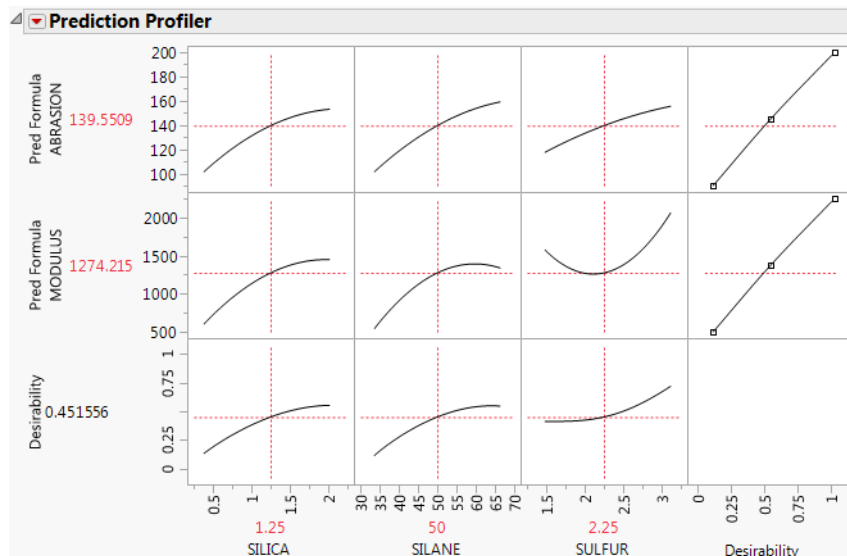
Note: Dragging the High or Low control point of a maximize or minimize desirability function across the y -value of the middle point results in the opposite point reflecting. A Minimize becomes a Maximize, and vice versa.

The Desirability Profile

The last row of plots shows the desirability trace for each factor. The numerical value beside the word Desirability on the vertical axis is the geometric mean of the desirability measures. This row of plots shows both the current desirability and the trace of desirabilities that result from changing one factor at a time.

For example, [Figure 3.13](#) shows desirability functions for two responses. You want to maximize ABRASION and MODULUS. The desirability plots indicate that you could increase the desirability by increasing any of the factors.

Figure 3.13 Prediction Profile Plot with Adjusted Desirability and Factor Values



Customized Desirability Functions

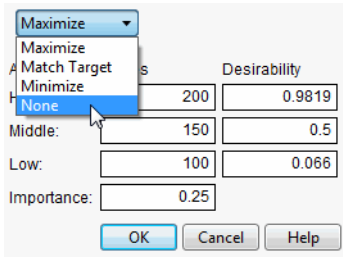
It is possible to use a customized desirability function. For example, suppose you want to maximize using the following function.

Figure 3.14 Maximizing Desirability Based on a Function

$$\begin{aligned} & \frac{\text{Pred Formula ABRASION}}{96} \\ & + \frac{\text{Pred Formula MODULUS}}{700} \\ & + \frac{33}{([\text{Pred Formula ELONG} - 450] + 1)} \\ & + \frac{2}{([\text{Pred Formula HARDNESS} - 67] + 1)} \end{aligned}$$

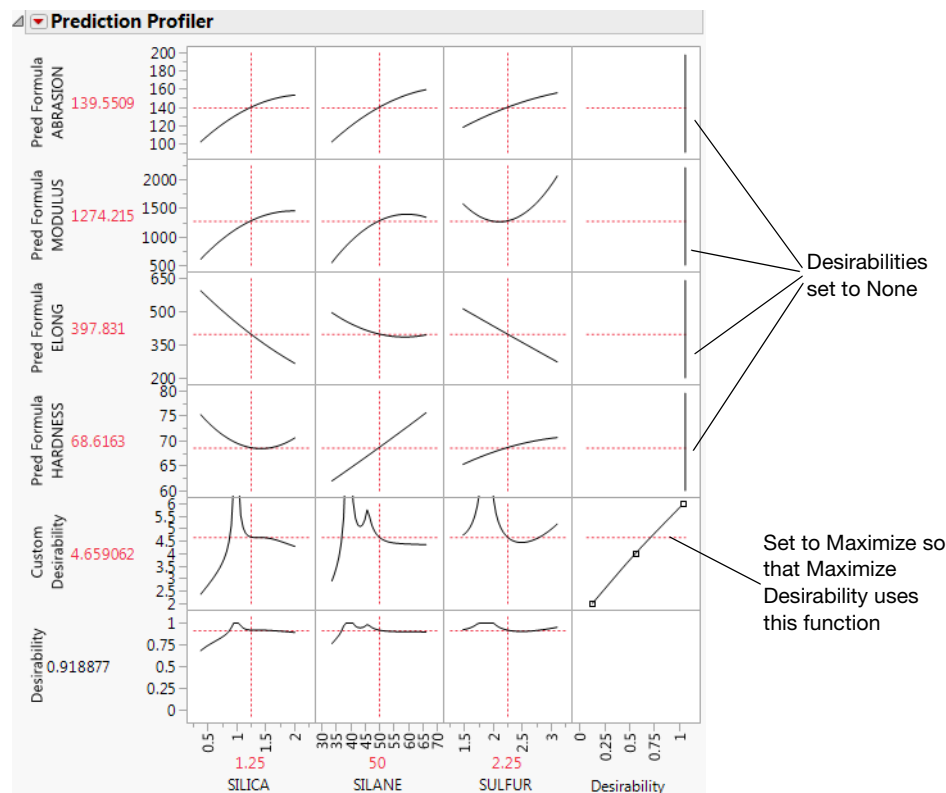
First, create a column called Custom Desirability that contains the above formula. Then, select **Graph > Profiler** to launch the platform. Select all the Pred Formula columns and the Custom Desirability column and select **Y, Prediction Formula**. Check the **Expand Intermediate Formula** option. Turn on the desirability functions by selecting **Optimization and Desirability > Desirability Functions** from the red triangle menu. All the desirability functions for the individual effects must be turned off. To do this, first double-click in a desirability plot window, and then select **None** in the window that appears. Set the desirability for Custom Desirability to be maximized.

Figure 3.15 Selecting No Desirability Goal



At this point, selecting **Optimization and Desirability > Maximize Desirability** uses only the custom Custom Desirability function.

Figure 3.16 Maximized Custom Desirability



Assess Variable Importance

The Variable Importance report calculates indices that measure the importance of factors in a model in a way that is independent of the model type and fitting method. The fitted model is used only in calculating predicted values. The method estimates the variability in the predicted response based on a range of variation for each factor. If variation in the factor causes high variability in the response, then that effect is important relative to the model.

Note: In some platforms, Assess Variable Importance is not available for categorical responses with more than two levels.

Assess Variable Importance can also be accessed in the Prediction Profiler that is obtained through the Graph menu.

For statistical details, see [“Assess Variable Importance”](#). See also Saltelli (2002).

Note: Assess Variable Importance requires that all columns reside in the same data table.

The Assess Variable Importance Report

The Assess Variable Importance menu has the following options that address the methodology used in constructing importance indices:

Independent Uniform Inputs For each factor, Monte Carlo samples are drawn from a uniform distribution defined by the minimum and maximum observed values. Use this option when you believe that your factors are uncorrelated and that their likely values are uniformly spread over the range represented in the study. This is the appropriate option for designed experiments that do not involve constraints or mixture factors.

Independent Resampled Inputs For each factor, Monte Carlo samples are obtained by resampling its set of observed values. Use this option when you believe that your factors are uncorrelated and that their likely values are not represented by a uniform distribution.

Dependent Resampled Inputs Factor values are constructed from observed combinations using a k -nearest neighbors approach, in order to account for correlation. This option treats observed variance and covariance as representative of the covariance structure for your factors. Use this option when you believe that your factors are correlated. Note that this option is sensitive to the number of rows in the data table. If used with a small number of rows, the results can be unreliable.

Note: The Independent Resampled Inputs and Dependent Resampled Inputs options are intended for observational studies. The Independent option is faster than the Dependent option, but the Dependent option handles multicollinearity better and does not extrapolate into regions far away from the data.

Linearly Constrained Inputs For each factor, Monte Carlo samples are drawn from a uniform distribution over a region defined by linear constraints. The linear constraints can be defined in the Prediction Profiler or constructed in connection with a designed experiment. In addition, the samples are restricted to fall within the minimum and maximum observed values. Use this option in the presence of linear constraints, when you believe that these constraints impact the distribution of the inputs.

The speed of these algorithms depends on the model evaluation speed. In general, the fastest option is Independent Uniform Inputs and the slowest is Dependent Resampled Inputs. You have the option to Accept Current Indices when the estimation process is unable to complete instantaneously.

Note: Variable importance indices are constructed using Monte Carlo sampling. For this reason, you can expect some variation in importance index values from one run to another.

Variable Importance Report

Each Assess Variable Importance option presents a Summary Report and Marginal Model Plots. When the Assess Variable Importance report opens, the factors in the Prediction Profiler are reordered according to their Total Effect importance indices. When there are multiple responses, the factors are reordered according to the Total Effect importance indices in the Overall report. When you run several Variable Importance reports, the factors in the Prediction Profiler are ordered according to their Total Effect indices in the most recent report.

Summary Report

For each response, a table displays the following elements:

Column The factor of interest.

Main Effect An importance index that reflects the relative contribution of that factor alone, not in combination with other factors.

Total Effect An importance index that reflects the relative contribution of that factor both alone and in combination with other factors. The Total Effect column is displayed as a bar chart. See [“Weights”](#).

Main Effect Std Error The Monte Carlo standard error of the Main Effect’s importance index. This is a hidden column that you can access by right-clicking in the report and selecting **Columns > Main Effect Std Error**. By default, sampling continues until this error is less than 0.01. Details of the calculation are given in [“Variable Importance Standard Errors”](#). (Not available for Dependent Resampled Inputs option.)

Total Effect Std Error The Monte Carlo standard error of the Total Effect’s importance index. This is a hidden column that you can access by right-clicking in the report and selecting **Columns > Total Effect Std Error**. By default, sampling continues until this error is less than 0.01. Details of the calculation are given in [“Variable Importance Standard Errors”](#). (Not available for Dependent Resampled Inputs option.)

Weights A plot that shows the Total Effect indices, located to the right of the final column. You can deselect or reselect this plot by right-clicking in the report and selecting **Columns > Weights**.

Proportion of function evaluations with missing values The proportion of Monte Carlo samples for which some combination of inputs results in an inestimable prediction. When the proportion is nonzero, this message appears as a note at the bottom of the table.

Note: When you have more than one response, the Summary Report presents an Overall table followed by tables for each response. The importance indices in the Overall report are the averages of the importance indices across all responses.

Marginal Model Plots

The Marginal Model Plots report ([Figure 3.39](#)) shows a matrix of plots, with a row for each response and columns for the factors. The factors are ordered according to the size of their overall Total Effect importance indices.

For a given response and factor, the plot shows the mean response for each factor value, where that mean is taken over all inputs to the calculation of importance indices. These plots differ from profiler plots, which show cross sections of the response. Marginal Model Plots are useful for assessing the main effects of factors.

Note that your choice of input methodology impacts the values plotted on marginal model plots. Also, because the plots are based on the generated input settings, the plotted mean responses might not follow a smooth curve.

The red triangle menu options enable you to show or hide the following aspects of the plots:

Estimate A smoothed estimate of the mean of the simulated values calculated as a function of the factor values.

Note: The estimates of the mean are simulated, so the values change when you rerun the analysis.

Confidence Interval A 95% confidence band for the simulated means. This band is often narrow and might not be visible unless you expand the scale. Not available for Dependent Resampled Inputs.

Note: The confidence bounds are simulated, so the bands change when you rerun the analysis.

Data The actual (unsimulated) values of the response plotted against the factor values.

Variable Importance Options

The Variable Importance red triangle menu contains the following options:

Reorder factors by main effect importance Reorders the cells in the Prediction Profiler in accordance with the importance indices for the main effects (Main Effect).

Reorder factors by total importance Reorders the cells in the Prediction Profiler in accordance with the total importance indices for the factors (Total Effect).

Colorize Profiler Colors cells in the profiler by Total Effect importance indices using a red to white intensity scale.

Note: You can click rows in the Summary Report to select columns in the data table. This can facilitate further analyses.

Bagging

Bootstrap aggregating (*bagging*) is a technique to improve predictive performance while also gaining insight into the reliability of predictions. Bagging is especially useful in unstable methods, including neural networks, classification trees, and regression trees.

Bagging creates M training data sets by sampling with replacement from the original data. All training data sets are of the same size as the original. For each training data set, a model is fit using the analysis platform, and predictions are made. Therefore, there are a total of M predictions for each observation in the original data set. The final prediction is the average of the M predictions.

Bagging is available in many analysis platforms. To use bagging, select **Save Bagged Predictions** from the Prediction Profiler red triangle menu. A window appears with the following options for Bagging:

Number of Bootstrap Samples Sets the number of times that you want to resample the data and build a model. A larger number results in more precise predictions. By default, the number of bootstrap samples is 100.

Random Seed Sets a random seed that you can re-enter in subsequent runs of the bagging analysis to duplicate your current results. By default, no seed is set.

Fractional Weights Performs a Bayesian bagging analysis. In each bootstrap iteration, each observation is assigned a nonzero weight. The model that makes the predictions uses the weighted observations. By default, the Fractional Weights option is not selected, and a simple bagging analysis is conducted.

Tip: Use the Fractional Weights option if the number of observations that are used in your analysis is small or if you are concerned about separation in a logistic regression setting.

Suppose that Fractional Weights is selected. For each bootstrap iteration, each observation that is used in the report is assigned a nonzero weight. These weights sum to n , the number of observations used in the model. For more information about how the weights are calculated and used, see *Basic Analysis*.

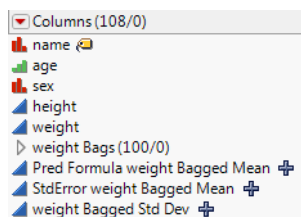
Save Prediction Formulas For each bagged prediction, this option saves the formula used to make that prediction in the column properties. This option is available in only a subset of the analysis platforms that offer bagging.

Note: If Save Prediction Formulas is not available, a note appears, stating that only the predicted values will be saved.

Bagging automatically creates new columns in the original data table. All M sets of bagged predictions are saved as hidden columns. The final prediction is saved in a column named “Pred Formula <colname> Bagged Mean”. The standard deviation of the final prediction is saved in a column named “<colname> Bagged Std Dev”. The standard error of the bagged mean is saved in a column named “StdError <colname> Bagged Mean.” The standard error is the standard deviation divided by $\sqrt{M-1}$. Here, <colname> identifies the column in the report that was bagged.

The standard error gives insight about the precision of the prediction. A very small standard error indicates a precise prediction for that observation. For more information about bagging, see Hastie et al. (2009).

Figure 3.17 Bagging Columns



Additional Examples of the Prediction Profiler

This section contains additional examples illustrating various aspects of the Prediction Profiler platform and the Prediction Profiler embedded in many analysis platforms.

- “Example of Desirability Profiling for Multiple Responses”
- “Example of a Noise Factor in the Prediction Profiler”
- “Example of Variable Importance for One Response”
- “Example of Variable Importance for Multiple Responses”
- “Example of Bagging to Improve Prediction”
- “Example of Bagging to Indicate the Accuracy of Predictions”
- “Example of Confidence Intervals Using Bagging”
- “Example of Confidence Intervals Using StdErr Pred Formula Column”

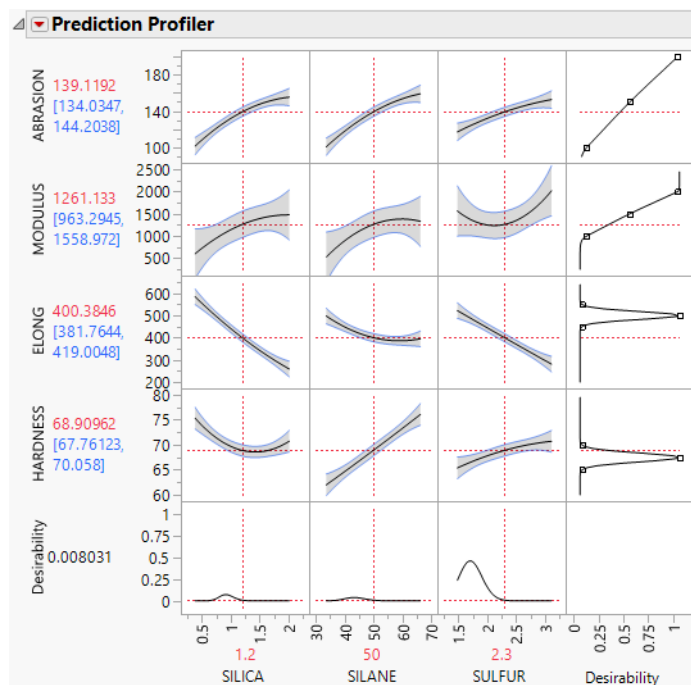
Example of Desirability Profiling for Multiple Responses

A desirability index becomes especially useful when there are multiple responses. The idea was pioneered by Derringer and Suich (1980), who give the following example. Suppose there are four responses, ABRASION, MODULUS, ELONG, and HARDNESS. Three factors, SILICA, SILANE, and SULFUR, were used in a central composite design.

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Click the green triangle next to RSM for 4 Responses to run the script.

This script defines a model for the four responses with a full quadratic response surface. The summary tables and effect information appear for all the responses, followed by the prediction profiler shown in Figure 3.18.

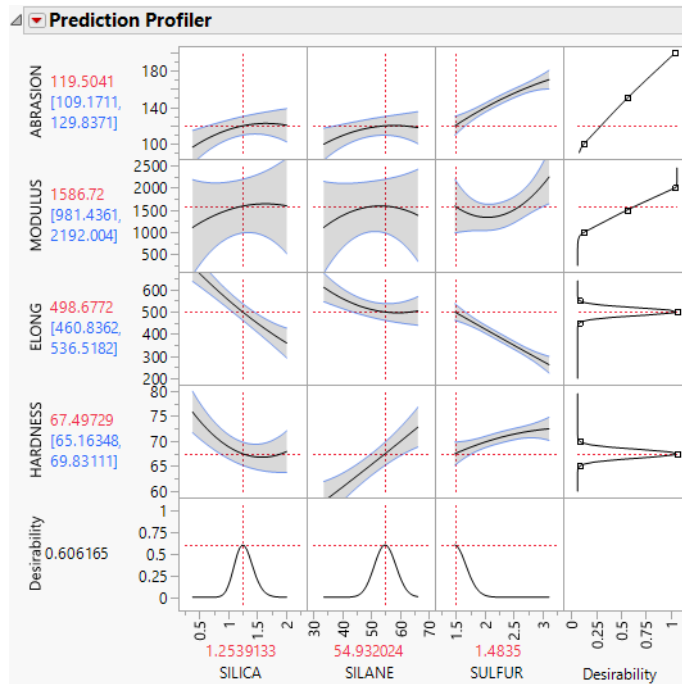
Figure 3.18 Prediction Profiler for Multiple Responses before Optimization



Note the following about the desirability functions:

- Maximum ABRASION and maximum MODULUS are most desirable.
 - ELONG target of 500 is most desirable.
 - HARDNESS target of 67.5 is most desirable.
3. Select **Optimization and Desirability > Maximize Desirability** from the Prediction Profiler red triangle menu to maximize desirability.

Figure 3.19 Prediction Profiler after Optimization



The desirability traces at the bottom decrease everywhere except the current values of the effects, which indicates that any further adjustment could decrease the overall desirability.

Example of a Noise Factor in the Prediction Profiler

This example uses the Tiretread.jmp sample data set. This data set shows the results of a tire manufacturer's experiment whose objective is to match a target value of $HARDNESS = 70$ based on three factors: SILICA, SILANE, and SULFUR content. Suppose the SILANE and SULFUR content are easily (and precisely) controllable, but SILICA is not easily controlled.

For comparison, first optimize the factors for hardness without considering variation from the noise factor, SILICA.

1. Select **Graph > Profiler** to launch the Prediction Profiler.
2. Assign Pred Formula **HARDNESS** to the **Y, Prediction Formula** role.
3. Click **OK**.
4. Click the Prediction Profiler red triangle and select **Optimization and Desirability > Desirability Functions**.
5. Click the Prediction Profiler red triangle and select **Optimization and Desirability > Set Desirabilities** to open the Response Goal window.

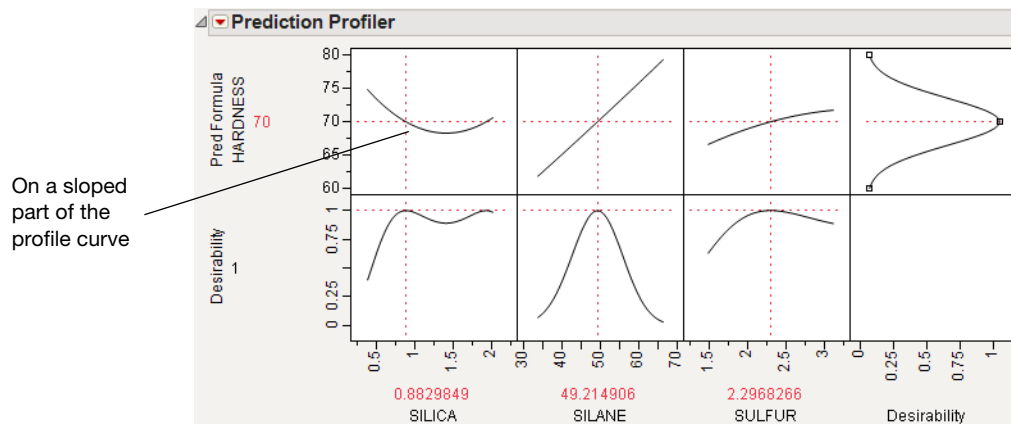
Tip: Alternatively, you can double-click in the Desirability plot to open the Response Goal window.

6. Select **Match Target** from the list and click **OK**.
7. Click the Prediction Profiler red triangle and select **Optimization and Desirability > Maximize Desirability** to find the optimum factor settings for the target value of HARDNESS.

We get the following Prediction Profiler display. Notice that the SILICA factor's optimum value is on a sloped part of a profile curve. This means that variations in SILICA settings impact the response, HARDNESS.

Note: You might get different results from these because different combinations of factor values can all hit the target.

Figure 3.20 Maximizing Desirability for HARDNESS



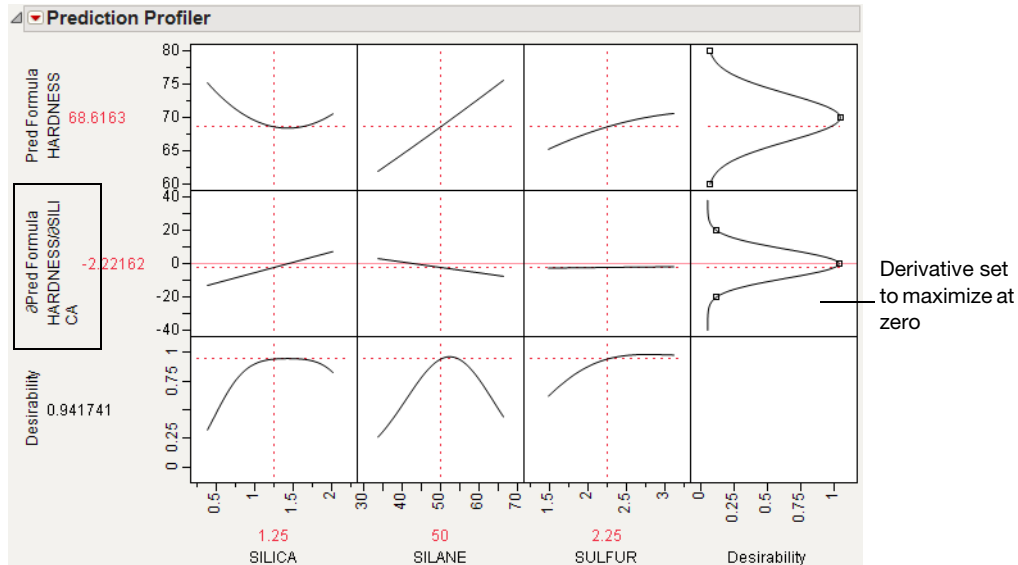
Now, we would like to not just optimize for a specific target value of HARDNESS, but also find a setting that is insensitive to the variability in the setting of Silica. Repeat the optimization process with SILICA as a noise factor.

1. Select **Graph > Profiler**.
2. Select Pred Formula HARDNESS and click **Y, Prediction Formula**.
3. Select SILICA and click **Noise Factors**.
4. Click **OK**.
5. Select **Optimization and Desirability > Desirability Functions** in the Prediction Profiler menu.

- Double-click in the Desirability plot for the response Pred Formula HARDNESS to open the Response Goal window.
- Select **Match Target** from the list and click **OK**.

The resulting profiler has the appropriate derivative of the fitted model with respect to the noise factor, set to be maximized at zero, its flattest point.

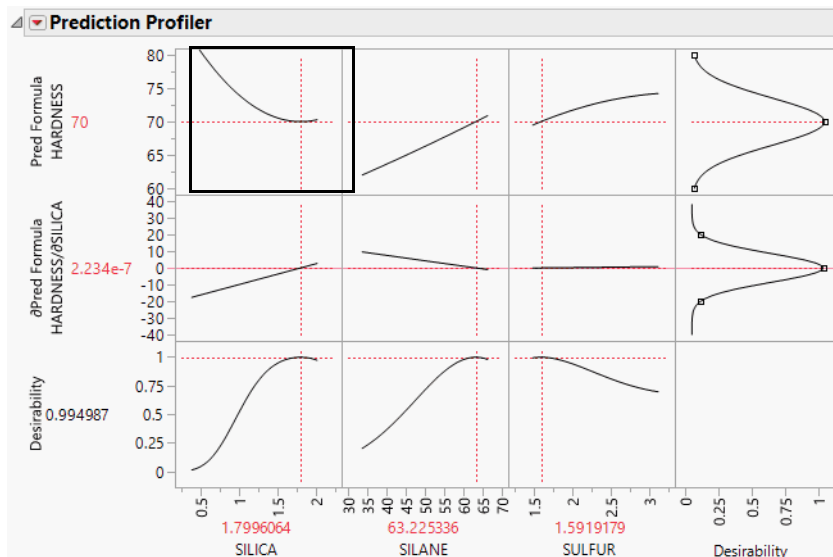
Figure 3.21 Derivative of the Prediction Formula with Respect to Silica



- Click the Prediction Profiler red triangle and select **Optimization and Desirability > Maximize Desirability** to find the optimum values for the process factor, balancing for the noise factor.

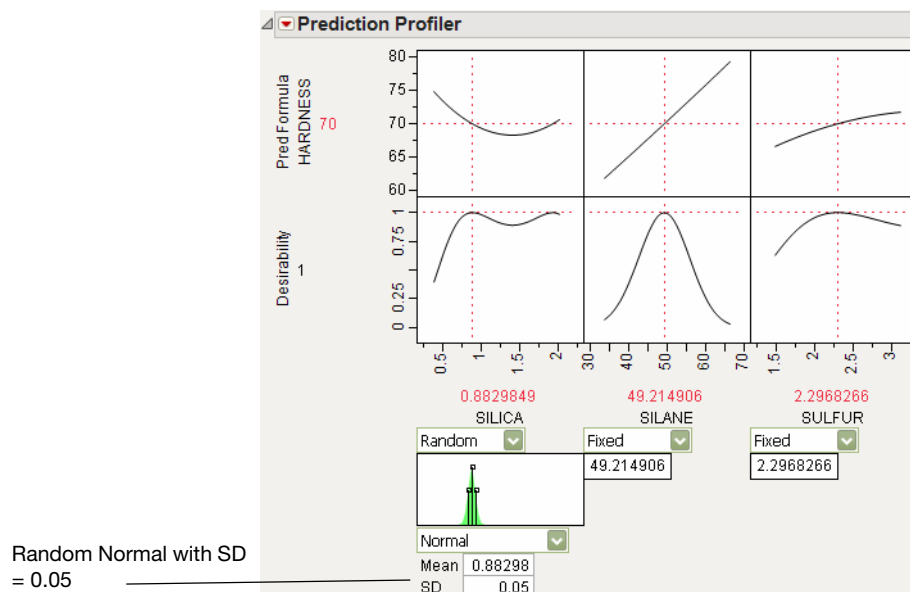
This time, we have also hit the targeted value of HARDNESS, but our value of SILICA is on its flatter region. This means variation in SILICA does not transmit as much variation to HARDNESS as when it was set at a value on the steep part of the SILICA curve.

Figure 3.22 Maximize Desirability



You can see the effect of accounting for the SILICA variation on the variance of the predictions by following these steps for each profiler (one without the noise factor, and one with the noise factor):

1. In the Profiler without the noise factor, click the Prediction Profiler red triangle and select **Simulator**.
2. Assign SILICA to have a random Normal distribution with a standard deviation of 0.05. Use the default setting for the mean.

Figure 3.23 Setting a Random Normal Distribution


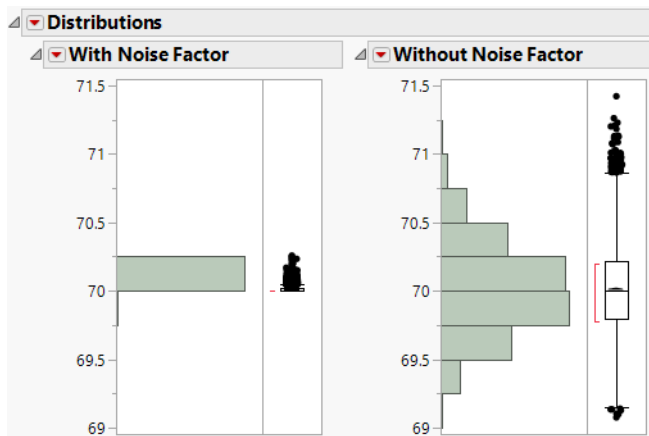
3. Click **Simulate**.
4. Click the Simulate to Table gray triangle and then click the **Make Table** button.
5. Rename the Pred Formula HARDNESS column to Without Noise Factor.
6. In the Profiler with the noise factor, click the Prediction Profiler red triangle and select **Simulator**.
7. Assign SILICA to have a random Normal distribution with a standard deviation of 0.05. Use the default setting for the mean.
8. Click **Simulate**.
9. Click the Simulate to Table gray triangle and then click the **Make Table** button.

Completing these steps for both the original and noise-factor-optimal simulations results in two similar data tables, one for each simulation. We want to compare the distributions of the predicted hardness from the two simulations. To facilitate the comparison we put the two prediction columns in a single data table.

1. Select the Pred Formula HARDNESS column in the current simulation table and select **Edit > Copy With Full Precision**.
2. In the other current simulation table, select **Cols > New Columns**.
3. Type With Noise Factor next to Column Name and click **OK**.
4. Select the With Noise Factor column and select **Edit > Paste**.
5. Select **Analyze > Distribution**.

6. Select With Noise Factor and Without Noise Factor and click **Y, Columns**.
7. Click **OK**.
8. Click the Distribution red triangle and select **Uniform Scaling**.

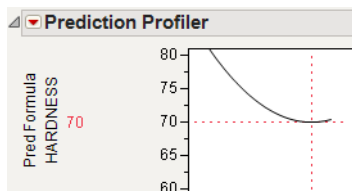
Figure 3.24 Comparison of Distributions with and without Noise Factors



The histograms show that there is much more variation in predicted Hardness when the noise factor was not included in the analysis.

It is also interesting to note the shape of the histogram when the noise factor was included. In the comparison histograms above, note that the With Noise Factor distribution has data trailing off in only one direction. The skewness in the With Noise Factor is clear if you deselect Uniform Scaling from the Distributions red triangle menu. The predictions are skewed because Hardness is at a minimum with respect to SILICA, as shown in [Figure 3.25](#). Therefore, variation in SILICA can make only HARDNESS increase. When the non-robust solution is used, the variation could be transmitted either way.

Figure 3.25 Prediction Profiler Showing the Minima of HARDNESS by SILICA



Example of Variable Importance for One Response

The Boston Housing.jmp sample data table contains data on 13 factors that might relate to median home values. You fit a model using a neural network. Because neural networks do not accommodate formal hypothesis tests, these tests are not available to help assess which variables are important in predicting the response. However, for this purpose, you can use the Assess Variable Importance profiler option.

Note that your results might differ from, but should resemble, those shown here. There are two sources of random variability in this example. When you fit the neural network, k -fold cross validation is used. This partitions the data into training and validation sets at random. Also, Monte Carlo sampling is used to calculate the factor importance indices.

1. Select **Help > Sample Data Library** and open Boston Housing.jmp.
2. Select **Analyze > Predictive Modeling > Neural**.
3. Select mvalue from the Select Columns list and click **Y, Response**.
4. Select all other columns from the Select Columns list and click **X, Factor**.
5. Click **OK**.
6. In the Neural Model Launch panel, select **KFold** from the list under Validation Method. When you select KFold, the Number of Folds defaults to 5.
7. (Optional) Enter 123 next to Random Seed.

Note: Results vary due to the random nature of choosing a validation set in the Neural Network model. Entering the seed above enables you to reproduce the results shown in this example.

8. Click **Go**.
9. Click the red triangle next to Model NTanH(3) and select **Profiler**.

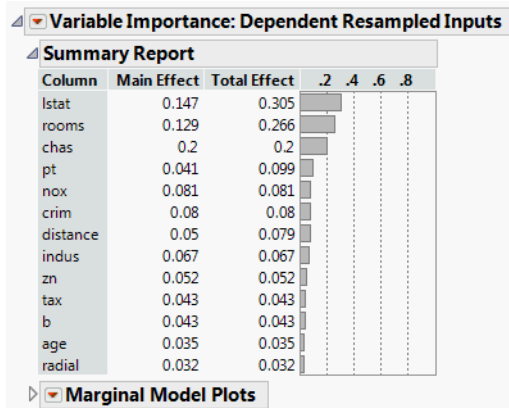
The Prediction Profiler is displayed at the very bottom of the report. Note the order of the factors for later comparison.

Because the factors are correlated, you take this into account by choosing Dependent Resampled Inputs as the sampling method for assessing variable importance.

10. Click the Prediction Profiler red triangle and select **Assess Variable Importance > Dependent Resampled Inputs**.

The Variable Importance: Dependent Resampled Inputs report appears. Check that the Prediction Profiler cells have been reordered by the magnitude of the Total Effect indices in the report. In [Figure 3.26](#), check that the Total Effect importance indices identify rooms and lstat as the factors that have most impact on the predicted response.

Figure 3.26 Dependent Resampled Inputs Report

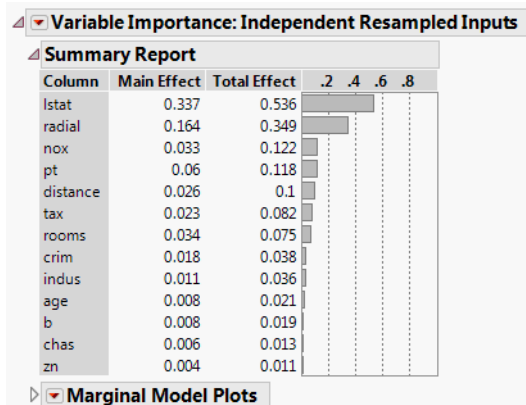


You might be interested in comparing the importance indices obtained assuming that the factors are correlated, with those obtained when the factors are assumed independent.

- Click the Prediction Profiler red triangle and select **Assess Variable Importance > Independent Resampled Inputs**.

The resampled inputs option makes sense in this example, because the distributions involved are not uniform. The Variable Importance: Independent Resampled Inputs report is shown in Figure 3.27. Check that the two factors identified as having the most impact on the predicted values are lstat and radial.

Figure 3.27 Independent Resampled Inputs Report



Example of Variable Importance for Multiple Responses

The data in the Tiretread.jmp sample data table are the result of a designed experiment where the factors are orthogonal. For this reason, you use importance estimates based on independent inputs. Suppose that you believe that, in practice, factor values vary throughout the design space, rather than assume only the settings defined in the experiment. Then you should choose Independent Uniform Inputs as the sampling scheme for your importance indices.

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Run the script RSM for 4 Responses.

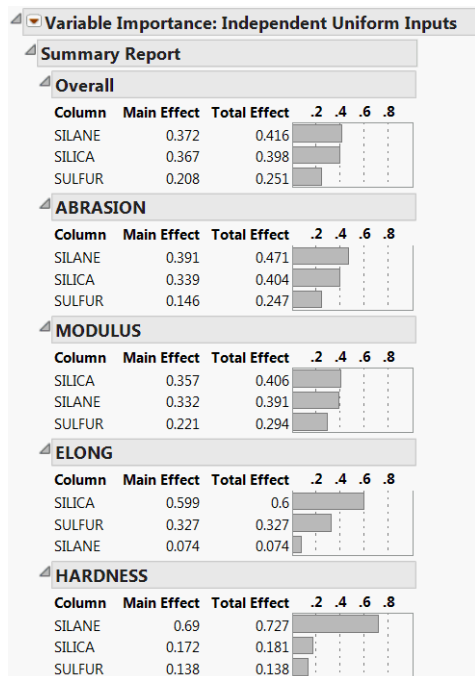
The Prediction Profiler is displayed at the very bottom of the report.

3. Click the Prediction Profiler red triangle and select **Assess Variable Importance > Independent Uniform Inputs**.

The Summary Report is shown in Figure 3.28. Because the importance indices are based on random sampling, your estimates might differ slightly from those shown in the figure.

The report shows tables for each of the four responses. The Overall table averages the factor importance indices across responses. The factors in the Prediction Profiler (Figure 3.29) have been reordered to match their ordering on the Overall table's Total Effect importance.

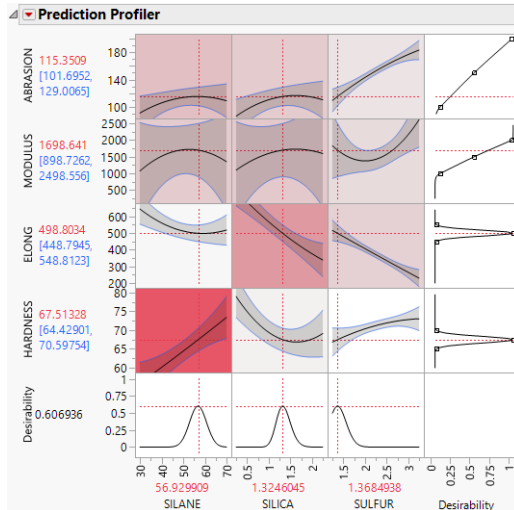
Figure 3.28 Summary Report for Four Responses



- Click the red triangle next to Variable Importance: Independent Uniform Inputs and select **Colorize Profiler**.

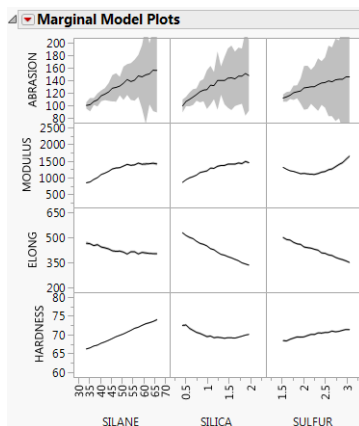
Colors from a red to white intensity scale are overlaid on profiler panels to reflect Total Effect importance. For example, you easily see that the most important effect is that of Silane on Hardness.

Figure 3.29 Prediction Profiler for Four Responses



The Marginal Model Plots report shows mean responses for each factor across a uniform distribution of settings for the other two factors.

Figure 3.30 Marginal Model Plots for Four Responses



Example of Bagging to Improve Prediction

Bagging is used in a number of situations. One situation is to improve predictive power. Bagging is especially helpful for unstable models. This example uses the Tiretread.jmp sample data table. There are three factors (SILICA, SILANE, and SULFUR) and four responses (ABRASION, MODULUS, ELONG, and HARDNESS). First, you fit a neural network model to simultaneously predict the four response variables as a function of the three factors. Then, you perform bagging on the neural network model. Last, you compare the predictions to show the improvements obtained through bagging.

Fit Neural Network Model

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Analyze > Predictive Modeling > Neural**.
3. Select ABRASION, MODULUS, ELONG, and HARDNESS and click **Y, Response**.
4. Select SILICA, SILANE, and SULFUR and click **X, Factor**.
5. Click **OK**.
6. (Optional) Enter 2121 next to Random Seed.

Note: Results vary due to the random nature of choosing a validation set in the Neural Network model. Entering the seed above enables you to reproduce the results shown in this example.

7. Click **Go**.
8. Click the red triangle next to Model NTanH(3) and select **Save Formulas**.

Note: This option saves the predicted values for all response variables from the neural network model to the data table. Later, these values are compared to the predictions that are obtained from bagging.

Perform Bagging

Now that the initial model has been constructed, you can perform bagging using that model. Access the Bagging feature through the Prediction Profiler.

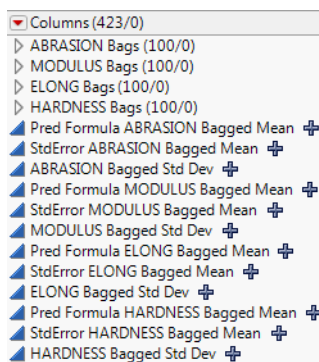
1. Click the red triangle next to Model NTanH(3) and select **Profiler**.
The Prediction Profiler appears at the bottom of the report.
2. Click the Prediction Profiler red triangle and select **Save Bagged Predictions**.
3. Enter 100 next to Number of Bootstrap Samples.
4. (Optional) Enter 2121 next to Random Seed.

Note: Results vary due to the random nature of sampling with replacement. To reproduce the exact results in this example, set the Random Seed.

5. Click **OK**.

Return to the data table. For each response variable, there are three new columns denoted as Pred Formula <colname> Bagged Mean, StdError <colname> Bagged Mean, <colname> Bagged Std Dev. The Pred Formula <colname> Bagged Mean columns are the final predictions.

Figure 3.31 Columns Added to Data Table After Bagging



Compare the Predictions

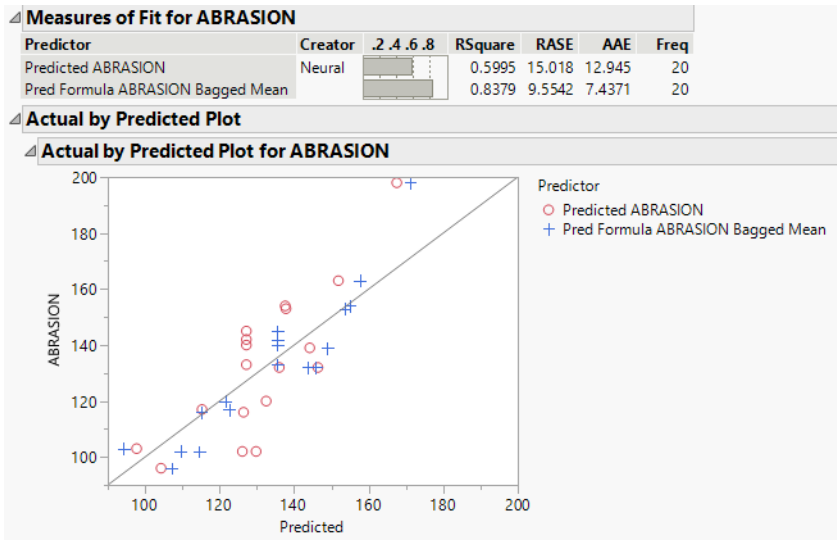
To see how bagging improves predictive power, compare the predictions from the bagged model to the original model predictions. Use the Model Comparison platform to look at one response variable at a time.

1. Select **Analyze > Predictive Modeling > Model Comparison**.
2. Select Predicted ABRASION and click **Y, Predictors**.
3. Select Pred Formula ABRASION Bagged Mean and click **Y, Predictors**.
4. Click **OK**.

A window that contains a list of columns appears.

5. Select ABRASION and click **OK**.
6. Click the Model Comparison red triangle and select **Plot Actual by Predicted**.

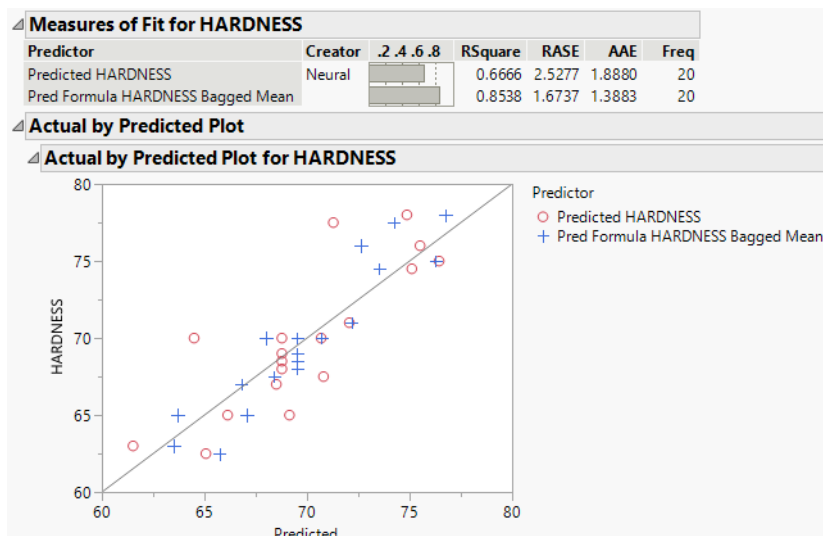
Figure 3.32 Comparison of Predictions for ABRASION



The Measures of Fit report and the Actual by Predicted Plot are shown in [Figure 3.32](#). The predictions that were obtained from bagging are shown in blue. The predictions that were obtained from the original neural network model are shown in red. In general, the bagging predictions are closer to the line than the original model predictions. Because the bagging predictions are closer to the line, the RSquare value of 0.8379 for the bagged predictions is higher than the RSquare value for the original model predictions. You conclude that bagging improves predictions for ABRASION.

This example compared the predictions for ABRASION. To compare predictions for another response variable, follow [step 2](#) through [step 6](#), replacing ABRASION with the desired response variable. As another example, [Figure 3.33](#) shows the Measures of Fit report for HARDNESS. The report shows similar findings as the Measures of Fit report for ABRASION. The RSquare value for the bagged predictions is slightly higher than the RSquare value for the original model predictions, which indicates a better fit and improved predictions.

Figure 3.33 Comparison of Predictions for HARDNESS



Example of Bagging to Indicate the Accuracy of Predictions

Bagging is also used to indicate the accuracy of the prediction through standard errors and other distributional measures. In platforms where the Save Predicted Formulas option is available in Bagging, you can make predictions on new observations and determine how accurate they are. The Save Predicted Formulas option is available in the Standard Least Squares, Generalized Regression, and Generalized Linear Models platforms.

In the Tiretread.jmp data table, suppose that you are interested in only predicting ABRASION as a function of the three factor variables. In this example, you fit a generalized regression model to predict ABRASION. Then, you perform bagging on that model. Last, you make a prediction for a new observation and investigate the accuracy of that prediction. This is done by obtaining a confidence interval for the prediction.

Fit a Generalized Regression Model

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Analyze > Fit Model**.
3. Select ABRASION and click **Y**.
4. Select **Generalized Regression** from the Personality list.
5. Select SILICA, SILANE, and SULFUR and click **Macros > Full Factorial**.
This adds all terms, including interactions, to the model.
6. Click **Run**.

7. Click **Go**.

Figure 3.34 Parameter Estimates From Generalized Regression Report

Parameter Estimates for Original Predictors						
Term	Estimate	Std Error	Wald ChiSquare	Prob > ChiSquare	Lower 95%	Upper 95%
Intercept	-46.05865	7.526913	37.44455	<.0001*	-60.81113	-31.30617
SILICA	32.987289	2.2710897	210.97194	<.0001*	28.536036	37.438543
SILANE	1.7880765	0.1194432	224.10381	<.0001*	1.5539721	2.0221809
(SILICA-1.2)*(SILANE-50)	1.025	0.2316574	19.577413	<.0001*	0.5709598	1.4790402
SULFUR	21.813077	1.4913761	213.92398	<.0001*	18.890033	24.73612
(SILICA-1.2)*(SULFUR-2.3)	28.5	4.6331484	37.838796	<.0001*	19.419196	37.580804
(SILANE-50)*(SULFUR-2.3)	1.575	0.2316574	46.224125	<.0001*	1.1209598	2.0290402
(SILICA-1.2)*(SILANE-50)*(SULFUR-2.3)	1.55	0.4633148	11.192085	0.0008*	0.6419196	2.4580804
Normal Distribution Parameters						
Estimate	Std Error	Wald ChiSquare	Prob > ChiSquare	Lower 95%	Upper 95%	
Scale	5.2681724	0.7759427	46.095727	<.0001*	3.7473527	6.7889921

Perform Bagging

1. Click the red triangle next to Normal Lasso with AICc Validation and select **Profilers > Profiler**.

The Prediction Profiler appears at the bottom of the report.

2. Click the Prediction Profiler red triangle and select **Save Bagged Predictions**.
3. Enter 500 next to Number of Bootstrap Samples.
4. (Optional) Enter 4321 next to Random Seed.

Note: Results vary due to the random nature of sampling with replacement. To reproduce the exact results in this example, set the Random Seed.

5. Confirm that **Save Prediction Formulas** is selected.
6. Click **OK**.

Note: This might take longer to run than the “[Example of Bagging to Improve Prediction](#)”. The larger number of samples gives a better estimate of the prediction distributions.

Return to the data table. For each response variable, there are three new columns denoted as Pred Formula <colname> Bagged Mean, StdError <colname> Bagged Mean, and <colname> Bagged Std Dev. The Pred Formula ABRASION Bagged Mean column is the final prediction.

Prediction for a New Observation

You now have predictions for ABRASION for each observation in the data table, as well as the standard errors for those predictions. Suppose that you have an observation with new values of 0.9, 43, and 2 for SILICA, SILANE, and SULFUR, respectively. You can predict the ABRASION response and obtain a confidence interval for that prediction because the Save Prediction Formulas option saves the regression equation for each bagged model. Therefore, M predictions are made with the new factor values to create a distribution of possible predictions. The mean is the final prediction, but analyzing the distribution tells you how accurate the prediction is.

1. In the data table, select **Rows > Add Rows**.
2. Enter 1 in the **How many rows to add** box and click **OK**.
3. Under the SILICA column, type 0.9 in the box for the new row.
4. Under the SILANE column, type 43 in the box for the new row.
5. Under the SULFUR column, type 2 in the box for the new row.

All of the prediction columns for the new row are automatically calculated.

Figure 3.35 Values for New Row

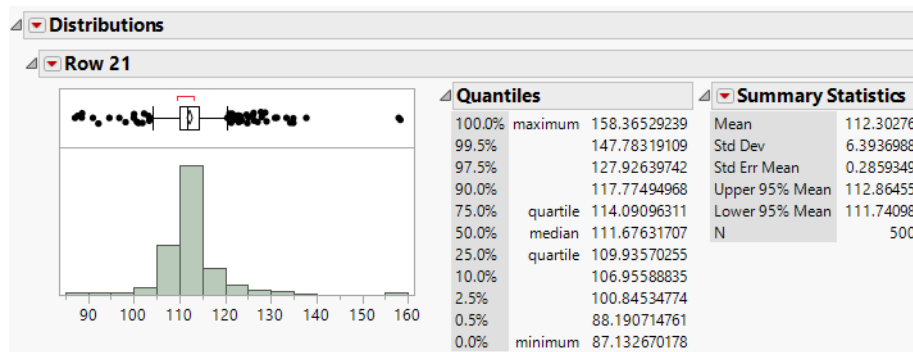
	ABRASION	MODULUS	ELONG	HARDNESS	SILICA	SILANE	SULFUR	Pred Formula ABRASION	Pred Formula MODULUS
1	102	900	470	67.5	0.7	40	2.8	96.7475395	747.638719
2	120	860	410	65	1.7	40	1.8	113.421752	1074.97186
3	117	800	570	77.5	0.7	60	1.8	114.695993	1011.176
4	198	2294	240	74.5	1.7	60	2.8	195.496359	2173.94727
5	103	490	640	62.5	0.7	40	1.8	104.934463	865.669653
6	132	1289	270	67	1.7	40	2.8	133.734829	1333.44092
7	132	1270	410	78	0.7	60	2.8	138.00907	1310.64507
8	139	1090	380	70	1.7	60	1.8	143.683282	1497.9782
9	102	770	590	76	0.3835	50	2.3	101.492758	600.398164
10	154	1690	260	70	2.0165	50	2.3	155.361002	1476.17966
11	96	700	520	63	1.2	33.67	2.3	100.727591	525.749229
12	163	1540	380	75	1.2	66.33	2.3	159.12617	1330.8286
13	116	2184	520	65	1.2	50	1.4835	117.116503	1564.51067
14	153	1784	290	71	1.2	50	3.1165	152.737257	2020.06715
15	133	1300	380	70	1.2	50	2.3	139.119239	1261.13314
16	133	1300	380	68.5	1.2	50	2.3	139.119239	1261.13314
17	140	1145	430	68	1.2	50	2.3	139.119239	1261.13314
18	142	1090	430	68	1.2	50	2.3	139.119239	1261.13314
19	145	1260	390	69	1.2	50	2.3	139.119239	1261.13314
20	142	1344	390	70	1.2	50	2.3	139.119239	1261.13314
21	.	.	.	.	0.9	43	2	114.489091	931.321632

6. Select **Tables > Transpose**.
7. Select ABRASION Bags (500/0) and click **Transpose Columns**.
8. Click **OK**.
9. Select **Analyze > Distribution**.
10. Select Row 21 and click **Y, Columns**.

Note: Row 21 corresponds to the predictions from the new observation.

11. Click **OK**.
12. Click the red triangle next to Row 21 and select **Display Options > Horizontal Layout**.

Figure 3.36 Distribution Report



The Distribution Report in [Figure 3.36](#) contains information about the distribution of the predicted values of ABRASION from each bagged model. The final prediction of ABRASION for the new observation is 112.3, which is the mean of all the M bagged predictions. This prediction has a standard error of 6.39. You can also create confidence intervals for the new prediction using the quantiles. For example, a 95% confidence interval for the new prediction is 100.85 to 127.93.

Example of Confidence Intervals Using Bagging

Use the bagged standard errors to obtain confidence intervals around predictions for a Neural Network model.

Fit Neural Network

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Analyze > Predictive Modeling > Neural**.
3. Select ABRASION and click **Y, Response**.
4. Select SILICA, SILANE, and SULFUR and click **X, Factor**.
5. Click **OK**.
6. (Optional) Enter 123456 next to Random Seed.

Note: Results vary due to the random nature of choosing a validation set in the Neural Network model. To reproduce the results shown in this example, set the Random Seed.

- Click **Go**.

Perform Bagging and Launch the Profiler

- Click the red triangle next to Model NTanH(3) and select **Profiler**.
- Click the Prediction Profiler red triangle and select **Save Bagged Predictions**.
- Enter 100 next to Number of Bootstrap Samples.
- (Optional) Enter 123456 next to Random Seed.

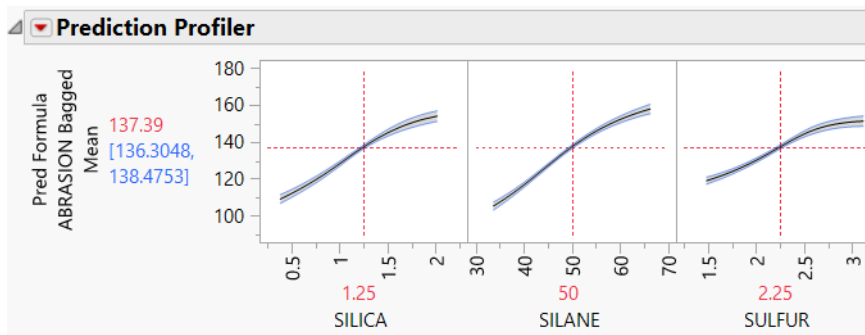
Note: Results vary due to the random nature of sampling with replacement. To reproduce the results in this example, set the Random Seed.

- Click **OK**.
- Select **Graph > Profiler**.
- Select Pred Formula ABRAISION Bagged Mean and StdError ABRASION Bagged Mean and click **Y, Prediction Formula**.
- Select **Expand Intermediate Formulas**.
- Click **OK**.

A JMP Alert window appears asking if you want to use the StdError ABRASION Bagged Mean column to make intervals for the Pred Formula ABRAISION Bagged Mean column.

- Click **Yes** in the JMP Alert window.

Figure 3.37 Profiler of Bagged Neural Predictions with Confidence Intervals



A profiler is created with confidence intervals using the values from the StdError ABRASION Bagged Mean column.

Example of Confidence Intervals Using StdErr Pred Formula Column

Use the saved Prediction Formula and StdErr Prediction Formula columns from a standard least squares model to create a prediction profiler with confidence intervals.

Fit the Model

Fit a standard least squares regression model using data on diabetes patients.

1. Select **Help > Sample Data Library** and open Diabetes.jmp.
2. Select **Analyze > Fit Model**.
3. Select Y and click **Y**.
By default, the Personality is set to Standard Least Squares.
4. Select Age through Total Cholesterol and click **Add**.
5. Select Validation and click **Validation**.
6. Click **Run**.
7. Click the Response Y red triangle and select **Save Columns > Prediction Formula**.
8. Click the Response Y red triangle and select **Save Columns > StdErr Pred Formula**.

Launch the Profiler

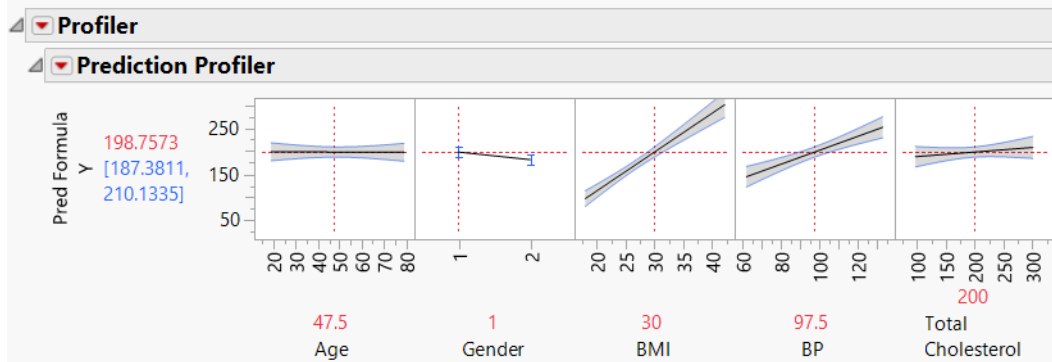
The data table now contains two additional columns named Pred Formula Y and PredSE Y. Use these formula columns in the Profiler.

1. Select **Graph > Profiler**.
2. Select Pred Formula Y and PredSE Y and click **Y, Prediction Formula**.
3. Click **OK**.

A JMP Alert window appears asking if you want to use the PredSE column to make intervals for the Pred Formula Y column.

4. Click **Yes** in the JMP Alert window.

Figure 3.38 Profiler with Confidence Intervals



A prediction profiler with confidence intervals constructed using the standard error of the predicted values is shown.

Statistical Details for the Prediction Profiler

- “Assess Variable Importance”
- “Propagation of Error Bars”
- “Extrapolation Control Metrics”

Assess Variable Importance

The details that follow relate to the how the variable importance indices are calculated.

Background

Denote the function that represents the predictive model by f , and suppose that $x_1, x_2, \dots, x_n$ are the factors, or main effects, in the model. Let $y = f(x_1, x_2, \dots, x_n)$.

- The expected value of y , $E(y)$, is defined by integrating y with respect to the joint distribution of $x_1, x_2, \dots, x_n$.
- The variance of y , $Var(y)$, is defined by integrating $(y - E(y))^2$ with respect to the joint distribution of $x_1, x_2, \dots, x_n$.

Main Effect

The impact of the main effect x_j on y can be described by $\text{Var}(E(y | x_j))$. Here the expectation is taken with respect to the conditional distribution of $x_1, x_2, \dots, x_n$ given x_j , and the variance is taken over the distribution of x_j . In other words, $\text{Var}(E(y | x_j))$ measures the variation, over the distribution of x_j , in the mean of y when x_j is fixed.

It follows that the ratio $\text{Var}(E(y | x_j))/\text{Var}(y)$ gives a measure of the sensitivity of y to the factor x_j . The importance index in the Main Effect column in the Summary Report is an estimate of this ratio (see [“Adjustment for Sampling Variation”](#)).

Total Effect

The Total Effect column represents the total contribution to the variance of $y = f(x_1, x_2, \dots, x_n)$ from *all* terms that involve x_j . The calculation of Total Effect depends on the concept of functional decomposition. The function f is decomposed into the sum of a constant and functions that represent the effects of single variables, pairs of variables, and so on. These component functions are analogous to main effects, interaction effects, and higher-order effects. See Saltelli (2002); Sobol (1993).

Those component functions that include terms containing x_j are identified. For each of these, the variance of the conditional expected value is computed. These variances are summed. The sum represents the total contribution to $\text{Var}(y)$ due to terms that contain x_j . For each x_j this sum is estimated using the selected methodology for generating inputs. The importance indices reported in the Total Effect column are these estimates (see [“Adjustment for Sampling Variation”](#)).

Consider a simple example with two factors, x_1 and x_2 . Then the Total Effect importance index for x_1 is an estimate of the following:

$$\frac{\text{Var}(E(y | x_1)) + \text{Var}(E(y | x_1, x_2))}{\text{Var}(y)}$$

Adjustment for Sampling Variation

Due to the fact that they are obtained using sampling methods, the Main Effect and Total Effect estimates shown in the Summary Table might have been adjusted. Specifically, if the Total Effect estimate is less than the Main Effect estimate, then the Total Effect importance index is set equal to the Main Effect estimate. If the sum of the Main Effect estimates exceeds one, then these estimates are normalized to sum to one.

Variable Importance Standard Errors

The standard errors that are provided for independent inputs measure the accuracy of the Monte Carlo replications. Importance indices are computed as follows:

- Latin hypercube sampling is used to generate a set of data values.
- For each set of data values, main and total effect importance estimates are calculated.
- This process is replicated until the estimated standard errors of the Main Effect and Total Effect importance indices for all factors fall below a threshold of 0.01.

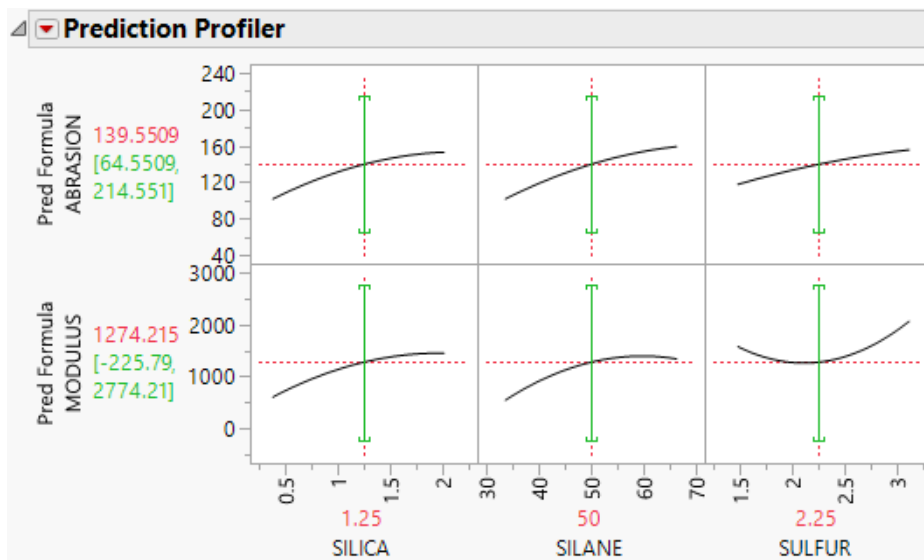
The standard errors that are reported are the standard error values in effect when the replications terminate.

Propagation of Error Bars

Propagation of error (POE) is important when attributing the variation of the response in terms of variation in the factor values when the factor values are not very controllable.

In JMP's implementation, the Prediction Profiler first looks at the factor and response variables to see whether there is a Sigma column property (a specification for the standard deviation of the column, accessed through the Cols > Column Info dialog box). If the property exists, then the Prop of Error Bars command becomes accessible in the Prediction Profiler drop-down menu. This displays the 3σ interval that is implied on the response due to the variation in the factor.

Figure 3.39 Green Propagation of Errors Bars in the Prediction Profiler



The POE is represented in the graph by a green bracket. The bracket indicates the prediction plus or minus three times the square root of the POE variance. The POE variance can be expressed as follows:

$$\sum_{i=1}^N \left(\sigma_{x_i}^2 \times \left(\frac{\partial f}{\partial x_i} \right)^2 \right) + \sigma_y^2$$

where σ_y is the user-specified sigma for the response column, and σ_x is the user-specified sigma for the factor column.

Currently, these partial derivatives are calculated by numerical derivatives:

centered, with $\delta = \text{xrange}/10000$

POE limits increase dramatically in response surface models when you are over a more sloped part of the response surface. One of the goals of robust processes is to operate in flat areas of the response surface so that variations in the factors do not amplify in their effect on the response.

Extrapolation Control Metrics

Leverage

In models that are fit in the Standard Least Squares personality of the Fit Model platform, the leverage at the factor settings is used as the extrapolation metric.

The leverage of the i^{th} observation, h_{ii} , is the i^{th} diagonal entry of the matrix $\mathbf{X}(\mathbf{X}'\mathbf{X})^{-1}\mathbf{X}'$, sometimes called the hat matrix. The leverage for a new prediction point is calculated as $h_{\text{pred}} = \mathbf{x}'_{\text{pred}}(\mathbf{X}'\mathbf{X})^{-1}\mathbf{x}_{\text{pred}}$. The following two criteria can be used to determine if a prediction with leverage h_{pred} is an extrapolation:

- $h_{\text{pred}} > K \times \max(h_{ii})$, where K is a customizable multiplier
- $h_{\text{pred}} > L \times p/n$, where L is a customizable multiplier, p is the number of variables, n is the number of observations, and p/n is the average leverage

You can use the Set Threshold Criterion option to specify which criterion is used and the value of the multiplier. The default values of the multipliers are $K = 1$ and $L = 3$.

Note: Extrapolation control on profilers run from the graph menu using a saved least squares model do not implement the leverage methodology. Instead, the Regularized Hotelling's T^2 methodology is used.

Regularized Hotelling's T^2

In models other than least squares models, the Regularized Hotelling's T^2 value is used as the extrapolation metric. The T^2 value for the training data and T^2 values for the prediction points are calculated as follows:

$$T^2 = (x - \bar{x})' \hat{\Sigma}^{-1} (x - \bar{x})$$

$$T_{\text{pred}}^2 = (x_{\text{pred}} - \bar{x})' \hat{\Sigma}^{-1} (x_{\text{pred}} - \bar{x})$$

where $\hat{\Sigma}$ is the Schafer and Strimmer regularized covariance matrix estimator estimated on the training data. The target matrix used for the Schafer Strimmer estimator is a diagonal covariance matrix. See Schafer and Strimmer (2005). In platforms that train models using observations with missing values, the covariance matrix is estimated with pairwise deletion.

Note: Categorical variables are converted to indicator variables for these calculations.

The calculation of the threshold depends on the number of nonmissing T^2 values computed on the training data.

- If there are ten or more nonmissing T^2 values, the threshold is set as follows:

$$\overline{T^2} + K \hat{\sigma}_{T^2}$$

where

K is a customizable multiplier and is set to 3 by default

$\hat{\sigma}_{T^2}$ is the standard deviation of the T^2 values.

- If there are less than ten nonmissing T^2 values, the threshold is set using an F distribution quantile equivalent to a $K\sigma$ limit.

$$Q_{T^2}(q)$$

where

$$q = \Phi(K)$$

$\Phi(\cdot)$ is the standard normal distribution

K is a customizable multiplier and is set to 3 by default

$$T^2 \sim \frac{(n+1)(n-1)p}{n(n-p)} F(p, n-p)$$

p is the number of parameters

n is the number of nonmissing T^2 values

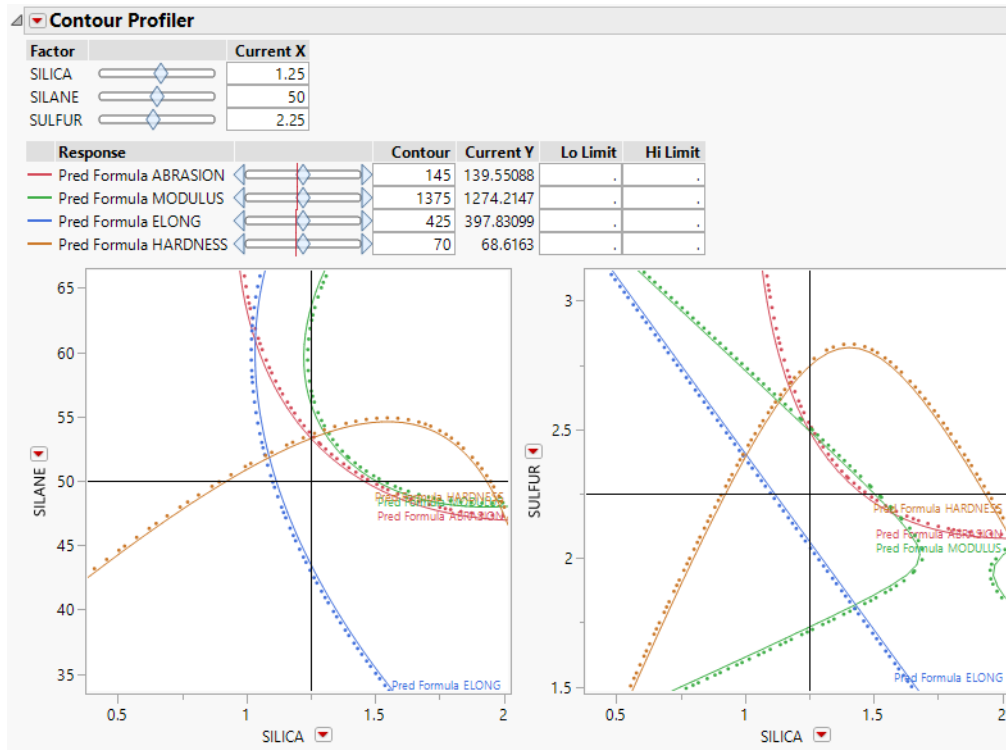
Chapter 4

Contour Profiler

Explore Contours of Responses across Two Factors

The Contour Profiler shows plots of response contours for two factors at a time. Multiple contour plots for different combinations of factors can be viewed at the same time. The interactive contour profiling facility is useful for optimizing response surfaces graphically.

Figure 4.1 Contour Profiler Example



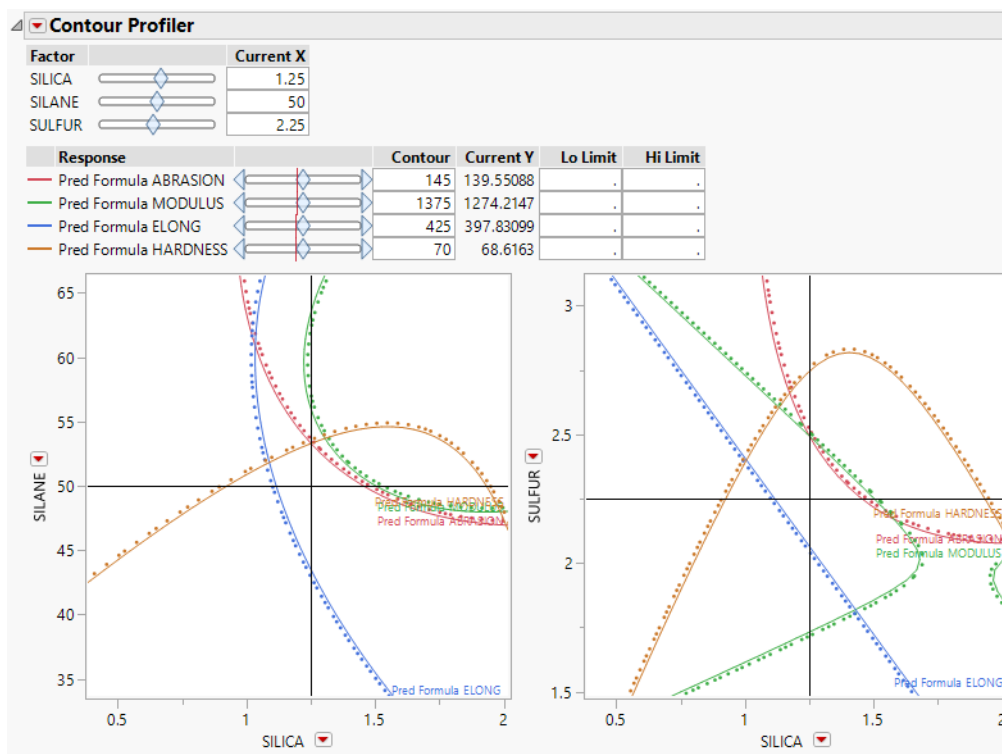
Contents

Overview of the Contour Profiler	93
Example of the Contour Profiler	93
Launch the Contour Profiler Platform	95
The Contour Profiler Report	95
Factor Settings and Controls	96
Response Settings and Controls	96
Contour Profiler Platform Options	97
Constraint Shading Settings	99
Additional Example of the Contour Profiler	99
Explore Optimal Settings	99

Overview of the Contour Profiler

The Contour Profiler shows plots of response contours for two factors at a time. Multiple contour plots for different combinations of factors can be viewed at the same time. Factors can be set to specific values to show how this affects the contours. The interactive contour profiling facility is useful for optimizing response surfaces graphically. Separate surface plots for each response are also available. Figure 4.2 shows an example of the Contour Profiler for the Tiretread.jmp sample data.

Figure 4.2 Contour Profiler



Example of the Contour Profiler

This example uses the Tiretread.jmp sample data table. There are three factors (SILICA, SILANE, and SULFUR) and four responses (ABRASION, MODULUS, ELONG, and HARDNESS). This data table already contains saved prediction formula columns for the four response variables.

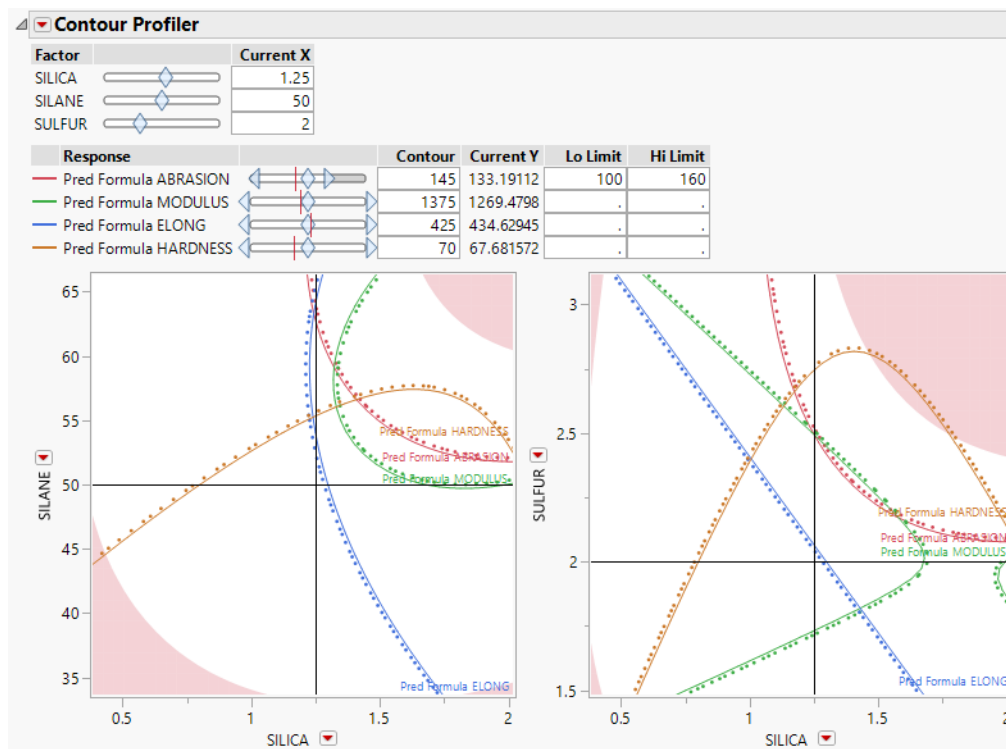
1. Select **Help > Sample Data Library** and open Tiretread.jmp.

2. Select **Graph > Contour Profiler**.
3. Select Pred Formula ABRASION, Pred Formula MODULUS, Pred Formula ELONG, and Pred Formula HARDNESS and click **Y, Prediction Formula**.
4. Click **OK**.
5. Click the Contour Profiler red triangle and select **Multiple Contour Frames**.
6. Under Horizontal Factor, select SILICA and under Vertical Factor, select SULFUR.
7. Click **OK**.

On both contour plots, the values for SILICA are on the horizontal axis. The values for SILANE and SULFUR are on the vertical axes. In the first contour plot, the value for SULFUR is fixed at 2.25. In the second contour plot, the value for SILANE is fixed at 50 (Figure 4.2).

8. Click the **Current X** box for SULFUR and type 2. Click anywhere outside the box to set the value.
9. In the **Lo Limit** box for Pred Formula ABRASION, type 100.
10. In the **Hi Limit** box for Pred Formula ABRASION, type 160.
11. Click anywhere outside the box to update the plot.

Figure 4.3 Contour Profiler for Tiretread.jmp



The contour lines in the first contour plot differ from those in [Figure 4.2](#) because SULFUR is set at a different value. This can be seen in the placement of the horizontal line at 2 in the second contour plot. Move the slider bar for SULFUR to see how different values further change the contour lines in the first contour plot. Move the slider bar for SILANE to see how different values change the contour lines in the second contour plot. The shaded area on the contour plots represent the regions of the graphs that are not feasible, based on the Lo Limit and Hi Limit values for ABRASION.

Launch the Contour Profiler Platform

The Contour Profiler can be accessed in the following ways:

- The Contour Profiler can be accessed directly from the Graph menu. When you access the Contour Profiler in this way, the Contour Profiler launch window appears. See [“Profiler Launch Windows”](#).
- The Contour Profiler can be accessed as a red triangle menu option in many modeling platforms. See [“Where to Find JMP Profilers”](#) for more information about the availability of the Contour Profiler in different platforms.
- The Contour Profiler can be accessed from the Model Comparisons platform. Select Profiler from the Model Comparisons red triangle menu. Then, select Contour Profiler from the Profiler red triangle menu.
-  The Contour Profiler can be accessed from the Formula Depot platform. Select Profiler from the Formula Depot red triangle menu and select the models to be profiled. Then, select Contour Profiler from the Profiler red triangle menu.

The Contour Profiler Report

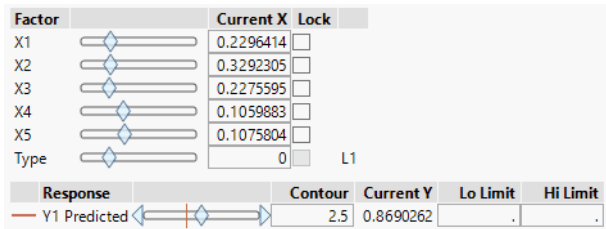
The initial Contour Profiler report shows a contour profiler plot, factor settings and controls, and response settings and controls. The colored lines on the graph are the contours for the responses set by the Y slider controls or by entering values in the Contour column. There is a separately colored contour for each response. For each contour, there is a dotted line in the direction of higher response values, so that you get a sense of direction. To change the factor assignments to the horizontal and vertical axes of a contour plot, click the red triangle on the axis and select a factor. If you select the factor that is on the opposite axis, the factor assignments are interchanged.

- [“Factor Settings and Controls”](#)
- [“Response Settings and Controls”](#)

Factor Settings and Controls

- Factor** The list of factors.
- Current X** The current factor settings. Click in a box to change the value of a factor or use the slider controls. Right-click the slider control and select **Rescale Slider** to change the scale of the slider. When one value is changed, the values for the other factors remain the same, but the values in the response settings and controls report change accordingly. The Current X location is shown by the crosshair lines on the graph.
- Lock** A column that appears for mixture designs with more than three predictors. This column enables you to lock settings for mixture values so that they are not changed when the mixture needs to be adjusted due to other mixture effects being changed. When locked columns exist, the shaded area for a mixture recognizes the newly restricted area.

Figure 4.4 Lock Column



Note: If one or more of the factors have specification limits, a dotted rectangle is drawn on the contour plot to show the joint spec limit range.

Response Settings and Controls

- Response** The list of one or more responses, with a color legend. To change the color of a response, right-click the color legend for that response.
- Contour** The current value of the contour on the contour profiler. Click in the box to change the value. The slider control can also be used to change the value of the contour.
- Current Y** The predicted response based on the current X settings. The value is at the red line on the slider control. This value updates as the factor settings are changed.
- Lo Limit** Enables you to set a lower limit for your response. Click in a box to set the limit or click the left triangle of the slider control for that response. If a response column's Spec Limits column property has a value for Lower Spec Limit, that value is used as the initial value for Lo Limit.

High Limit Enables you to set an upper limit for your response. Click in a box to set the limit or click the right triangle of the slider control for that response. If a response column's Spec Limits column property has a value for Upper Spec Limit, that value is used as the initial value for Hi Limit.

When response limits are used, the profiler shows regions that are not feasible as shaded in the contour profiler plot.

Note: If your response has a Response Probability column property, the High Limit is automatically set to 0.5. In this case, the shaded region is the region where that response level is predicted.

Contour Profiler Platform Options

Grid Density Sets the density of the mesh plots in the surface plots.

Graph Updating Contains options to change the frequency of updates for the graph. (The difference might not be noticeable on a fast machine.) The following two options are available:

Per Mouse Move Updates the graph continuously as you drag the mouse. This is the default setting.

Per Mouse Up Updates the graph each time the mouse is released.

Surface Plot Shows or hides the mesh plots.

Contour Label Shows or hides a label for the contour lines. The label colors match the contour colors.

Contour Grid Draws contours on the Contour Profiler plot at intervals that you specify.

Remove Contour Grid Enables you to remove a contour grid once one is drawn.

Factor Settings Provides a submenu of commands that enables you to save and transfer the Contour Profiler's settings to other parts of JMP. See "[Factor Settings](#)".

Simulator Launches the Simulator. See "[Simulator](#)".

Up Dots Shows or hides dotted lines that correspond to each contour. The dotted lines show the direction of increasing response values.

Set Contours to Current Resets the contour lines to be where the current Y values are located. This means that all contour lines cross where the crosshairs are on the contour plot and the controls agree in the Y sliders.

Arrange X Controls Left Rearranges the X and Y controls horizontally with the X controls on the left or vertical with the X controls at the top.

Hide X Controls Shows or hides the X controls (Factor Settings and Controls).

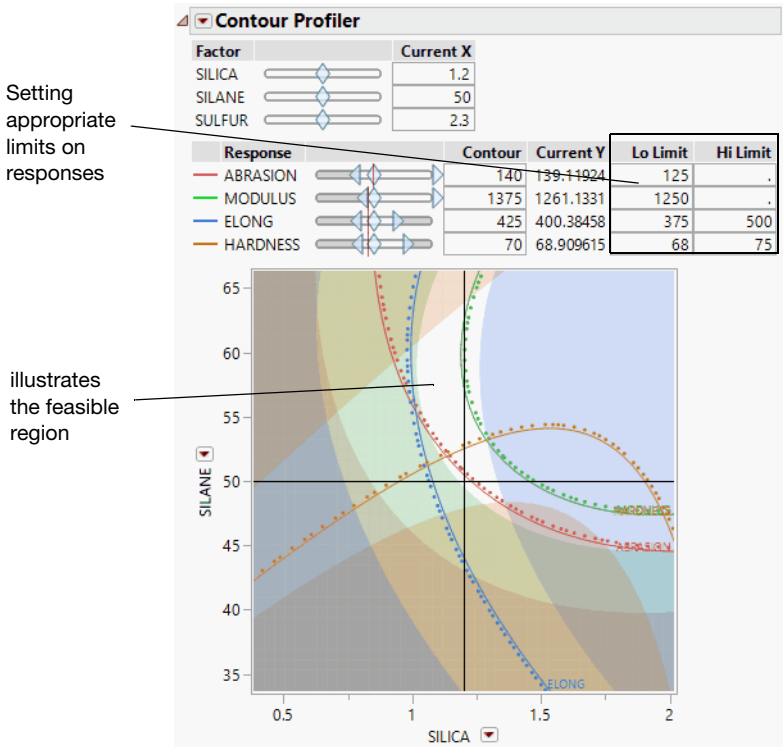
Hide Y Controls Shows or hides the Y controls (Response Settings and Controls).

Multiple Contour Frames Enables you to add one or more contour plots to the report that represent different combinations of factor settings. When you select this option, the Multiple Contour Frames dialog appears. Use the dialog to specify additional individual contour plots or a matrix of contour plots. You can specify a lower triangular, upper triangular, or full square matrix of contour frames. By default, the new contour plots will be added to the current contour plots in the report. Click the **Remove previous frames** check box to remove the current contour plots and replace them with your new selections.

Constraint Shading Settings

If you specify limits for the response columns, the areas of the plot that are outside of the feasible region are shaded. The unshaded white area represents the feasible region.

Figure 4.5 Settings for Contour Shading



Additional Example of the Contour Profiler

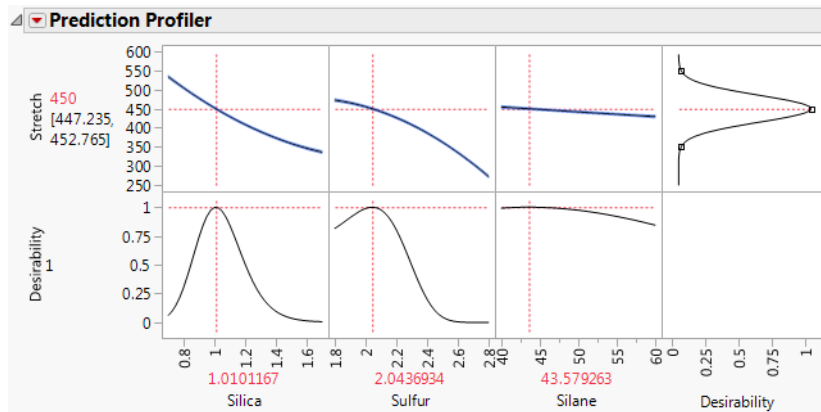
Explore Optimal Settings

Desirability functions are often used to determine the optimal settings for a response surface. The Maximize Desirability feature in the Prediction Profiler provides one combination of factor level settings that results in a predicted response that optimizes the desirability. However, there are often many factor level combinations that can optimize the desirability function. The Contour Profiler is a useful tool for finding alternative settings that optimize desirability.

This example uses the Bounce Data.jmp data table, which contains data for a tire tread experiment. The response, Stretch, is a function of three variables, Silica, Silane, and Sulfur. A model is built and the optimal settings are determined such that the value of Stretch maximizes the desirability function using the Maximize Desirability option in the Prediction Profiler. You use the Contour Profiler to explore other optimal settings for the specified value of Stretch.

1. Select **Help > Sample Data Library** and open Design Experiment/Bounce Data.jmp.
2. Click the green triangle next to the **Model** script, and then click **Run** in the launch window.
3. Click the Prediction Profiler red triangle and select **Optimization and Desirability > Maximize Desirability**.

Figure 4.6 Maximize Desirability Settings

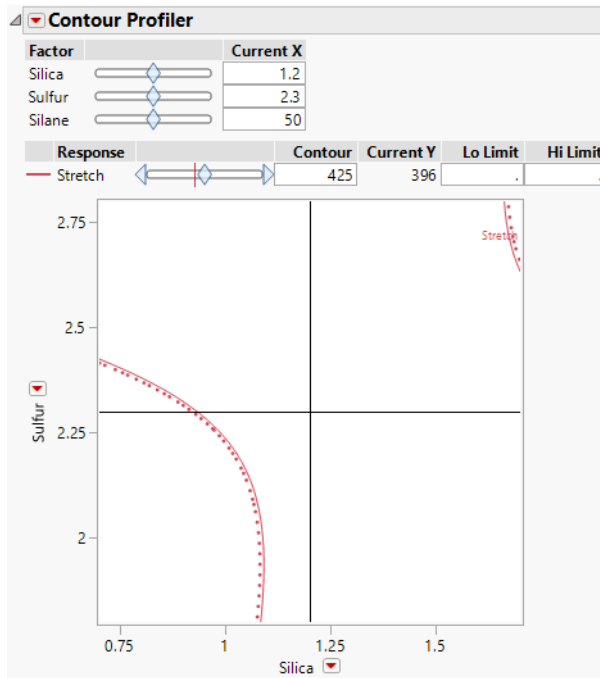


The value of Stretch that maximizes the desirability function is 450. One combination of factor level settings that results in a predicted Stretch of 450 is Silica = 1.0101, Sulfur = 2.0437, and Silane = 43.5792.

4. Click the Response Stretch red triangle and select **Factor Profiling > Contour Profiler**.

To ensure that your new setting combinations maximize desirability, you want to make sure that the settings predict Stretch within 2 units of 450. In addition, you would like a high level of Silane, a fixed value of 60.

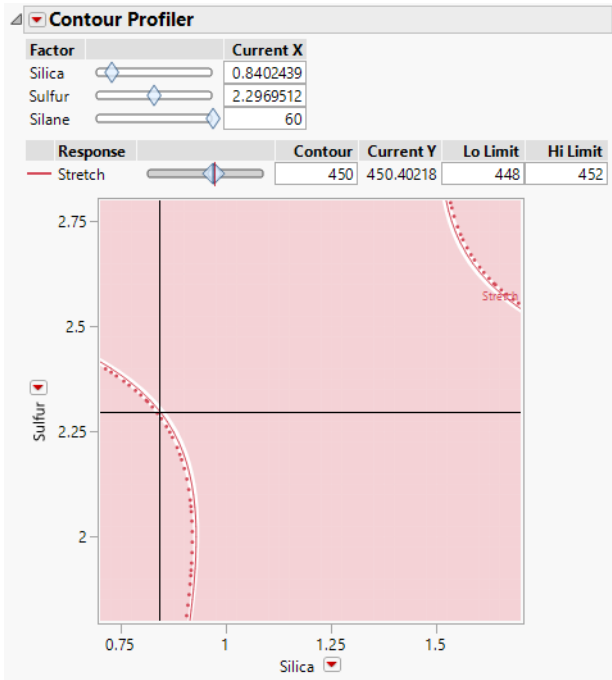
Figure 4.7 Contour Profiler for Bounce Data.jmp



The initial plot shows the contour values of Silica and Sulfur for Stretch at 425 and Silane at 50.

5. In the response controls, set the **Contour** value for Stretch to 450. Set the **Lo Limit** and **High Limit** for Stretch to 448 and 452, respectively. Press Enter.
6. Set the **Current X** for Silane to 60.

Figure 4.8 Contour Profiler for Optimal Settings



The values on the solid red curve are the Silica and Sulfur values that predict Stretch to be 450. The values within the unshaded band predict values of Stretch between 448 and 452. You can drag the crosshairs that appear on the plot to the unshaded sections to find specific settings for Silica and Sulfur. One such setting is seen in [Figure 4.8](#).

Chapter 5

Surface Plot

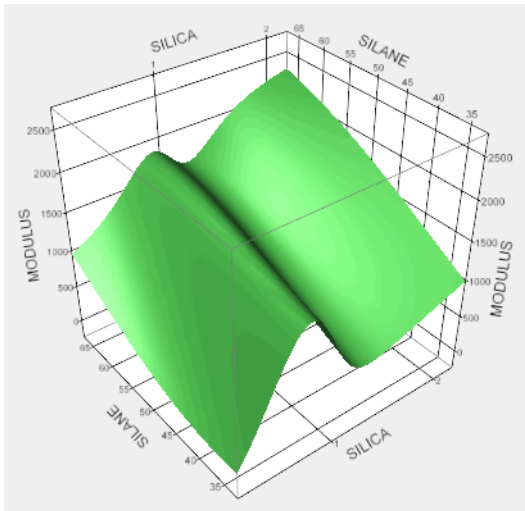
Explore Contours of Responses across Three Factors

A *surface plot* is a three-dimensional plot with one or more dependent variables represented by a smooth surface. You can display up to four dependent variables on the same surface plot.

JMP produces surface plots in the following two situations:

- The Surface Plot platform creates a stand-alone report that contains a surface plot for formulas. The formulas can be formula columns in your data table or mathematical formulas that do not involve any data points.
- The Surface Profiler option in many model fitting platforms produces a surface plot for the fitted model in the existing platform report.

Figure 5.1 Example of a Surface Plot



Contents

Overview of the Surface Plot and Surface Profiler.....	105
Example of the Surface Plot Platform.....	105
Launch the Surface Plot Platform.....	108
The Surface Plot Report.....	110
The Surface Plot.....	110
Appearance Controls.....	111
Independent Variables.....	112
Dependent Variables.....	113
Surface Plot Platform Options.....	115
Pop-Up Menu Options.....	115
Dependent Variables Options.....	116
Sheet or Surface Properties.....	117
Keyboard Shortcuts.....	119
Additional Examples of the Surface Plot Platform.....	119
Construct a Surface Plot for a Single Mathematical Function.....	119
Plotting Isosurfaces.....	120

Overview of the Surface Plot and Surface Profiler

The Surface Plot and Surface Profiler platforms are used to plot points and surfaces in three dimensions.

Surface plots are available as a separate platform (Graph > Surface Plot) and as options in many reports (known as the Surface Profiler). The surface plot functionality is similar in both situations.

The plots can be of points or surfaces or both. When the points are visible in the surface plot, the points are linked to the data table. You can click the points or use the Brush tool to select rows in the data table. The colors and markers assigned in the data table are also reflected in the surface plot.

Surfaces can be defined by a mathematical equation, or through a set of points defining a polygonal surface. Each surface can be displayed as a smooth surface or as a mesh, with or without contour lines. The labels, axes, and lighting for the surface plot are fully customizable.

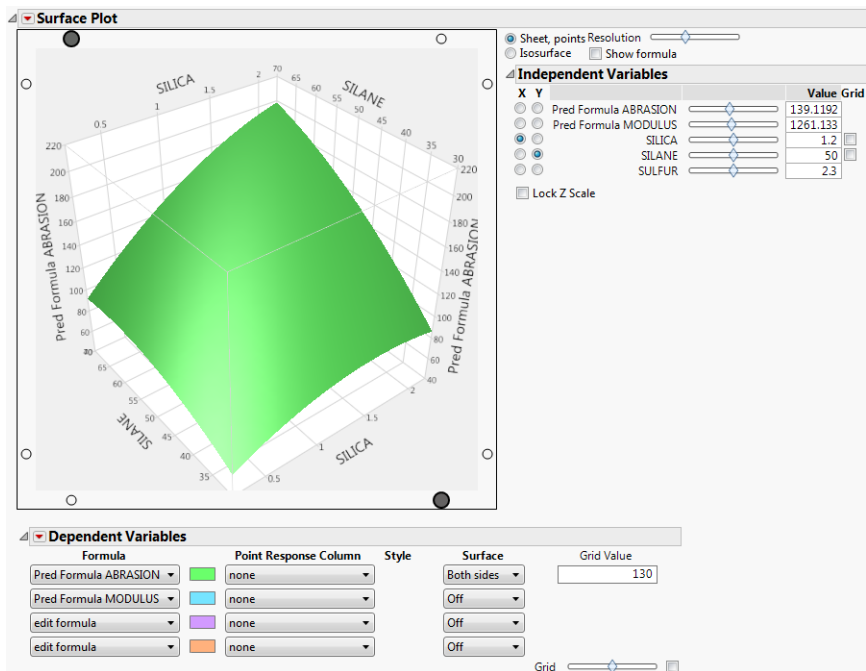
The Surface Plot is built using the 3D scene commands from the JMP Scripting Language (JSL). When you right-click in the surface plot, the pop-up menu contains Open GL Scene commands. For more information about the Open GL Scene commands, see the *Scripting Guide*.

Example of the Surface Plot Platform

This example uses the Tiretread.jmp sample data table. There are three factors (SILICA, SILANE, and SULFUR) and four responses (ABRASION, MODULUS, ELONG, and HARDNESS). This data table already contains saved prediction formula columns for the four response variables. Use these prediction formula columns to examine the surfaces of two of the response variables.

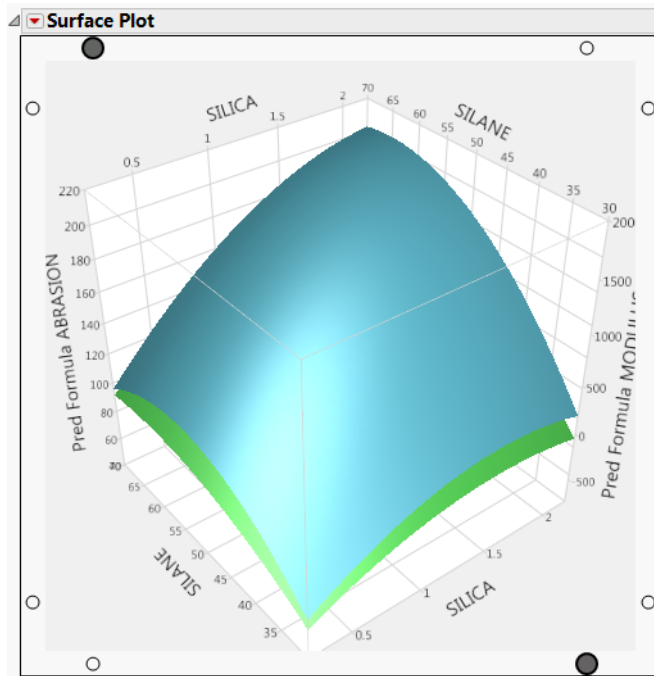
1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Graph > Surface Plot**.
3. Select Pred Formula ABRASION and Pred Formula MODULUS, click **Columns**, and then click **OK**.

Figure 5.2 Initial Surface Plot Report



Initially, only the prediction surface for ABRASION appears in the plot. Note that in the Independent Variables report, there is a large difference between the values for ABRASION and MODULUS. The two responses are on different scales.

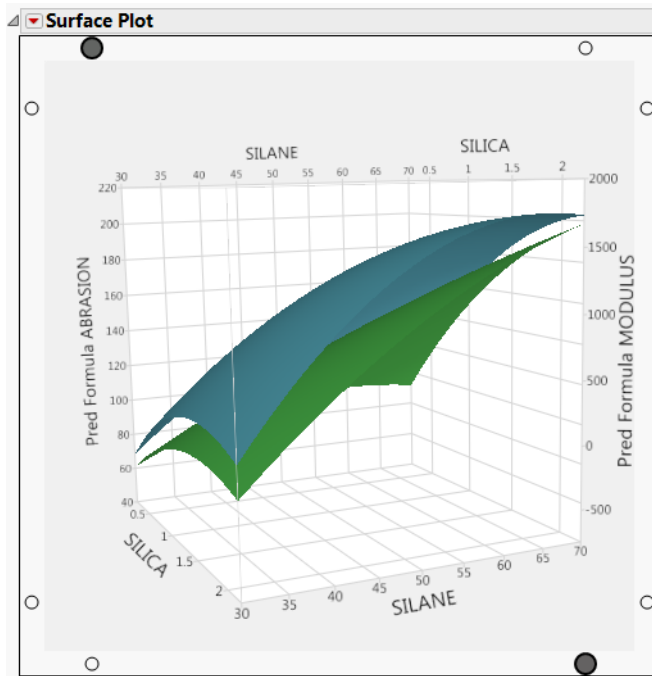
- In the Dependent Variables report, select **Both Sides** from the Surface list for Pred Formula MODULUS.
- Click the Surface Plot red triangle and select **Scale response axes independently**.

Figure 5.3 Prediction Surface for ABRASION and MODULUS

Pred Formula ABRASION is on one Z axis and Pred Formula MODULUS is on the other Z axis. Each response has its own scale. In this plot, the two factors considered are SILICA and SILANE. You can rotate the surface plot by clicking and dragging inside the graph. This enables you to view the prediction surfaces from different perspectives. For example, in [Figure 5.4](#), you can see that predictions for ABRASION and MODULUS based on the two listed predictors have a similar surface shape, just on a different scale. Use the Independent Variables controls to see how different combinations of predictors affect the surface plot.

Tip: To see the original view after rotating, right-click anywhere on the surface plot and select **Reset**.

Figure 5.4 Rotated Prediction Surfaces

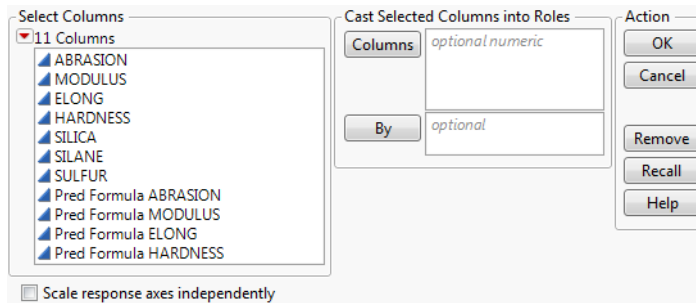


Launch the Surface Plot Platform

The Surface Plot Profiler can be accessed in the following ways:

- To launch the Surface Plot Profiler platform directly, select Surface Plot from the Graph menu. If there is a data table open, this displays the window in [Figure 5.5](#). If you do not want to use a data table for drawing surface plots, click OK without specifying any columns. If there is no data table open, you are presented with the default surface plot shown in [Figure 5.13](#).
- The Surface Plot Profiler can be accessed as a red triangle menu option in many modeling platforms. In the red triangle menus, it is referred to as Surface Profiler. See [“Where to Find JMP Profilers”](#) for more information about the availability of the Surface Profiler in different platforms.
- The Surface Plot Profiler can be accessed from the Model Comparisons platform. Select Profiler from the Model Comparisons red triangle menu. Then, select Surface Profiler from the Profiler red triangle menu.
- **JMP PRO** The Surface Plot Profiler can be accessed from the Formula Depot platform. Select Profiler from the Formula Depot red triangle menu and select the models to be profiled. Then, select Surface Profiler from the Profiler red triangle menu.

Figure 5.5 Surface Plot Launch Window



Columns Specifies the columns that you want to plot. Only numeric variables can be assigned to the Columns role.

By Specifies a variable to create separate surface plots for each level of the variable.

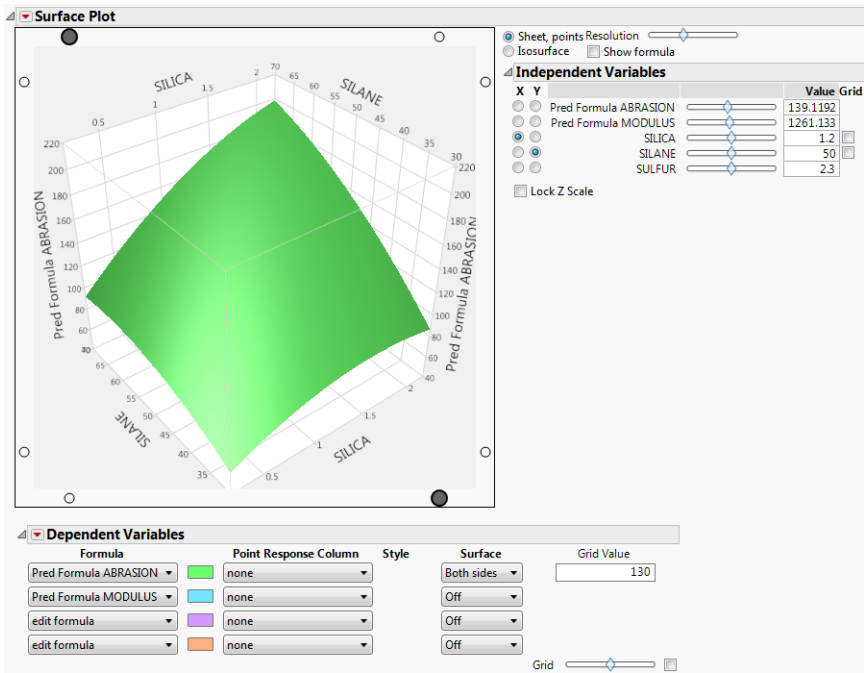
Scale response axes independently Assigns a separate scale to each response on the surface plot.

Note: When not selected, the axis scale for all responses is the same as the scale for the first item entered in the Columns role.

The Surface Plot Report

The initial Surface Plot report shows the surface plot, the appearance controls, the Independent Variables controls, and the Dependent Variables controls. If more than one prediction formula column is specified, only the first surface is displayed in the initial report. However, if more than one observed response column is specified, all points are displayed in the initial report.

Figure 5.6 Example of the Surface Plot Report



The Surface Plot

The surface plot has the following controls and settings:

Rotate Click anywhere that the cursor appears with a circular arrow icon  on the surface plot and drag to rotate the plot in any direction.

Note: The Up, Down, Left, and Right arrow keys can also be used to rotate the plot.

Axis Settings Double-click an axis to reveal the axis settings window. The axis settings window enables you to change the scale, tick mark increment, and axis label settings. Like

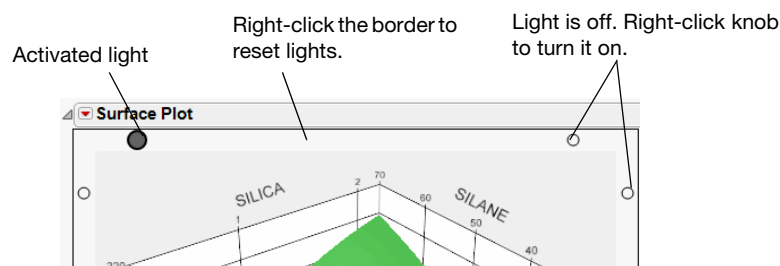
other JMP graphs, the axes can be adjusted, stretched, and compressed using the grabber tool. Hover over an axis to use the grabber tool.

Lights By default, the plot has lights shining on it. There are eight control knobs on the plot for changing the position and color of the lights. This is useful for highlighting different parts of a plot and creating contrast. Four of the eight knobs are shown in [Figure 5.7](#).

You can perform the following actions to adjust the lights shining on the surface:

- Right-click a knob to turn that light on or off. More lights turned on brighten a plot, and fewer lights darken it.
- Drag a knob to change the position of a light.
- Change the color of a light by right-clicking on the knob. The default color is white.

Figure 5.7 Control Knobs for Lights



Appearance Controls

If you select the Surface Profiler option from the red triangle menu of a modeling platform, the Appearance Control options are different than the Appearance Controls in the stand-alone Surface Plot platform. See [Figure 5.8](#) for an example of what the Appearance Controls look like in a modeling platform.

Surface Plot Appearance Controls

The set of controls in the top right of the report enables you to specify the overall appearance of the surface plot.

Sheet, points The setting for displaying sheets, points, and lines.

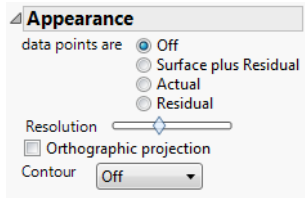
Isosurface Changes the display to show isosurfaces. See [“Plotting Isosurfaces”](#).

Show formula Shows the formula edit box, which enables you to edit the formula of the surface. The formula edit box appears only if you specified a column that contains a formula in the launch window.

Resolution A slider that affects how many points are evaluated for a formula. If the resolution is too coarse, a function with a sharp change might not be represented very well. However, if the resolution is set too high, evaluating and displaying the surface is slower than for lower resolutions.

Surface Profiler Appearance Controls

Figure 5.8 Appearance Controls



The Appearance Controls in modeling platforms contain the following controls:

data points are Contains the following options that control the appearance of the data points:

Off Turns the data points off.

Surface plus Residual Shows the difference between the predicted value and actual value on the surface.

Actual Shows the actual data points.

Residual Shows the residual values (if they are not off the plot).

Resolution A slider that affects how many points are evaluated for a formula. If the resolution is too coarse, a function with a sharp change might not be represented very well. However, if the resolution is set too high, evaluating and displaying the surface is slower than for lower resolutions.

Orthogonal Projection Changes the view of the graph, such that the axes form right angles.

Contour Determines the placement of the contour lines on the plot in relation to the surface. Options are off, below, above, and on surface.

Independent Variables

The Independent Variables report contains the following controls:

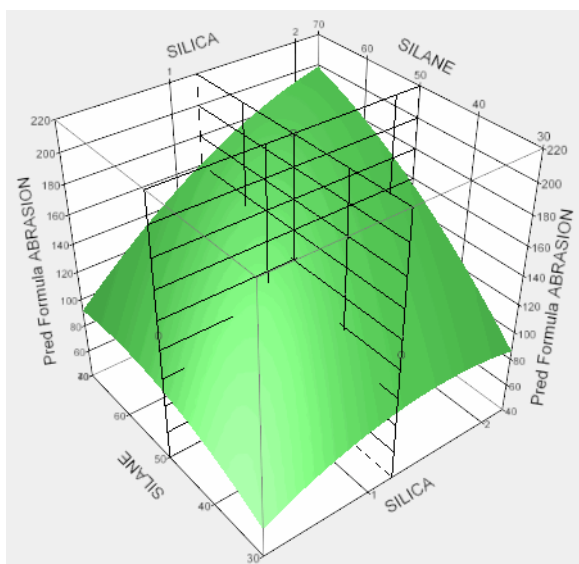
X, Y Radio buttons that enable you to select which independent variables are displayed on the x - and y -axes. This feature is useful when you have more than two independent variables.

Value The sliders and text boxes set the current values of each variable. These settings are most important for the variables that are not displayed on the axes. The plot shows the three-dimensional slice of the surface at the value shown in the text box. Move the slider to see different slices.

Lock Z Scale Locks the Z axis to its current values. This is useful when moving the sliders that are not on an axis.

Grid Selecting a check box activates a grid that is perpendicular to the selected variables axis. The sliders enable you to adjust the placement of each grid. The resolution of each grid can be controlled by adjusting axis settings. [Figure 5.9](#) shows a surface with the X and Y grids activated.

Figure 5.9 Activated X and Y Grids



Dependent Variables

The Dependent Variables controls that are available depend on whether you have selected Sheet, points or Isosurface in the Appearance Controls.

Controls for Sheet and Points

The Dependent Variables controls that appear by default when Sheet, points is selected are shown in [Figure 5.6](#).

Formula Enables you to select one or more formulas that are displayed as surfaces in the plot.

Point Response Column Enables you to select the column that contains values that are plotted as points.

Style (Menus appear only after you have selected a Point Response Column.) The Style menu enables you to choose how the points are displayed. The menu has the following options:

- Points** Shows individual points, which change according to the color and marker settings of the row in the data table.
- Needles** Draws lines from the x - y plane to the points, or, if a surface is also plotted, connects the surface to the points.
- Mesh** Connects the points into a triangular mesh.
- Surface** Overlays a smooth, reflective surface on the points.
- Off** Points are not shown at all.

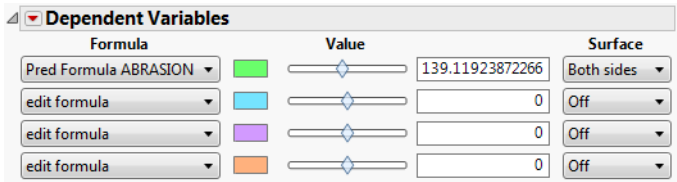
Surface Enables you to show or hide the top or bottom of a surface. If **Above only** or **Below only** is selected, the opposite side of the surface is darkened.

Grid, Grid Value Provides a slider and check box that activate a grid for the dependent variable. You can use the slider to adjust the value at which the grid is drawn. You can also enter the value into the Grid Value text box above the slider.

Controls for Isosurface

Most of the controls for Isosurface are identical to those of Sheet, points. [Figure 5.10](#) shows the default controls, illustrating the slightly different presentation.

Figure 5.10 Dependent Variable Controls for Isosurfaces



Value Slider and text box that activate an isosurface for the dependent variable. You can use the slider to adjust the value at which the isosurface is drawn. You can also enter the value into the text box next to the slider.

Surface Plot Platform Options

The Surface Plot red triangle menu contains the following options:

Control Panel Shows or hides the Control Panel, which includes the controls for Appearance, Independent Variables, and Dependent Variables.

Scale response axes independently Scales response axes independently. See [“Launch the Surface Plot Platform”](#).

Fit to Window Determines whether the plot is resized as you resize the report window.

Auto (default) Bases the scaling on the contents of the plot. For example, a plot with By variables or used as a Surface Profiler in a Fit Model platform does not stretch to fit the resized window; the plot extends beyond the viewing area.

On Always fits the plot inside the window.

Off Prevent the plot from resizing.

See *Using JMP* for more information about the following options:

Local Data Filter Shows or hides the local data filter that enables you to filter the data used in a specific report.

Redo Contains options that enable you to repeat or relaunch the analysis. In platforms that support the feature, the Automatic Recalc option immediately reflects the changes that you make to the data table in the corresponding report window.

Save Script Contains options that enable you to save a script that reproduces the report to several destinations.

Save By-Group Script Contains options that enable you to save a script that reproduces the platform report for all levels of a By variable to several destinations. Available only when a By variable is specified in the launch window.

Pop-Up Menu Options

You can right-click in the plot area to reveal the following pop-up menu options:

Sheet Properties (Option appears only if you right-click the sheet.) Displays the Sheet Properties window. Available only if Sheet, points is selected in the Appearance Controls. See [“Sheet or Surface Properties”](#).

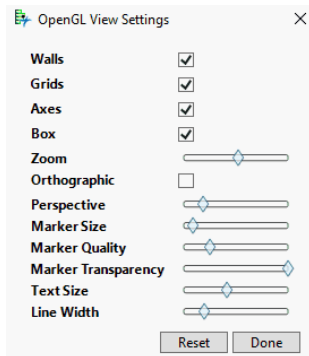
Surface Properties (Options appears only if you click the surface.) Displays the Surface Properties window. Available only if Isosurface is selected in the Appearance Controls. See [“Sheet or Surface Properties”](#).

Show Legend Shows or hides a legend.

Reset Resets the plot to the original viewpoint. Changes in wall and background color are not affected.

Settings Opens a window for changing many plot settings. For more information about the OpenGL Scene commands, see the *Scripting Guide*.

Figure 5.11 OpenGL View Settings



Hide Lights Border Shows or hides lighting controls.

Wall Color Enables you to change the plot wall color.

Background Color Enables you to change the plot background color.

Rows Enables you to change row colors or markers, and also exclude, hide, and label points.

Use Hardware Acceleration Provides for faster rendering of the display. For example, if the plot redraws slowly when rotating, this option can help it redraw faster.

Show ArcBall Provides options for using the ArcBall. The ArcBall is a sphere drawn around the plot to help visualize the directions of rotation.

Dependent Variables Options

The Dependent Variables red triangle menu provides the following options:

Formula Shows or hides the Formula column in the Dependent Variables controls.

Surface Shows or hides the Surface column in the Dependent Variables controls.

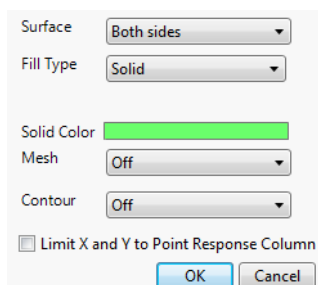
Points Shows or hides the Point Response Column column in the Dependent Variables controls.

Response Grid Shows or hides the Grid controls.

Sheet or Surface Properties

If you have selected the Sheet, points option in the Appearance Controls, you can right-click the sheet inside the plot and select **Sheet Properties** to reveal a window that enables you to change the sheet properties. If you are plotting an Isosurface, right-click the surface and select **Surface Properties** to reveal a similar window. The Sheet Properties and Surface Properties windows enable you to modify the appearance of the surface plot, including the surface color, opacity, and contours. You can also show or hide a mesh that appears on the surface plot.

Figure 5.12 Sheet Properties Window



Surface Enables you to show or hide the top or bottom of a surface. If Above only or Below only is selected, the opposite side of the surface is darkened.

Fill Type Enables you to color the surface using a solid color, or continuous or discrete gradients.

Solid Color (Available only when Solid is selected for Fill Type.) Enables you to choose a color for the surface.

Surface Fill (Available only when a gradient is selected for Fill Type.) Specifies the dependent variable's surface to which the fill type is applied. When Continuous Gradients is selected for Fill Type, you can also choose the Custom option for Surface Fill.

Custom (Available only when Continuous Gradients is selected for Fill Type and when Custom is selected for Surface Fill.) Enables you to specify an equation that defines a response value. This equation is specified using JSL and can refer to columns in the data table using column scoping.

Surface Color Theme (Available only when a gradient is selected for Fill Type.) Enables you to change the color theme for the surface or define a custom color theme. For more information about color themes, see *Using JMP*.

Gradient Levels (Available only when Discrete Gradients is selected for Fill Type.) Enables you to specify the number of different colors used on the surface plot.

Surface Color Range (Available only when a gradient is selected for Fill Type.) Enables you to choose the endpoints for the color gradient. If you choose Data, the endpoints of the color gradient are determined by the range of the data in the column selected for Surface. If you choose Axis, the endpoints of the color gradient are determined by the range of the axis for the dependent variable.

Caution: If you choose Axis for Surface Color Range and change the endpoints of the axis in the surface plot, the cutoff values for the color gradient change as well.

Lighting Enables you to change the lighting of the surface plot. Choose between None, Low Reflection, and Normal.

Mesh Enables you to turn on or off a surface mesh, for either the X or Y directions or both.

Mesh Color (Available only when a value other than Off is selected for Mesh.) Enables you to select the color for the surface mesh.

Contour Enables you to turn on or off a contour grid, either above, below, or on the surface. If turned on, the Contour Color option is revealed enabling you to change the color.

Contour Color (Available only when a value other than Off is selected for Contour.) Enables you to select the color for the contour grid.

Limit X and Y to Point Response Column Enables you to limit the range of the plot to the range of the data in the Point Response Column, if one is activated. If checked, this option essentially restricts the plot from extrapolating outside the range of the data in the Point Response Column.

Note: The equivalent JSL command for this option is `Clip Sheet( Boolean )`. You can send this message to a particular response column by appending the number of the response column. For example, `Clip Sheet2( 1 )` limits the range of the plot to the range of the data of the second response column. See the Scripting Index in the JMP Help menu for an example.

Keyboard Shortcuts

The following keyboard shortcuts can be used to manipulate the surface plot.

Table 5.1 Surface Plot Keyboard Shortcuts

Key	Function
left, right, up, and down arrows	spin
Home, End	diagonally spin
Enter (Return)	toggles ArcBall appearance
Delete	roll counterclockwise
Control	boost spin speed 10X
Shift	allows continual spinning

Additional Examples of the Surface Plot Platform

- [“Construct a Surface Plot for a Single Mathematical Function”](#)
- [“Plotting Isosurfaces”](#)

Construct a Surface Plot for a Single Mathematical Function

You can use the Surface Plot platform to produce the graph of a mathematical function without any data points.

1. Select **Graph > Surface Plot**.

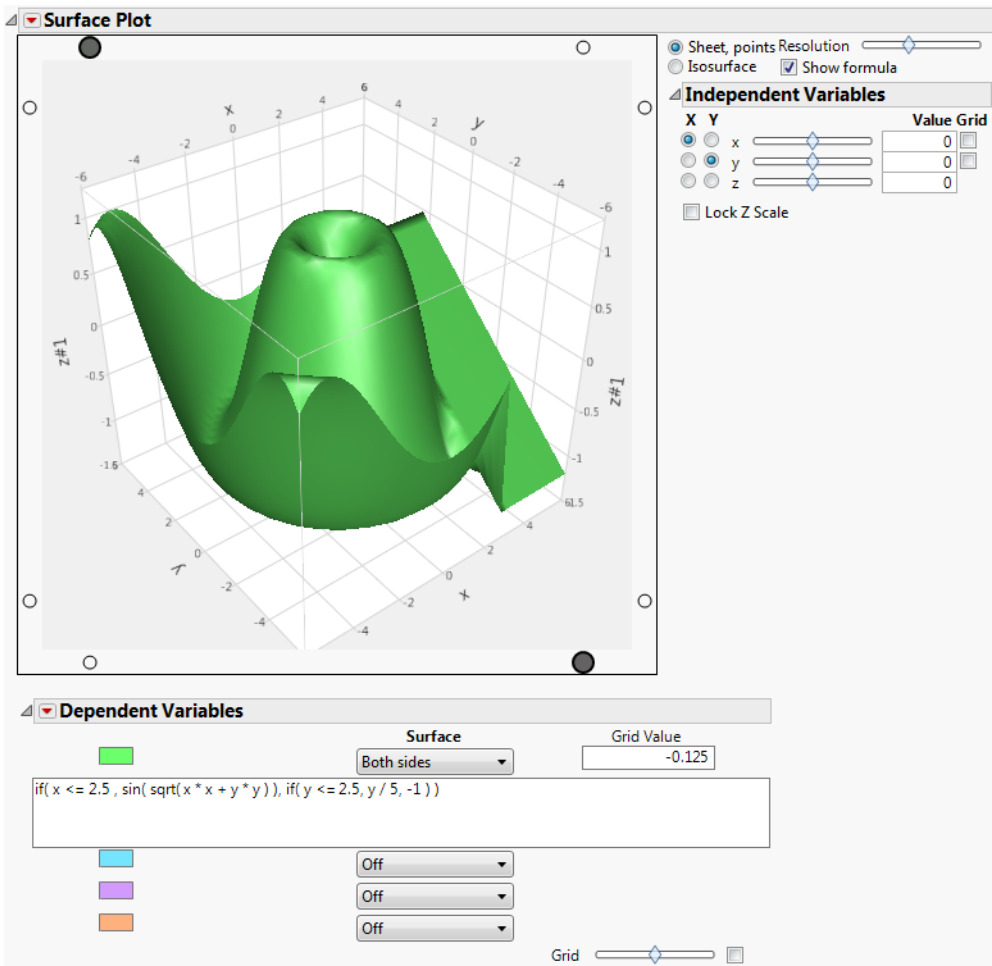
Note: This can be done with or without a data table open.

2. Click **OK**.

When you click OK in the Surface Plot launch window without selecting any columns, the default surface plot report appears. If no data tables are open, the launch window does not appear and this step can be skipped.

3. In the Appearance Controls, select the **Show Formula** check box to show the formula space.

Figure 5.13 Default Surface Plot with Formula



The default function shows in the box. To plot your own function, enter it in this box.

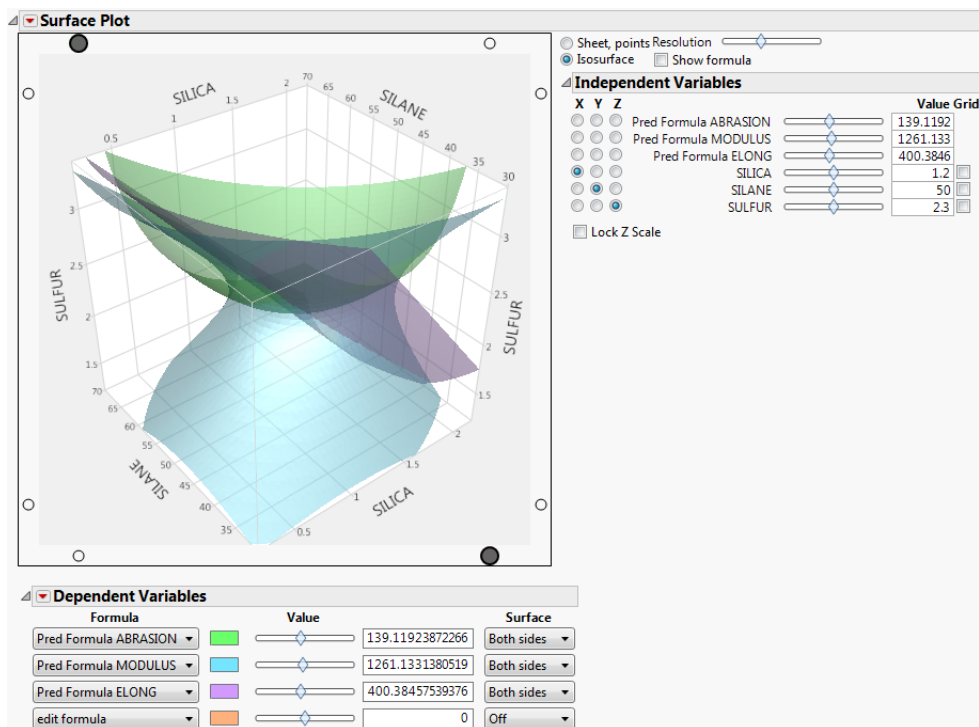
Plotting Isosurfaces

Isosurfaces are the 3-D equivalent to a 2-D contour plot. An isosurface requires a formula with three independent variables. The Resolution slider determines the $n \times n \times n$ cube of points over which the formula is evaluated. The Value slider in the Dependent Variable section selects the isosurface (that is, the contour level) value.

This example uses the Tiretread.jmp data table. The RSM for 4 Responses script produces a response surface model for dependent variables ABRASION, MODULUS, ELONG, and HARDNESS. The predicted formulas for these four responses are in the data table.

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Graph > Surface Plot**.
3. Select Pred Formula ABRASION, Pred FormulaMODULUS, and Pred FormulaELONG and click **Columns**.
4. Click **OK**.
5. Select the Isosurface radio button in the appearance controls.
6. In the Dependent Variables report, select **Both Sides** from the Surface menu for all three variables.

Figure 5.14 Isosurface of Three Variables



For the tire tread data, one might set the abrasion at a fixed minimum setting and the elongation at a fixed maximum setting. Use the MODULUS slider to see which values of MODULUS are inside the limits set by the other two surfaces.

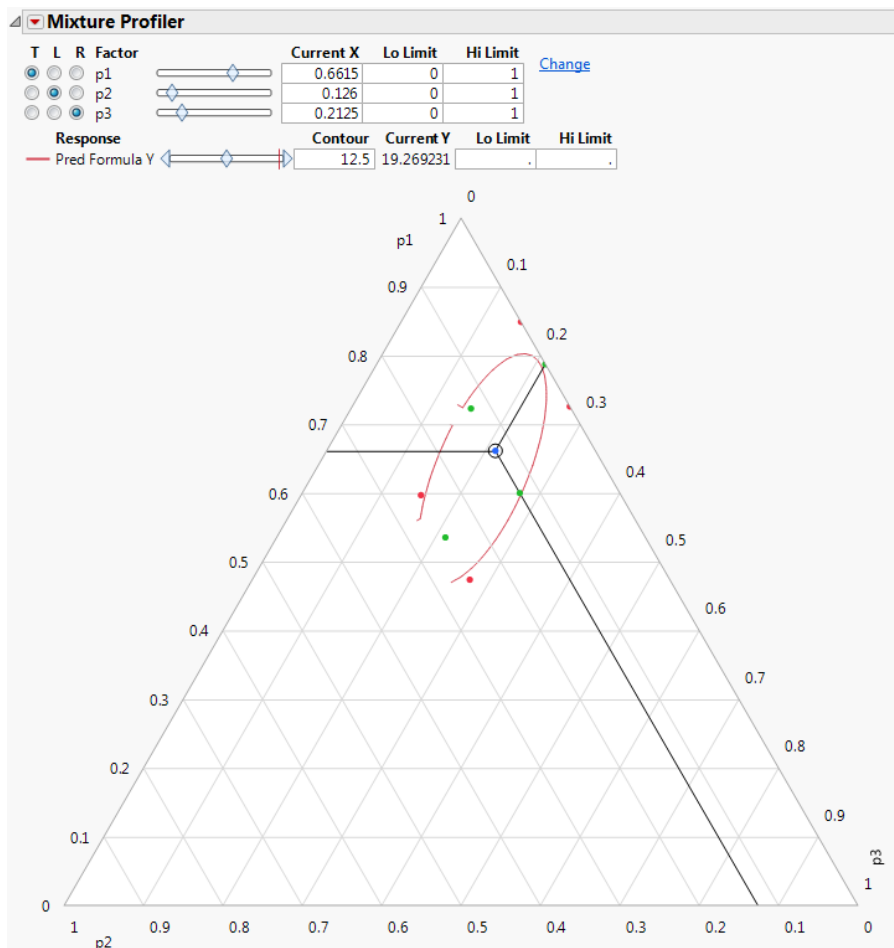
Chapter 6

Mixture Profiler

Explore Factor Effects Using Ternary Plots

The Mixture Profiler displays response contours on a ternary plot for mixture models, where three or more factors in the model are components (ingredients) in a mixture. The Mixture Profiler is useful for visualizing and optimizing response surfaces resulting from mixture experiments.

Figure 6.1 Mixture Profiler Example



Contents

- Overview of the Mixture Profiler 125
 - Ternary Plot Overview 125
 - Ternary Plots with More Than Three Components 126
- Example of the Mixture Profiler 127
- Launch the Mixture Profiler Platform 128
- The Mixture Profiler Report 129
 - Factor Settings and Controls 129
 - Response Settings and Controls 130
- Mixture Profiler Platform Options 130
 - Customizations for the Mixture Profiler 131
- Linear Constraints 131
- Additional Examples of the Mixture Profiler Platform 132
 - Mixture Variables with a Process Variable 132
 - Multiple Responses with Five Mixture Variables 135

Overview of the Mixture Profiler

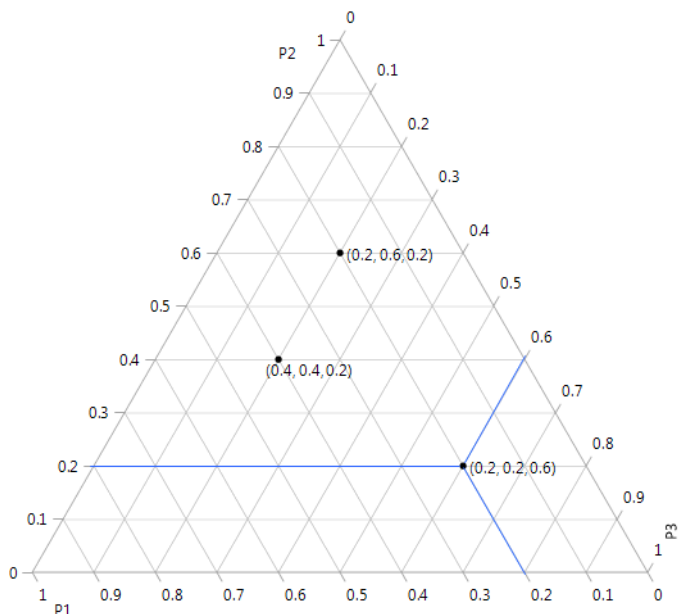
The Mixture Profiler shows response contours on a ternary plot for mixture models, where three or more factors in the model are components (ingredients) in a mixture. The Mixture Profiler is useful for visualizing and optimizing response surfaces resulting from mixture experiments.

Many of the Mixture Profiler features are similar to those of the Contour Profiler as described in [“Contour Profiler Platform Options”](#). Unique to the Mixture Profiler is the use of a ternary plot.

Ternary Plot Overview

A ternary plot is a two-dimensional representation of three mixture components that sum to a constant. The plot is an equilateral triangle with an edge for each component. When unconstrained, each vertex of the triangle corresponds to a pure blend where one component is 1 (100%) and all other components are 0. When components are constrained, the feasible mixtures are represented by a portion of the ternary plot. Shading is used to exclude infeasible portions of the plot.

[Figure 6.2](#) displays three components P1, P2, and P3. The three components are unconstrained with the range of each proportion ranging from 0 to 1 (100%). Three points are labeled with their coordinates (P1, P2, P3). One point (0.2, 0.2, 0.6) includes blue lines along the axis grid lines for each mixture component to guide you in reading the axes.

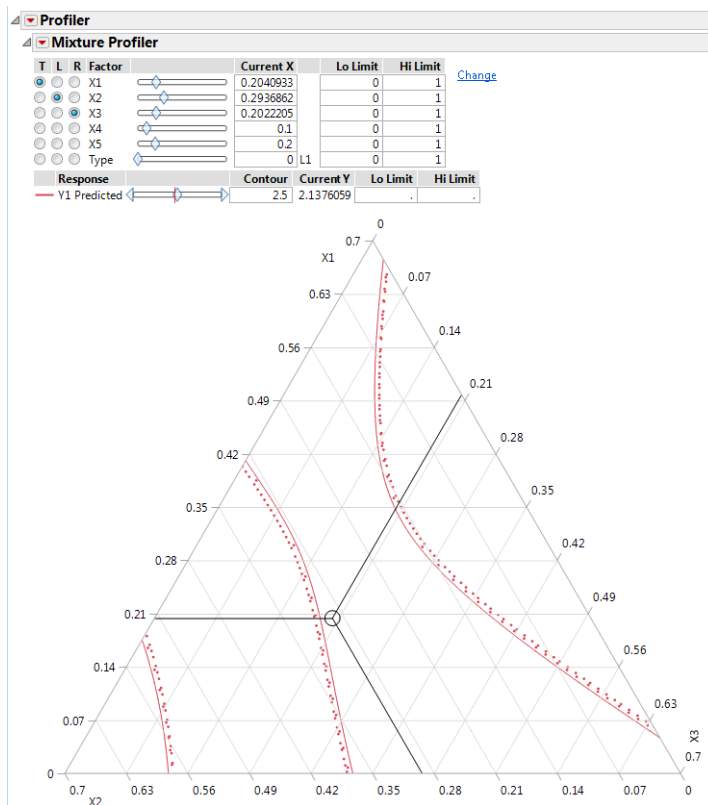
Figure 6.2 Ternary Plot Example


Ternary Plots with More Than Three Components

The ternary plot can display only three components at a time. For a model with more than three components, the total of the three on-axis (displayed) components is 1 minus the total of the off-axis (non-displayed) components. The plot axes are scaled such that the maximum value a component can attain is 1 minus the total for the off-axis components.

Figure 6.3 shows the Mixture Profiler Ternary Plot for an experiment with 5 factors. The Five Factor Mixture.jmp data table is being used, with the Y1 Predicted column as the formula. The on-axis factors are x_1 , x_2 , and x_3 , and the factors x_4 and x_5 are off-axis. There are no constraints on any of the mixture components. Note that all Lo Limit values are set to 0 and all Hi Limit values set to 1. The value for x_4 is 0.1 and the value for x_5 is 0.2, for a total of 0.3. The sum of x_1 , x_2 , and x_3 is equal $1 - 0.3 = 0.7$. Note that the maximum value for a plot axis is now 0.7, not 1.

If you change the value for either x_4 or x_5 , then the values for x_1 , x_2 , and x_3 change, maintaining their relative proportions, to accommodate the constraint that factor values sum to 1.

Figure 6.3 Ternary Plot with Scaled Axes to Account for Off-Axis Factors

Example of the Mixture Profiler

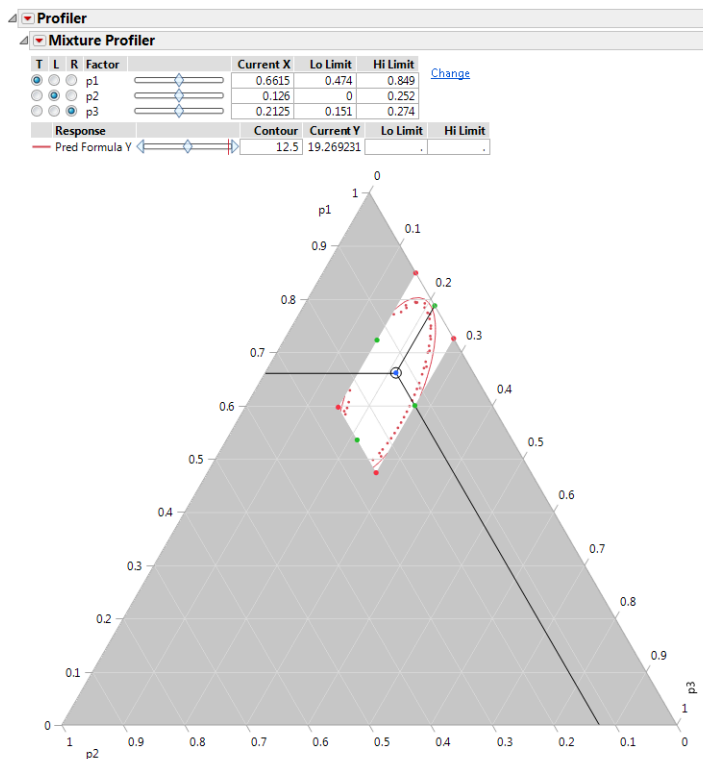
This example uses the Plasticizer.jmp sample data table. There are three mixture components (p1, p2, and p3) and one response (Y). There are constraints on the component levels. This data table already contains a saved prediction formula column for the response.

1. Select **Help > Sample Data Library** and open Plasticizer.jmp.
2. Select **Graph > Mixture Profiler**.
3. Select Pred Formula Y and click **Y, Prediction Formula**.
4. Select Y from the Y, Prediction Formula role and click **Remove**.

Note: The Y column role is set to Y in the Columns list. The role automatically assigns columns in launch windows. In this case, the Y column was assigned to the Y role when the mixture profiler was launched. However, the Y column does not contain a formula, and the Mixture Profiler Y column requires a formula column.

5. Click **OK**.

Figure 6.4 Example of Mixture Profiler



Use the factor sliders to explore how changes impact the response. The unshaded region is the feasible region for this data set.

Launch the Mixture Profiler Platform

The Mixture Profiler can be accessed in the following ways:

- The Mixture Profiler can be accessed directly from the Graph menu. When you access the Mixture Profiler in this way, the Mixture Profiler launch window appears. See [“Profiler Launch Windows”](#).
- The Mixture Profiler can be accessed as a red triangle menu option in many modeling platforms. See [“Where to Find JMP Profilers”](#) for more information about the availability of the Mixture Profiler in different platforms.

- The Mixture Profiler can be accessed from the Model Comparisons platform. Select Profiler from the Model Comparisons red triangle menu. Then, select Mixture Profiler from the Profiler red triangle menu.
-  The Mixture Profiler can be accessed from the Formula Depot platform. Select Profiler from the Formula Depot red triangle menu and select the models to be profiled. Then, select Mixture Profiler from the Profiler red triangle menu.

The Mixture Profiler Report

The initial Mixture Profiler report shows a mixture profiler plot, factor settings and controls, and response settings and controls.

- [“Factor Settings and Controls”](#)
- [“Response Settings and Controls”](#)

Factor Settings and Controls

Figure 6.5 Factor Settings and Controls

T	L	R	Factor		Current X	Lo Limit	Hi Limit	
☒	☐	☐	p1		0.6615	0.474	0.849	Change
☐	☒	☐	p2		0.126	0	0.252	
☐	☐	☒	p3		0.2125	0.151	0.274	

T, L, R Radio buttons to control factor assignments to the axes in the mixture profiler plot. **T** = top, **L** = left, and **R** = right.

Factor The list of factors.

Current X The current factor settings. Click in a box to change the value of a factor. The values for the other factors adjust proportionally to maintain the mixture sum. The slider controls can also be used to change factor settings.

Lo Limit The lower limit on each factor. Click in a box to change the value.

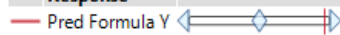
Hi Limit The upper limit on each factor. Click in a box to change the value.

Note: When factor limits are used, the profiler shows regions that are feasible as unshaded.

Change Opens the Factor Settings window. See [“Mixture Profiler Platform Options”](#).

Response Settings and Controls

Figure 6.6 Response Settings and Controls

Response	Contour	Current Y	Lo Limit	Hi Limit
 Pred Formula Y	12.5	19.269231	.	.

Response The list of one or more responses.

Contour The current value of the contour on the mixture profiler. Click in the box to change the value. The slider control can also be used to change the value of the contour.

Current Y The predicted response based on the current X settings. The value is at the center of the cross hairs on the profiler plot. This value updates as the factor settings are changed.

Lo Limit Enables you to set a lower limit for your response.

High Limit Enables you to set an upper limit for your response.

Note: When response limits are used, the profiler shows regions that are feasible as unshaded.

Mixture Profiler Platform Options

Specify Factor Values Opens a dialog for specifying factor values. The entered values should sum to 1. If needed, JMP adjusts the specified values to feasible settings. The option is also available from the **Change** button on the report window.

Show Points Shows or hides the individual points on the plot.

Show Current Value Shows or hides the three-way crosshairs on the plot. The intersection of the crosshairs represents the current factor values. The Current X values above the plot give the exact coordinates of the crosshairs.

Show Constraints Shows or hides the shading resulting from any constraints on the factors. Those constraints can be entered in the Lo Limits and Hi Limits columns above the plot, or in the Mixture Column Property for the factors.

Up Dots Shows or hides the dotted lines corresponding to each contour. The dotted lines show the direction of increasing response values, so that you get a sense of direction.

Contour Grid Draws contours on the plot at intervals that you specify.

Remove Contour Grid Removes the contour grid if one is on the plot.

Factor Settings A submenu of commands that enables you to save and transfer the Mixture Profiler settings to other parts of JMP. For more information on this submenu, see the discussion of the profiler in [“Factor Settings”](#).

Customizations for the Mixture Profiler

Customize the Mixture Profiler by right-clicking on the plot, and selecting **Customize**.

Contour Alter line color, fill color, and level of line transparency. If there are multiple contour lines on the plot, each appears individually on the list of options.

Component Constraints Alter component constraint display properties.

Linear Constraints Alter linear constraint display properties.

Grid Lines Use Axis Settings window to modify grid lines.

Reference Lines Use Axis Settings window to modify reference lines.

Double-click an axis on the plot to view the Axis Settings window. Here you can specify axis properties in detail, such as tick marks, grid lines and reference lines.

Crosshairs Alter the display properties of the crosshairs on the plot.

Marker Alter the display properties of the plot marker.

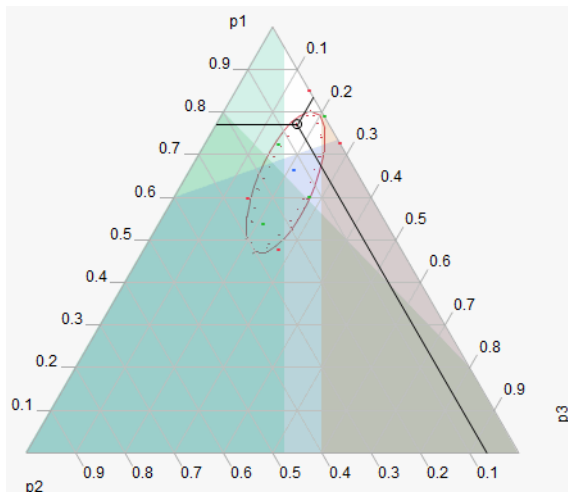
Linear Constraints

The Mixture Profiler can display linear constraints. To do this, a Constraint Table Script must be part of the data table. For more information about creating the Table Script, see [“Linear Constraints”](#).

When using constraints, unfeasible regions are shaded in the profiler. [Figure 6.7](#) shows an example of a mixture profiler with shaded regions due to four constraints. The unshaded portion is the resulting feasible region. The constraints are below:

- $4 \cdot p_2 + p_3 \leq 0.8$
- $p_2 + 1.5 \cdot p_3 \leq 0.4$
- $p_1 + 2 \cdot p_2 \geq 0.8$
- $p_1 + 2 \cdot p_2 \leq 0.95$

Figure 6.7 Shaded Regions Due to Linear Constraints



Additional Examples of the Mixture Profiler Platform

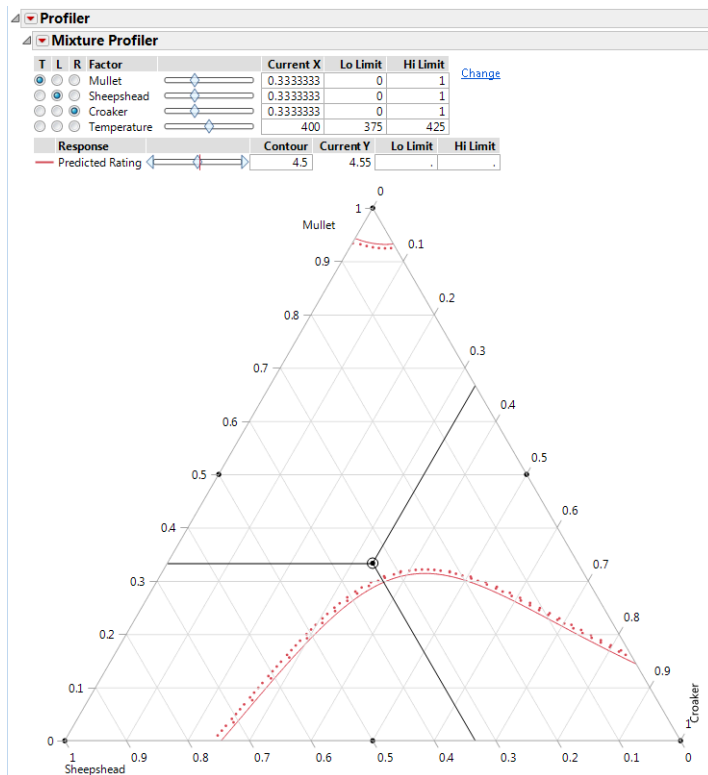
- “Mixture Variables with a Process Variable”
- “Multiple Responses with Five Mixture Variables”

Mixture Variables with a Process Variable

This example uses the Fish Patty.jmp sample data table. The data, adapted from Cornell (1990), comes from an experiment to optimize the texture of fish patties. The columns Mullet, Sheepshead, and Croaker are mixture components. Each column represents the proportion of a fish type in the fish patty. The Temperature column is a process variable. It is the oven temperature used to bake the patties. The column Rating is the response and is a measure of texture acceptability, where higher is better. A response surface model was fit to the data and the prediction formula was stored in the column Predicted Rating.

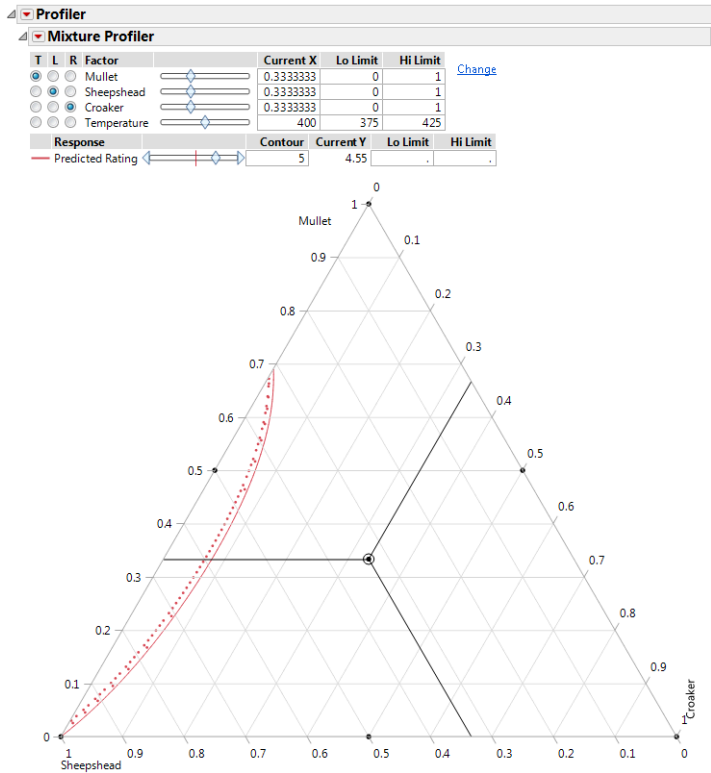
1. Select **Help > Sample Data Library** and open Fish Patty.jmp.
2. Select **Graph > Mixture Profiler**.
3. Select Predicted Rating and click **Y, Prediction Formula**.
4. Click **OK**.

Figure 6.8 Initial Output for Mixture Profiler



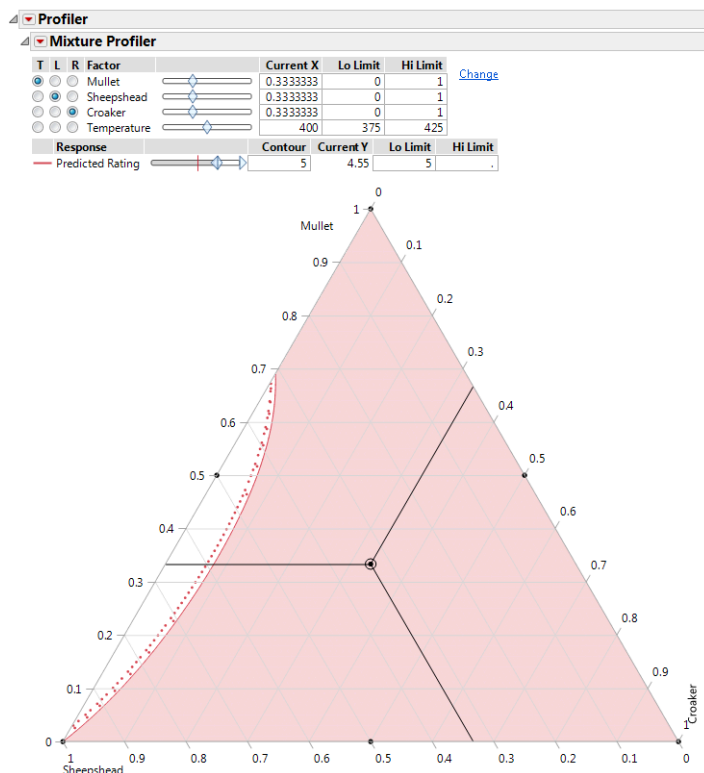
5. The manufacturer wants the rating to be at least 5. Use the slider control for Predicted Rating to move the contour close to 5. Alternatively, you can enter 5 in the Contour edit box to set the contour to 5.

Figure 6.9 Contour Showing a Predicted Rating of 5



The Up Dots shown along the contour indicate the direction of increasing Predicted Rating.

6. Enter 5 in the Lo Limit edit box for the Predicted Rating. The resulting shaded region represents factor combinations that yield a rating less than 5. To produce patties with at least a rating of 5, the manufacturer can set the factors values anywhere in the feasible (unshaded) region. The region has small proportions of Croaker (<10%), mid to low proportions of Mullet (<70%) and mid to high proportions of Sheephead (>30%). This region is for a baking temperature of 400 degrees.

Figure 6.10 Contour Shading Showing Predicted Rating of 5 or More.

7. Move the slide control for Temperature to observe how the feasible region changes for different temperature settings.

Additional analyses might include:

- Optimize the response across all four factors simultaneously. See [“Custom Profiler”](#) or [“Desirability Profiling and Optimization”](#).
- Simulate the response as a function of the random variation in the factors and model noise. See [“Simulator”](#).

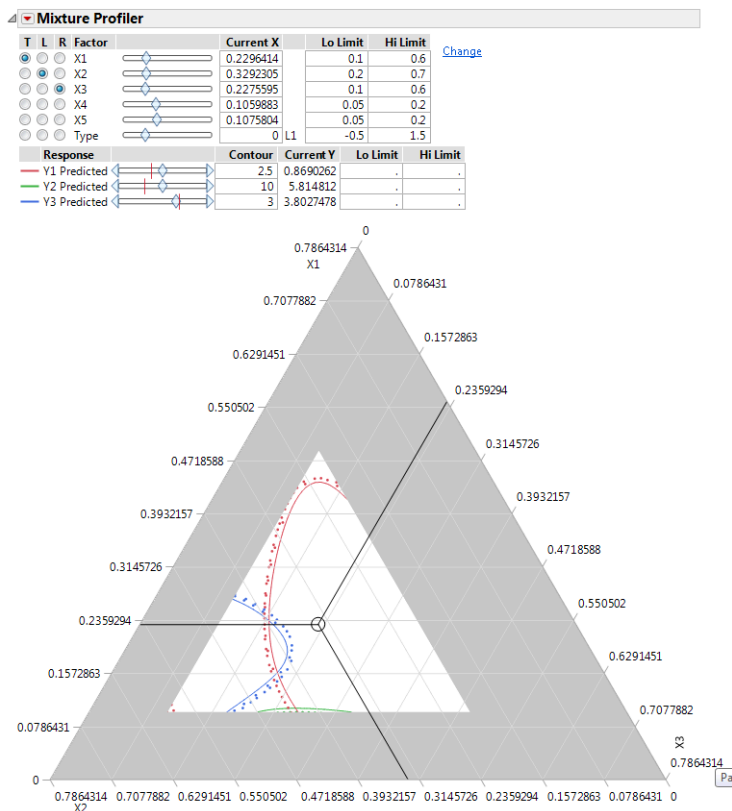
Multiple Responses with Five Mixture Variables

This example uses the Five Factor Mixture.jmp sample data table. There are five components (x1 to x5), one categorical process factor (Type), and three responses, Y1, Y2, and Y3. A response surface model is fit to each response and the prediction equations are saved in Y1 Predicted, Y2 Predicted, and Y3 Predicted.

1. Select **Help > Sample Data Library** and open Five Factor Mixture.jmp.
2. Select **Graph > Mixture Profiler**.

3. Select Y1 Predicted, Y2 Predicted, and Y3 Predicted and click **Y, Predicted**.
4. Click **OK**.
5. Enter 3 in the Contour edit box for Y3 Predicted so that the contour is visible on the plot.

Figure 6.11 Mixture Profiler with Y3 Predicted Contour Set to 3



A few items to note about the output.

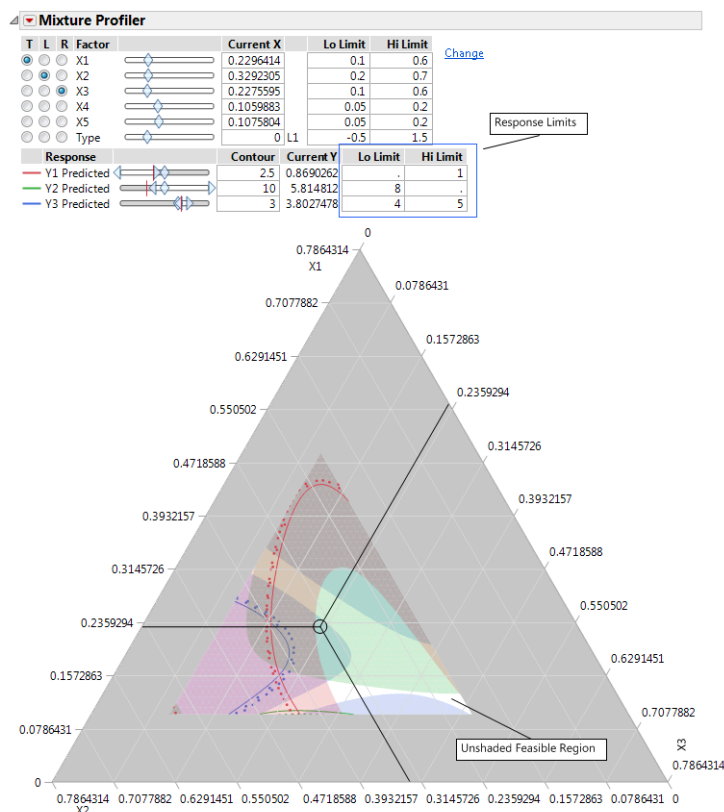
- The on axis factors are X1, X2, and X3 as indicated by the axes labels and the radio buttons in the factor settings. All of the factors have low and high limits, which were entered previously as Column Properties. See *Using JMP* for more information about entering column properties. Alternatively, you can enter the low and high limits directly by entering them in the Lo Limit and Hi Limit boxes.
- The white unshaded region is the feasible region. This is determined by the factor limits.
- The on-axis factors, x1, x2, and x3, radio buttons are selected.
- The categorical factor, Type, has a radio button, but it cannot be assigned to the plot. The current value for Type is L1, which is listed immediately to the right of the Current X box. The Current X box for Type uses a 0 to represent L1.

- All three prediction equations have contours on the plot and are differentiated by color.

Suppose the manufacturer desires to hold Y1 less than 1, Y2 greater than 8 and Y3 between 4 and 5, with a target of 4.5. The Mixture Profiler can help you investigate the response surface and find optimal factor settings.

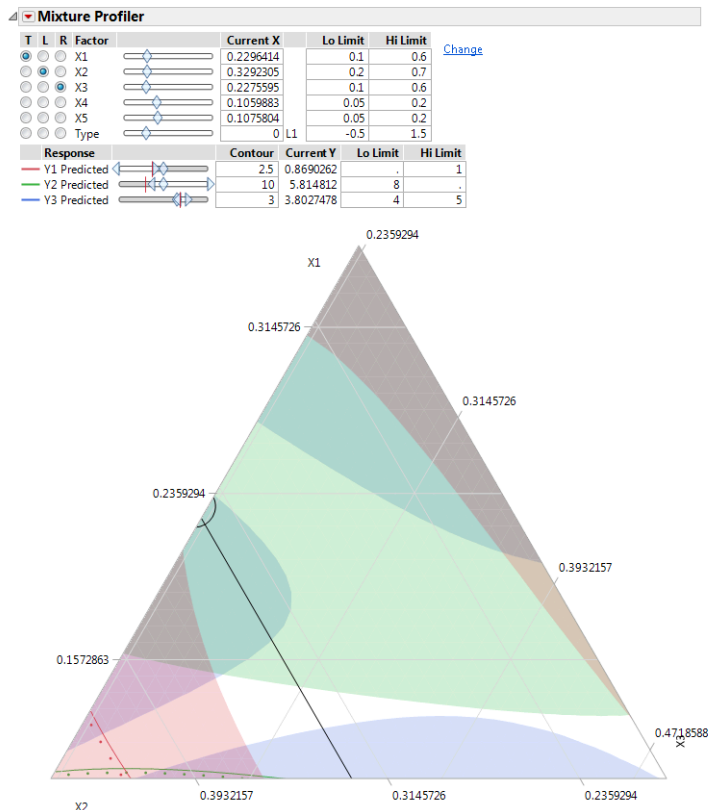
6. Enter 1 in the Y1 Predicted Hi Limit edit box. Enter 8 in the Y2 Predicted Lo Limit edit box. Enter 4 in the Y3 Predicted Lo Limit edit box and 5 in the Y3 Predicted Hi Limit edit box.
7. The feasible region remains white (unshaded). Use the Response slider controls to position the contours in the feasible region. Alternatively, move the cross hair into the feasible region

Figure 6.12 Feasible Region After Setting Response Limits



8. Select the magnifier tool  to zoom in on the feasible region.

Figure 6.13 Ternary Plot with Enlarged Feasible Region

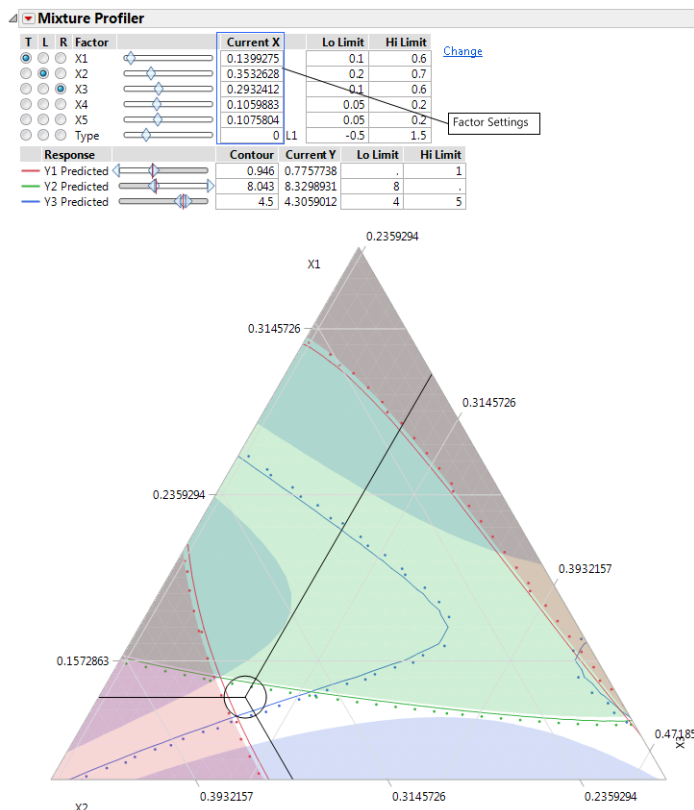


The manufacturer wants to maximize Y1, minimize Y2, and have Y3 at 4.5.

9. Use the slider controls or Contour edit boxes for Y1 Predicted to maximize the red contour within the feasible region. The Up Dots show direction of increasing predicted response.
10. Use the slider controls or Contour edit boxes for Y2 Predicted to minimize the green contour within the unshaded region.
11. Enter 4.5 in the Contour edit box for Y3 Predicted to set the blue contour to the target value.

The resulting three contours do not all intersect at one spot. Y1 and Y2 cannot be optimized with Y3 on target, so you have to compromise. Position the three-way crosshairs in the middle of the contours to explore the factor levels that produce those response values. Note that these response contours are for the current settings of x4, x5, and Type.

Figure 6.14 Factor Settings for Optimal Results



- Click the Mixture Profiler red triangle and select **Factor Settings > Remember Settings** to save the current settings. The settings are appended to the bottom of the report window.

Figure 6.15 Remembered Settings

Remembered Settings									
Setting	X1	X2	X3	X4	X5	Type	Y1 Predicted	Y2 Predicted	Y3 Predicted
Setting 1	0.1352764	0.359975	0.29118	0.1059883	0.1075804	L1	0.9244618	8.5514568	4.3705523

With the current settings saved, you can now change the values of x4, x5 and Type to explore their impact on the feasible region. You can compare the factor settings and response values for each level of Type by referring to the Remembered Settings report.

Chapter 7

Custom Profiler

Explore Response Surfaces Using a Numerical Calculator

The Custom Profiler enables you to optimize factor settings without graphical output. This is useful for large problems that would have too many graphs to visualize well.

Figure 7.1 Custom Profiler Example

The screenshot displays the 'Custom Profiler' window, which is organized into several sections:

- Profiler** (expanded):
 - Custom Profiler** (expanded):
 - Factor**: A table with columns for Factor, Current X, Lock, Lo Limit, and Hi Limit.

Factor	Current X	Lock	Lo Limit	Hi Limit
SILICA	1.25	☐	0.3835	2.0165
SILANE	50	☐	33.67	66.33
SULFUR	2.25	☐	1.4835	3.1165
 - Response**: A horizontal slider for 'Pred Formula ABRASION' with a 'Current Y' value of 139.55088. Below the slider is a 'Reset Benchmark' button.
 - Optimization** (expanded):
 - Formula** (expanded):

Objective	Trips	Max Cycles	Max Iter	Convergence Limit	Convergence Criterion
139.55088213	20	50	250	0.000001	0
 - Buttons: 'Maximize' (dropdown) and 'Optimize'.

Contents

Overview of the Custom Profiler 143

Example of the Custom Profiler 143

Launch the Custom Profiler Platform 145

The Custom Profiler Report..... 146

 Factor Settings and Controls 146

 Response Settings and Controls 147

 Optimization Settings and Controls..... 147

Custom Profiler Platform Options 148

Overview of the Custom Profiler

The Custom Profiler enables you to optimize factor settings without graphical output. The Custom Profiler can be used for problems of any size. It is especially useful for large problems where the standard graphical profiler has too many graphs to visualize well.

The Custom Profiler report has many fields in common with other profilers. The Benchmark field holds a value, or benchmark, of the predicted response. You can compare new results to the benchmark value and update the value based on the current factor settings.

The Optimization report enables you to specify the formula to be optimized and specifications for the optimization.

Figure 7.2 Custom Profiler

The screenshot displays the 'Custom Profiler' window. It features a 'Factor' section with three factors: SILICA, SILANE, and SULFUR, each with a slider and a table of 'Current X', 'Lo Limit', and 'Hi Limit'. The 'Response' section shows the 'Pred Formula ABRASION' with a 'Current Y' value of 139.55088 and a 'Benchmark' of 139.55088. Below this is an 'Optimization' section with a 'Formula' dropdown and a table of optimization parameters: Objective (139.55088213), Trips (20), Max Cycles (50), Max Iter (250), Convergence Limit (0.000001), and Convergence Criterion (0). Buttons for 'Maximize' and 'Optimize' are at the bottom.

Factor	Current X	Lo Limit	Hi Limit
SILICA	1.25	0.3835	2.0165
SILANE	50	33.67	66.33
SULFUR	2.25	1.4835	3.1165

Response	Current Y	Lo Limit	Hi Limit	Benchmark
Pred Formula ABRASION	139.55088	.	.	139.55088

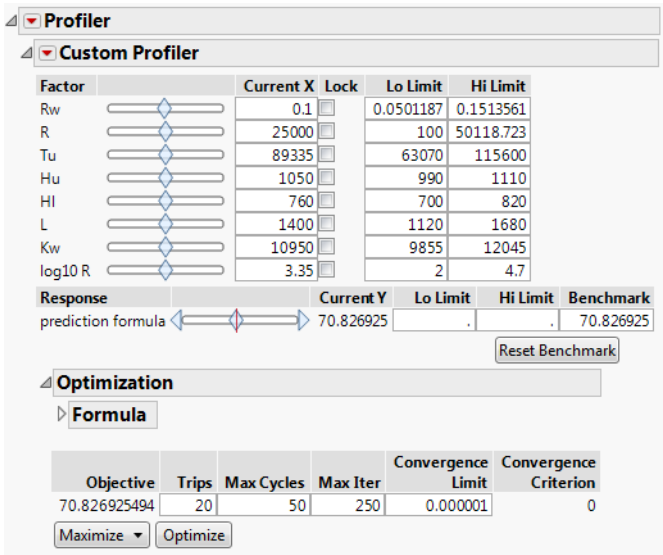
Objective	Trips	Max Cycles	Max Iter	Convergence Limit	Convergence Criterion
139.55088213	20	50	250	0.000001	0

Example of the Custom Profiler

This example uses data that demonstrates the flow of water through a borehole that is drilled from the ground surface through two aquifers. You want to optimize the predicted value.

1. Select **Help > Sample Data Library > Design Experiment** and open Borehole Latin Hypercube.jmp
2. Select **Graph > Custom Profiler**.
3. Select prediction formula and click **Y, Prediction Formula**.
4. Click **OK**.

Figure 7.3 Custom Profiler Report



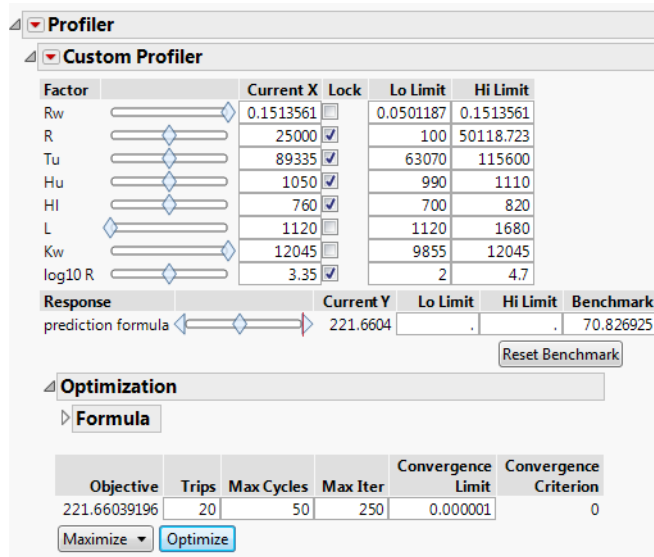
Note that the Benchmark value is 70.83. The Current Y value is also 70.83. This value is the predicted response with all factors set to their mean values.

You would like to find the X values of the factors that optimize the predicted value. However, of the factors in the model, only those related to the borehole can be manipulated in practice. The other factors are out of human control. You can lock the uncontrollable factors at their mean values and optimize the factors that can be controlled.

Note: To view the description of a factor, right-click the corresponding column in the data table and select **Column Info**.

- 5. In the Custom Profiler Report, select the Lock check box next to R, Tu, Hu, HI, and log10 R.
- 6. In the Custom Profiler Report, click **Optimize**.

Figure 7.4 Optimized Custom Profiler Report



The optimization routine found an optimum predicted response at 221.66. In order to obtain the optimum of 221.66, Rw and Kw are set to their maximum values and L is set to its minimum value. The optimum is greater than the initial Benchmark value of 70.83.

Launch the Custom Profiler Platform

The Custom Profiler can be accessed in the following ways:

- The Custom Profiler can be accessed directly from the Graph menu. When you access the Custom Profiler in this way, the Custom Profiler launch window appears. See [“Profiler Launch Windows”](#).
- The Custom Profiler can be accessed as a red triangle menu option in many modeling platforms. See [“Where to Find JMP Profilers”](#) for more information about the availability of the Custom Profiler in different platforms.
- The Custom Profiler can be accessed from the Model Comparisons platform. Select Profiler from the Model Comparisons red triangle menu. Then, select Custom Profiler from the Profiler red triangle menu.
-  The Custom Profiler can be accessed from the Formula Depot platform. Select Profiler from the Formula Depot red triangle menu and select the models to be profiled. Then, select Custom Profiler from the Profiler red triangle menu.

The Custom Profiler Report

The initial Custom Profiler report shows settings and controls for the factors, responses, and optimization.

- [“Factor Settings and Controls”](#)
- [“Response Settings and Controls”](#)
- [“Optimization Settings and Controls”](#)

Factor Settings and Controls

Figure 7.5 Factor Settings and Controls

Factor		Current X	Lock	Lo Limit	Hi Limit
Rw		0.1513561	☐	0.0501187	0.1513561
R		100	☐	100	50118.723
Tu		115600	☐	63070	115600
Hu		1110	☐	990	1110
HI		700	☐	700	820
L		1120	☐	1120	1680
Kw		12045	☐	9855	12045
log10 R		2	☐	2	4.7

- Factor** The list of model factors.
- Current X** The current value of each factor. Click in a box to change the value of a factor. The slider controls can also be used to change factor settings.
- Lock** Enables you to lock a factor so that it is fixed when the optimization is performed. You can change a locked factor using the slider or clicking in the box in the Current X column. The lock applies only to the optimization.
- Nominal Column** Unlabeled column to the right of the Lock column that lists the current value of nominal factors.
-
- Note:** The Current X column for nominal factors displays a coded (numeric) value for the current nominal factor.
-
- Lo Limit** The lower limit for each factor. Click in a box to change the value.
- High Limit** The upper limit for each factor. Click in a box to change the value.

Response Settings and Controls

Figure 7.6 Response Settings and Controls

Response	Current Y	Lo Limit	Hi Limit	Benchmark
prediction formula	311.17206	.	.	70.826925

Reset Benchmark

Response The list of one or more responses.

Current Y The predicted response based on the current X settings. This value updates as the factor settings are changed.

Lo Limit Enables you to set a lower limit for your response.

High Limit Enables you to set an upper limit for your response.

Benchmark A saved predicted value of the response. Initially, this value is set to the predicted value when all factors are at their mean value.

Reset Benchmark Updates the benchmark value to the current predicted value.

Optimization Settings and Controls

Figure 7.7 Optimization Settings and Controls

Optimization

Formula

Objective	Trips	Max Cycles	Max Iter	Convergence Limit	Convergence Criterion
311.17206129	20	50	250	0.000001	0

Maximize Optimize

Formula The formula to be optimized. When a single response is used, the expression is the response column name. When multiple responses are used, the expression is a sum of desirability functions. You can edit the objective expression.

Objective The current value of the objective function. When a single response is used, the objective expression is the predicted response. When multiple responses are used, the objective expression is the desirability function. For more information about desirability functions, see [“Desirability Profiling and Optimization”](#).

Trips The number of random starts in the optimization algorithm. Each trip restarts the algorithm at a different starting point. This guards against finding local solutions.

Max Cycles The maximum number of cycles used in the optimization algorithm. Each cycle is single pass through the input parameters and optimizes each one individually.

Max Iter The maximum number of optimization iterations per cycle for each input parameter.

Convergence Limit The upper limit for the convergence criterion for the optimization algorithm. If the convergence criterion becomes less than this value, the algorithm stops.

Convergence Criterion The value of the convergence criterion for the optimization algorithm.

Maximize Enables you to choose to maximize or minimize the objective function.

Optimize Starts the optimization algorithm.

Custom Profiler Platform Options

Factor Settings Contains options identical to the Factor Settings submenu in the Prediction Profiler. See [“Factor Settings”](#).

Log Iterations Creates a data table that contains iterations of the optimization algorithm. The data table appears after the **Optimize** button is clicked.

Alter Linear Constraints Enables you to add, change, or delete linear constraints. The constraints are used in the Custom Profiler. See [“Linear Constraints”](#).

Save Linear Constraints Saves existing linear constraints as a data table script that is named Constraint. See [“Linear Constraints”](#).

Simulator Launches the Simulator. See [“Simulator”](#).

Chapter 8

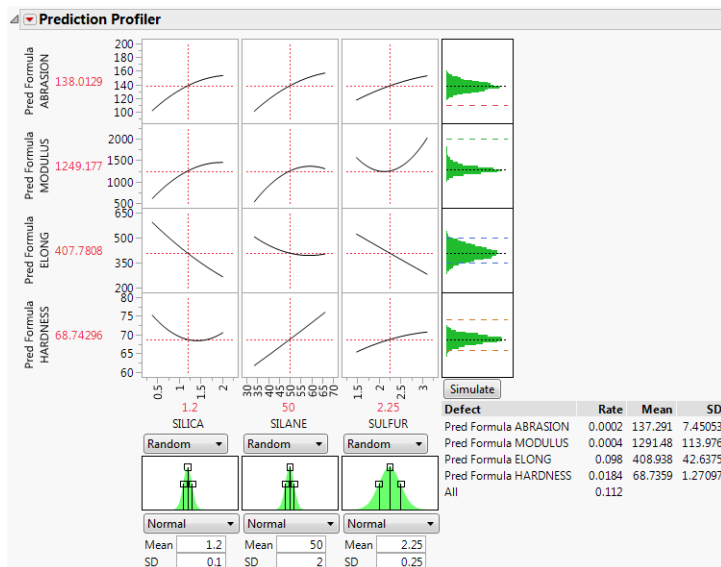
Simulator

Explore the Effects of Variation on Responses

Simulation enables you to discover the distribution of model outputs as a function of the random variation in the model inputs and noise. The Simulator in the profilers enables you to define random inputs, run simulations, and produce output tables of simulated values.

In the Prediction Profiler, the Simulator is integrated into the graphical layout. Factor specifications are displayed below each factor's profile. A simulation histogram is shown for each response.

Figure 8.1 Prediction Profiler with Simulator Example



Contents

Overview of the Simulator..... 151

Example of the Simulator..... 151

Launch the Simulator..... 154

 Factors Simulation Settings..... 154

 Response Simulation Settings..... 157

The Simulator Report..... 157

The Simulator Report Options..... 158

Defect Profiler..... 159

 Introduction to Tolerance Design..... 159

 Graph Scale..... 160

 Defect Rates..... 160

 Simulation Method and Details..... 161

 Notes..... 161

Defect Parametric Profiler..... 162

Simulation Experiment..... 163

Specification Limits..... 163

Additional Examples of the Simulator..... 163

 Example of the Defect Profiler..... 164

 Example of Stochastic Optimization..... 167

 Example of Simulating General Formulas..... 176

Statistical Details for the Simulator..... 179

 Normal Weighted Distribution..... 179

Overview of the Simulator

Simulation enables you to discover the distribution of model outputs as a function of the random variation in the model inputs and noise. The Simulator in the profilers enables you to define random inputs, run simulations, and produce output tables of simulated values.

For example, you can use the simulator to model the defect rate of a process and to explore the robustness of the defect rate with respect to variation in the model factors. If specification limits have been set for the responses, they are displayed in the simulation output. The inclusion of specification limits enables you to perform a prospective capability analysis of the simulated model. For information about adding specification limits, see *Using JMP*.

You can access the Simulator through the Prediction, Contour, and Custom Profilers. The appearance of the Simulator depends on the profiler platform in which it appears.

Prediction Profiler

In the Prediction Profiler, the Simulator is integrated into the graphical layout. Factor specifications are displayed below each factor's profile. A simulation histogram is shown on the right for each response.

Contour Profiler and Custom Profiler

In the Contour and Custom profilers, the Simulator is not integrated into the graphical layout. There are no integrated histograms, and the interface is textual. However, the process is the same and the resulting output tables are the same as in other profilers.

Note: The Simulator supports mixture terms. The simulation assigns the random value to each mixture factor and then proportionally adjusts the values to maintain the factor constraints.

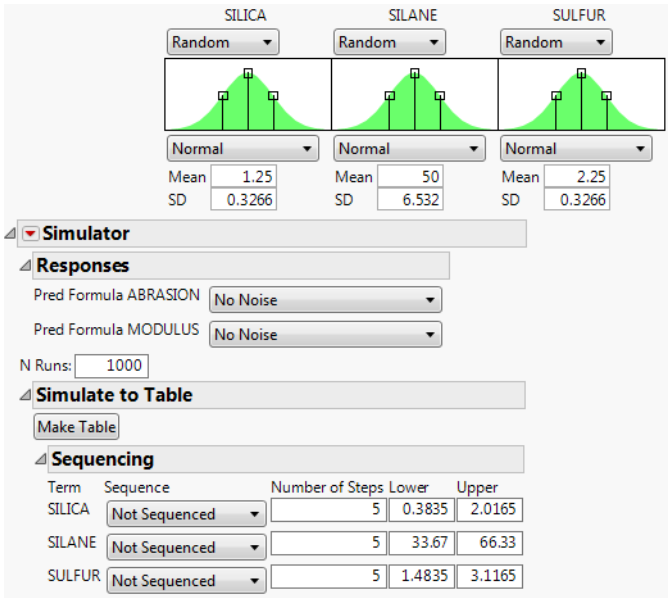
Example of the Simulator

Use sequencing to examine how the distribution of the response changes when the mean (sequencing location) and variability (sequencing spread) of the inputs change.

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Graph > Profiler**.
3. Select Pred Formula ABRASION and Pred Formula MODULUS and click **Y, Prediction Formula**.
4. Click **OK**.

- 5. Click the Prediction Profiler red triangle and select **Simulator**.
 - 6. Beneath each factor select **Random**.
- Note:** The default random distribution is a normal distribution.
- 7. Change the **N Runs** value to 1000.
 - 8. Open Simulate to Table outline and then open the Sequencing outline.

Figure 8.2 Simulator Settings



You want to examine how the responses change as the input factors change locations. To explore changes in factor mean, use sequence location. To instead explore changes in the variability of the factor, use sequence spread.

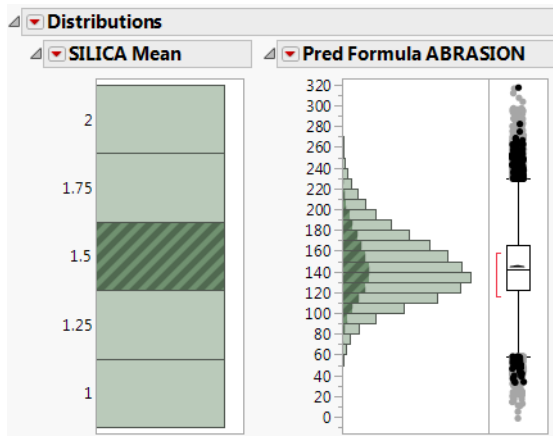
- 9. For SILICA, select **Sequence Location**. Leave the number of steps set to 5. Set the **Lower** limit to 1 and the **Upper** limit to 2.
- 10. For SILANE, select **Sequence Location**. Leave the number of steps set to 5. Set the **Lower** limit to 40 and the **Upper** limit to 60.
- 11. For SULFUR, select **Sequence Location**. Leave the number of steps set to 5. Set the values **Lower** limit to 2 and the **Upper** limit to 3.

Figure 8.3 Sequencing Settings

Sequencing				
Term	Sequence	Number of Steps	Lower	Upper
SILICA	Sequence Location ▼	5	1	2
SILANE	Sequence Location ▼	5	40	60
SULFUR	Sequence Location ▼	5	2	3

12. Click Make Table.

The SILICA Mean, SILANE Mean, and SULFUR Mean columns contain five steps across their respective range of values. For example, the Silica Mean values are 1, 1.25, 1.5, 1.75, and 2. The SILICA, SILANE, and SULFUR columns are the simulated values from a normal distribution with a mean defined by the corresponding mean columns and a fixed standard deviation. Pred Formula ABRASION and Pred Formula MODULUS values are calculated for set of simulated values, so that you can explore how the responses change as the factor values change.

13. Select Analyze > Distribution.**14. Select SILICA Mean and Pred Formula ABRASION and click Y, Columns.****15. Click OK.****Figure 8.4** Distribution of SILICA Mean by Pred Formula ABRASION

Click a histogram bar that corresponds to a SILICA Mean to see how the predicted value for abrasion varies across the simulated silane and sulfur ranges given the selected value of silica.

Launch the Simulator

The Simulator can be accessed as a red triangle menu option in the Prediction Profiler, the Contour Profiler, and the Custom Profiler. When you launch the Simulator from the Prediction Profiler, factor specifications are displayed below each factor's profile. When you launch the Simulator from the Contour or Custom profilers, factor specifications appear in a Factors report, located below the respective profiler report. See [“Factors Simulation Settings”](#).

Once the Simulator is accessed, you can define simulation parameters for the responses in the Responses report. See [“Response Simulation Settings”](#). The Responses report also enables you to set the number of simulations.

A histogram is also added to the right of each response when the Simulator is accessed from the Prediction Profiler. Below the histograms is a **Simulate** button. Once you specify settings for the factors and responses, click **Simulate** to simulate response values. The histograms of the simulated responses are updated each time the simulate button is clicked. To simulate responses in the Contour and Custom profilers, open the Simulate to Table report and click **Make Table**. See [“The Simulator Report”](#).

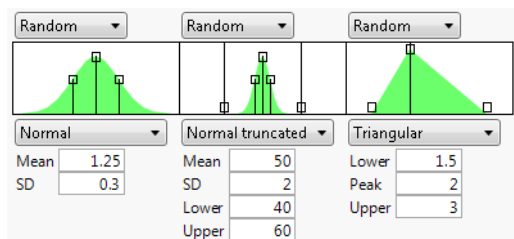
Factors Simulation Settings

By default, factors (inputs) and responses (outputs) are defined by the functions that you select when the Profiler is launched. Simulation options enable you to modify how your factors and responses are simulated. There are controls for location, error, and noise.

Fixed Fixes the factor at the current value in the profiler for all simulation runs.

Random Draws a random value of the factor for each simulation run from the specified distribution and distributional parameters. When you select Random, distribution options appear. For more information about the options, see [“Continuous Factors”](#) and [“Categorical Factors”](#).

Note: The default random distribution is a normal distribution with a mean at the current factor setting and a standard deviation estimated by the range of the factor divided by 5. The mean of the normal distribution is automatically updated if you change the factor setting in the profiler. There are other random distributions that also update parameters automatically when the factor settings are changed. The Triangular distribution updates all three parameters, the Cauchy distribution updates the mode, and the Johnson Su distribution updates θ .

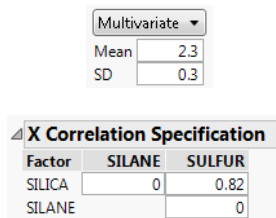
Figure 8.5 Example of Three Random Distributions

Expression Generates values for the factor based on a JSL expression. This gives you flexibility to use a random distribution of your choice. For example, you could create a censored normal distribution that guaranteed nonnegative values with an expression such as the following:

```
Max(0, RandomNormal(5, 2))
```

After entering the expression, click the **Reset** button to submit the expression.

Multivariate Generates values for the factor based on a multivariate normal distribution. Specify the mean and standard deviation for each factor. The correlation matrix is defined separately in the X Correlation Specification report. You can use this option to accommodate correlated factors.

Figure 8.6 Defining a Correlation Matrix for the Multivariate Option

Continuous Factors

Many of the distributions available use standard random functions that are described in *Using JMP*. Descriptions of the specialized distributions available follow:

Normal weighted Generates values from a weighted normal distribution with the given mean and standard deviation. The weighting is a specific sampling scheme used to simulate rare events from the tails of the distribution. This is a good choice when you want to simulate very low defect rates. See [“Statistical Details for the Simulator”](#).

Normal truncated Generates values from a normal distribution limited by lower and upper limits. Any randomly generated value that exceeds a limit is discarded and another value is generated. This is a good choice when you want to simulate an inspection system where inputs that do not satisfy specification limits are discarded.

Normal censored Generates values from a normal distribution limited by lower and upper limits. Any randomly generated value that exceeds a limit is set to that limit, putting a density mass at the limits. This is a good choice when you want to simulate systems where inputs that do not satisfy specification limits are reworked until they are at the specification limit.

Sampled Generates factor values by selecting a value at random from that factor's column in the data table.

External Generates factor values by selecting a value at random from a column in another table. You are prompted to choose the table and column.

Note: The Aligned check box appears when you select Sampled or External. It is used when two or more factors are set to Sampled or External. When checked, the random draws come from the same row of the table. This maintains the correlation structure between two columns. If the Aligned option is used to associate two columns in different tables, the columns must have the same number of rows.

Categorical Factors

If a factor is categorical, then the random distribution is characterized by probabilities specified for each category. By default, the probabilities are set to the observed probabilities in the data table. You can change the probabilities using the handles in the plot or by changing the numerical values in the Prob column. The probabilities must sum to 1.

Note: If the probabilities that you select do not sum to 1, they are automatically regularized to sum to 1 once you click the Simulate button.

When the simulation for a factor is set to Random, a graphical representation of the random distribution density is shown. The graph shows the form of the density for the continuous distributions, and provides control points that can be dragged to change the distribution. The drag points for the Normal are the mean and the mean plus or minus one standard deviation. The Normal truncated and censored add points for the lower and upper limits. The Uniform and Triangular have limit control points, and the Triangular adds the mode.

Response Simulation Settings

Simulation settings for the responses enable you to simulate random noise in the responses. Often your factors explain part of the variation in the response with the rest of the variation of the response attributed to random noise. This is how the random noise is specified in your simulation.

No Noise Generates the response from the model based on the factor settings. No random noise added to the response.

Add Random Noise Adds a normal random value with mean zero and specified standard deviation to the generated response.

Add Random Weighted Noise Adds an error term to the generated response based on a weighted sampling scheme used to simulate rare events from the tails of the distribution.

Add Multivariate Noise Adds an error term to the generated response based on a multivariate normal distribution. Specify the standard deviation for the response. Specify the correlation structure between responses in the Y Correlation Specification report.

Random by Model (Available only within the Standard Least Squares and Generalized Regression personalities of the Fit Model platform.) Adds an error term to the generated response based on the model distribution specified in the Fit Model launch window.

The Simulator Report

The Simulator report contains the following items:

Simulate to Table Contains a Make Table button that saves the results of the simulation to a data table. If a response has specification limits, the table includes a Y In Spec column that indicates whether the simulated response is within the specification limits. The table also includes an Objective column, labeled Obj. If you added Desirability functions to your profiler prior to simulation, this column is the evaluation of the desirability function. If the Desirability functions were not present prior to simulation, the column contains all missing values.

Sequencing (Available only when the distribution is Normal, Uniform, or Triangular random.) Sequencing enables you to simulate across a range of locations or spreads for each factor. The simulations are saved to a data table. Select an option to sequence the location or spread of each factor. Specify the number of steps and the range for the sequencing. For each combination of the number of steps, the simulation runs N Runs. If you have two terms, each with 5 steps, and N Runs = 100, the resulting simulation table has 2,500 rows.

The Simulator Report Options

The Simulator red triangle menu contains the following options:

Automatic Histogram Update Toggles the histogram update. When this option is selected, the histograms update with new simulated values when you drag factor setting handles. By default, this option is not selected.

Defect Profiler (Available only when spec limits are specified.) Shows the defect rate as an isolated function of each factor. See [“Defect Profiler”](#).

Defect Parametric Profile (Available when the Defect Profiler is launched.) Shows the defect rate as an isolated function of the parameters of each factor’s distribution. See [“Defect Parametric Profiler”](#).

N Strata (Appears only when you press Shift before clicking the Simulator red triangle menu.) Enables you to specify the number of strata for the Normal Weighted distribution. See [“Statistical Details for the Simulator”](#).

Set Random Seed (Appears only when you press Shift before clicking the Simulator red triangle menu.) Enables you to specify a seed for the simulation starting point. This enables the simulation results to be reproducible, unless the seed is set to zero. The seed is set to zero by default. If the seed is nonzero, then the latest simulation results are output when the Make Table button is clicked.

Simulation Experiment (Available for Normal, Uniform, and Triangular random distributions.) Runs a designed simulation experiment on the locations of the factor distributions. A window appears that enables you to specify the number of design points, the portion of the factor space to be used in the experiment, and which factors to vary in the experiment. Factors that are not selected for the experiment are set to their current Profiler value. See [“Simulation Experiment”](#).

Spec Limits Opens a table to set or edit specification limits for the responses. Click the **Save** button to save specification limits to the response column properties in the data table. See [“Specification Limits”](#).

Defect Profiler

To use the Defect Profiler, spec limits must be defined for at least one response. The Defect Profiler shows the probability of an out-of-spec output defect as a function of each factor while the other factors vary randomly. This is used to help visualize the changes in a factor's distribution that the process is most sensitive to, often as part of tolerance design.

Specification limits are used to define a defect, and the random distributions assigned to each factor are used to simulate responses.

Define at least one of the factors as Random in the simulation settings to obtain useful results. Otherwise, the simulation outputs are constant and the defect rate is zero if the outcome falls within spec or one if the outcome falls out of spec.

Tip: If you need to estimate very small defect rates, consider the Normal weighted random option. This random distribution estimates stable defect rates of just a few parts per million with only a few thousand simulation runs.

Introduction to Tolerance Design

Tolerance design is the investigation of how defect rates can be controlled by controlling variability in the input factors.

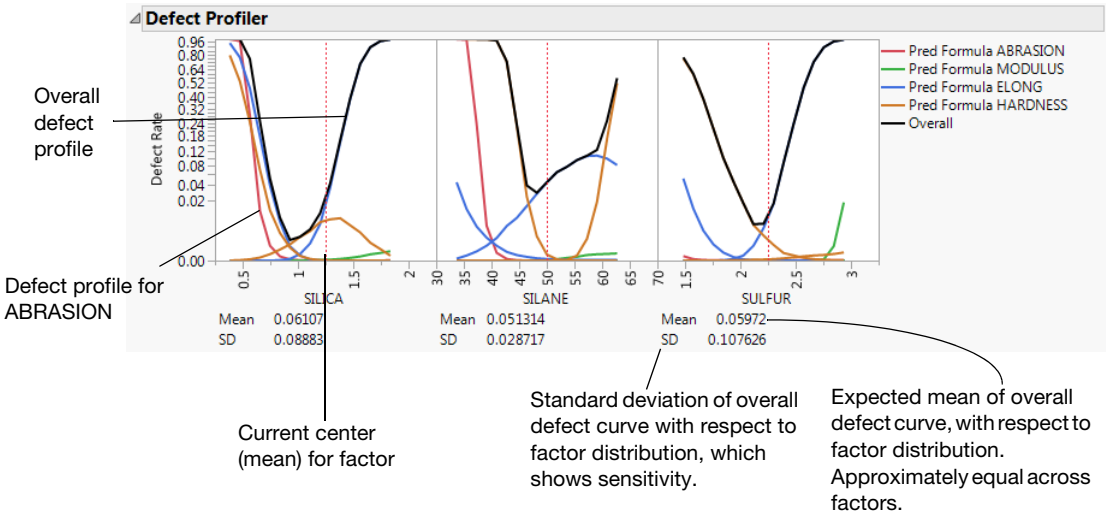
Input factors have variation. Specification limits are used to define acceptable ranges for each input. The variability in the input factors impacts the outputs. Specification limits are also used to define the acceptable range for output variables.

Sometimes, a tolerance design study shows that spec limits on an input are unnecessarily tight. Loosening such limits can result in reduced costs without sacrificing product quality. In these cases, tolerance design can save money.

In other cases, a tolerance design study might find that either tighter limits or different targets result in higher quality. In all cases, it is valuable to understand how the inputs and their variability impact that the defect rates.

The Defect Profiler shows the defect rate as a function of each factor fixed at the specified mean value while all other factors are varied according to their random specification. If there are multiple outputs with spec limits, each has a different colored defect rate curve. A black curve shows the overall defect rate.

Figure 8.7 Defect Profiler



Graph Scale

Defect rates are shown on a cubic root scale, so that both large and small defect rates are shown in some detail.

Defect Rates

The mean and standard deviation (SD) of the simulated overall defect rate are reported below each defect profile plot. This mean is calculated by integrating the defect profile curve with the specified factor distribution. Because of numerical error in the estimations, the overall mean defect rate reported under each factor can differ slightly.

The defect rates that are reported in the Defect Profiler are estimates of the simulated overall defect rate. This rate is also reported in the Rate column of the defect table that is in the Prediction Profiler outline.

Note: The defect table is added to the Prediction Profiler outline after you run a simulation and one or more of your responses has defined spec limits.

Because the rate estimates are obtained differently, by integration and simulation, they might differ slightly. If they are very different, you might consider increasing the number of simulation runs. In addition, verify that the range of the factor scale is wide enough so that the integration covers the distribution well.

The standard deviation is a measure of the sensitivity of the defect rate to the factor. It is small when either the factor profile is flat or the factor distribution has a small variance. The larger the standard deviation, the larger the impact that changes in that factor have on the defect rate variability. Comparing SDs across factors enables you to select factors for improvement to reduce defect rates.

The mean and SD values are updated when you change the factor distribution settings. This is one way to explore how to reduce defects as a function of one particular factor at a time. You can click and drag a handle point on the factor distribution and watch the mean and SD change as you drag. However, changes are not updated across all factors until you click the Rerun button to generate updated simulation runs.

Simulation Method and Details

Suppose you want a defect profile for factor X1, in the presence of random variation in X2 and X3. A series of $n = N$ Runs simulation runs is done at each of k points in a grid of equally spaced values of X1. (By default, k is set at 17.) At each grid point, suppose that there are m defects due to the specification limits. At that grid point, the defect rate is m/n . These defect rates are connected and plotted as a continuous function of X1.

Notes

- The profile curve is not recalculated automatically when distributions change. Click **Rerun** to update the curve.
- Defect Profiling does not address the general optimization problem of optimizing quality against cost, given functions that represent all aspects of the problem. This more general problem would benefit from a surrogate model and space filling design.
- The defect profiles tend to be uneven when they are low. This is due, in part, to the use of the cubic scale where differences in low values are exaggerated. Jagged defect profiles could be due to limited simulation runs. If the overall defect curve (black line) is smooth, and the individual defect rates are fairly consistent, then your simulation probably has enough runs to provide a stable solution. If the overall defect rate curve is jagged, then consider increasing the number of runs. 20,000 runs is generally enough to stabilize the curves.

Defect Parametric Profiler

The Defect Parametric Profiler report shows the impact of process changes on the defect rate. The impacts are based on the simulation parameter settings for each factor. Four scenarios are considered.

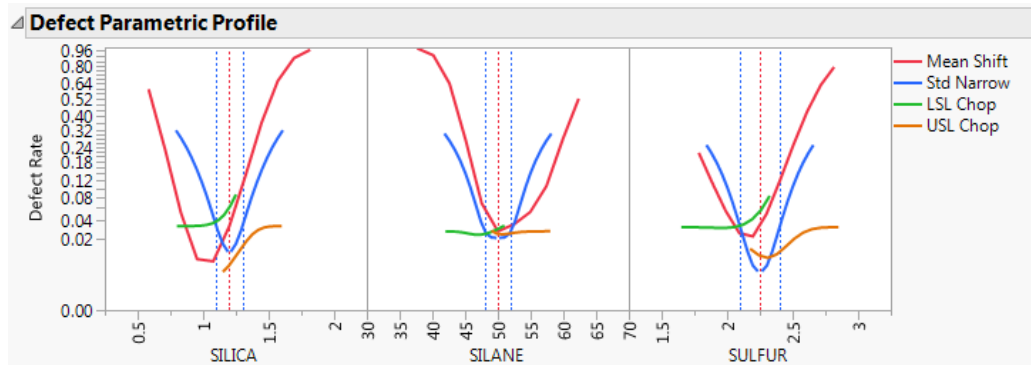
Mean Shift The impact of shifting the mean is shown by a red curve. The current mean is shown by a red dotted vertical line.

Std Narrow The impact of a reduction in variability is shown by a blue curve. The dotted blue vertical lines are set at the mean plus and minus one standard deviation. The minimum value on the curve corresponds to the defect rate when there is no variability.

LSL Chop The impact of inspection to remove all parts below the lower specification limit is shown by a green curve.

USL Chop The impact of inspection to remove all parts above the upper specification limit is shown by an orange curve.

Figure 8.8 Defect Parametric Profile



Simulation Experiment

Use the Simulation Experiment option to run a designed simulation experiment on the locations of the factor distributions. When you select Simulation Experiment, you to specify the number of design points, the portion of the factor space to be used in the experiment, and which factors to include in the experiment. For factors that are not included in the experiment, the current value set in the Profiler is used in the experiment.

The experimental design is a Latin Hypercube. At each design point, N Runs random draws are generated with the design point serving as the center of the random draws. The shape and variability come from the specified distributions. The output has one row for each design point. The responses include the defect rate for each response with spec limits and an overall defect rate. You can use a Gaussian Process model to model the overall defect rate from the simulation experiment. For more information about Gaussian Process models, see *Predictive and Specialized Modeling*.

Specification Limits

To add specification limits to a variable, right-click the desired column and select **Column Properties > Spec Limits**. In the Column Properties window, there are boxes to enter values for the Lower Spec Limit, Target, and Upper Spec Limit. Alternatively, you can define Specification Limits using the **Spec Limits** option in the Simulator red triangle menu.

The profilers support specification limits on the responses and provide a number of features:

- In the Profiler, if the Response Limits are not set up in the input data table to provide desirability coordinates, JMP looks for a Spec Limits column property and constructs desirability functions appropriate to those spec limits. For more information about Response Limits see *Using JMP*.
- If you use the Simulator to output simulation tables, JMP includes the Spec Limits column properties in the output data tables. This makes accounting for defect rates and capability indices easy.
- Adding spec limits enables the Defect Profiler.

Additional Examples of the Simulator

- [“Example of the Defect Profiler”](#)
- [“Example of Stochastic Optimization”](#)
- [“Example of Simulating General Formulas”](#)

Example of the Defect Profiler

To demonstrate a possible workflow with the Defect Profiler, we use Tiretread.jmp. The experimental data in the Tiretread.jmp sample data table comes from an experiment to study the effects of SILICA, SILANE, and SULFUR on four measures of tire tread performance.

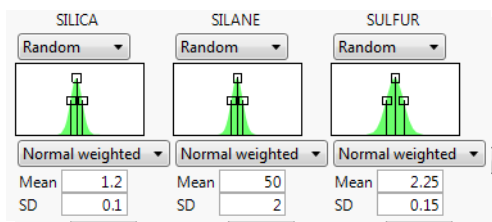
Add Specification Limits in the Simulator

1. Select **Help > Sample Data Library** and open Tiretread.jmp.
2. Select **Graph > Profiler**.
3. Select Pred Formula ABRASION, Pred Formula MODULUS, Pred Formula ELONG, and Pred Formula HARDNESS and click **Y, Prediction Formula**.
4. Click **OK**.
5. Click the Prediction Profiler red triangle and select **Simulator**.
6. Click the Simulator red triangle and select **Spec Limits**.

Note: If your columns have spec limits saved as a column property, those spec limits are shown in the Simulator Spec Limits table.

7. Set the spec limits:
 - For ABRASION set the LSL to 110.
 - For MODULUS set the USL to 2000.
 - For ELONG set the LSL to 350 and the USL to 550.
 - For HARDNESS set the LSL to 66 and the USL to 74.
8. Click **Save** to save the Spec Limits to the data table.
9. Beneath each factor, select **Random**.
10. For each factor, enter the random specifications as shown in [Figure 8.9](#).

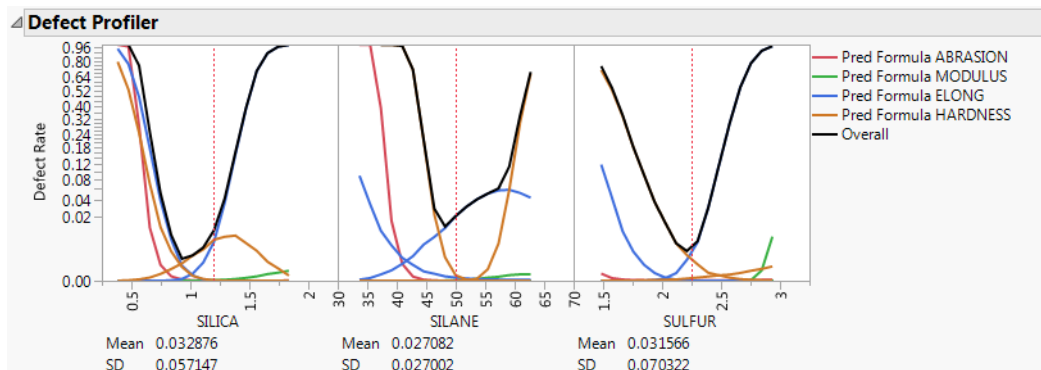
Figure 8.9 Profiler Random Specifications



Open the Defect Profiler and Defect Parametric Profile

1. Click the Simulator red triangle and select **Defect Profiler**.

Figure 8.10 Defect Profiler



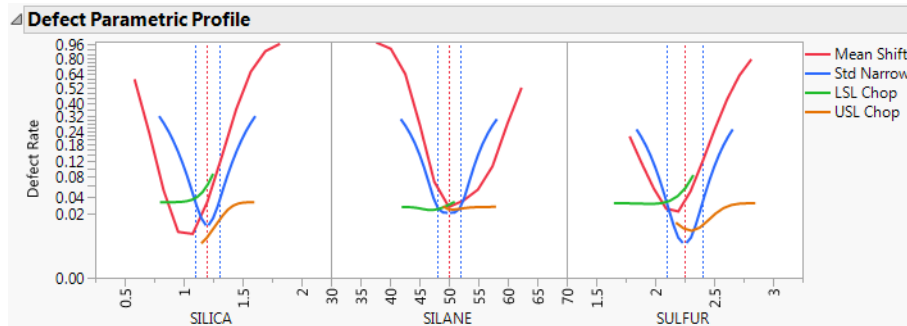
Note: The defect profiler is based on simulation with random inputs. The values that you obtain might differ from those shown in [Figure 8.10](#).

The black curves show the overall defect rate for each factor fixed at the X axis value while all other factors vary.

Consider the overall curve for SILICA. As silica varies, the defect rate goes from the lowest rate of 0.001 when silica is about 1 and increases quickly up to a defect rate of nearly 1 as silica increases or decreases from 1. However, SILICA is itself random. If you integrate the density curve of SILICA, you would estimate the average defect rate to be about 0.03, which is shown as the Mean for SILICA. This estimate of the overall defect rate estimated by the simulation is shown in the defect table under the simulation histograms. The Mean value for the overall defect rate for all factors are similar.

The Defect Profiler also includes an estimate of the standard deviation of the defect rate with respect to the variation in each factor. This value (labeled SD) is 0.057 for SILICA. The standard deviation is related to the sensitivity of the defect rate with respect to the distribution of that factor. Comparing the SD values across the three factors, the SD for SULFUR is higher than the SD values for SILICA and SILANE. This indicates that to improve the defect rate, shifting the distribution in SULFUR should have the greatest effect. A distribution can be shifted by changing its mean, changing its standard deviation, or by truncating the distribution by rejecting inputs that do not meet certain specification limits.

2. Click the Simulator red triangle and select **Defect Parametric Profile**.

Figure 8.11 Defect Parametric Profile


Consider SULFUR and note that the current defect rate (0.03) is represented in four ways corresponding to each of the four curves in the Parametric Profiler.

For the red curve, Mean Shift, the current rate is where the red curve intersects the vertical red dotted line. The Mean Shift curve represents the change in overall defect rate as the mean of SULFUR changes. One opportunity to reduce the defect rate is to shift the mean slightly to the left. If you use the crosshair tool on this plot, you see that a shift down in the mean reduces the defect rate to about 0.02.

For the blue curve, Std Narrow, the current defect rate is where the blue curve intersects the two dotted blue lines. The Std Narrow curves represent the change in defect rate as the standard deviation changes. The dotted blue lines represent one standard deviation below and above the current mean. The blue curve is drawn symmetrically around the center. At the center, the blue curve reaches a minimum, representing the defect rate for a standard deviation of zero. That is, if we totally eliminate variation in SULFUR, the defect rate is about 0.003. This is much lower than the current rate of 0.03. If you look at the other defect parametric profile curves, you can see that this is better than reducing variation in the other factors, something that we suspected by the SD value for SULFUR.

For the green curve, LSL Chop, there are no interesting opportunities for improvement in the defect rate. The green curve is above current defect rates for the entire range of the curve. This indicates that reducing the variation by rejecting parts with too-small values for SULFUR does not help reduce the defect rate.

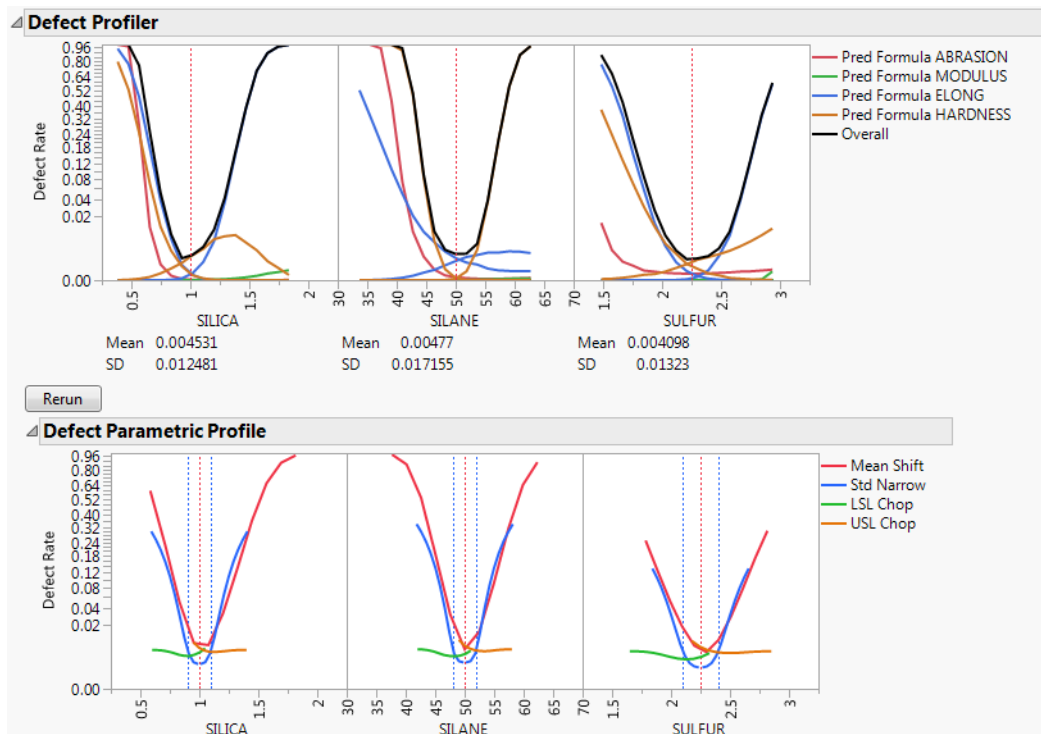
The orange curve, USL Chop, suggests a way to improve the defect rate. Reading the curve from the right, the curve starts out at the current defect rate (0.03). Then as you start rejecting more parts by decreasing the USL for SULFUR, the defect rate improves. However, moving a spec limit to the center of the distribution is equivalent to throwing away half the parts, which might not be a practical solution.

Looking at all the opportunities over all factors, it now looks like there are two good options for further investigation. You could shift the mean of SILICA to about 1 or reduce the variation in SULFUR. Because it is generally easier in practice to change a process mean than a process variation, the best first adjustment might be to shift the mean of SILICA to 1.

3. In the Prediction Profiler, adjust the Mean of SILICA from 1.2 to 1.0.
4. Below the Defect Profiler, click **Rerun**.

The Defect Profiler updates based on the adjusted SILICA value.

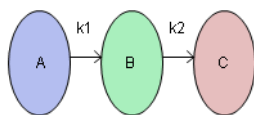
Figure 8.12 Adjusted Defect Rates



By shifting the mean of SILICA from 1.2 to 1.0, the defect rate has decreased from 0.03 to about 0.004, which is a good improvement. Investigating other defect reduction scenarios is easy to do by making changes to the distributions and rerunning the simulations.

Example of Stochastic Optimization

This example is adapted from Box and Draper (2007) and uses Stochastic Optimization.jmp. A chemical reaction converts chemical A into chemical B and B into C. The resulting amount of chemical B is a function of reaction time and reaction temperature. Use the profiler and simulator to explore factor settings to optimize the yield of B.

Figure 8.13 Chemical Reaction


For this reaction the yield of B can be computed using the Arrhenius laws. The column Yield contains the formula for yield. The formula is a function of Reaction Time (hours) and reaction rates k_1 and k_2 . The reaction rates are a function of Reaction Temperature (degrees Kelvin) and known physical constants $\theta_1, \theta_2, \theta_3, \theta_4$. Therefore, Yield is a function of Reaction Time and Reaction Temperature.

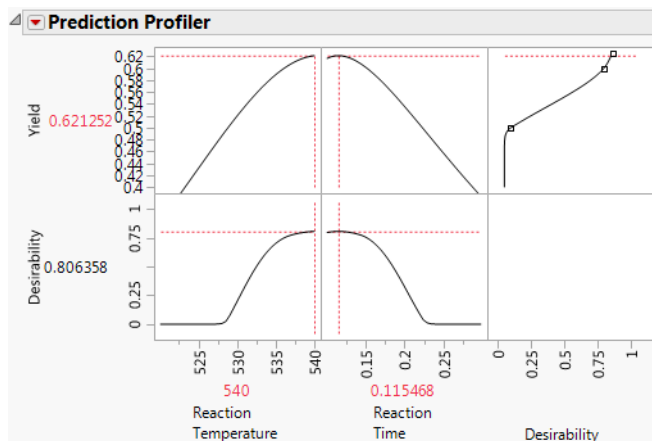
Maximize Yield Using Desirability Function

1. Select **Help > Sample Data Library** and open Stochastic Optimization.jmp.
2. Select **Graph > Profiler**.
3. Select Yield and click **Y, Prediction Formula**.
4. Click **Expand Intermediate Formulas** and then click **OK**.

The Prediction Profiler with Desirability Functions enabled appears. For more information about Desirability Functions, see the [“Desirability Profiling and Optimization”](#).

5. Click the Prediction Profiler red triangle and select **Optimization and Desirability > Maximize Desirability**.

The Prediction Profiler maximizes Yield and sets the graphs to the optimum value of Reaction Time and Reaction Temperature.

Figure 8.14 Yield Maximum


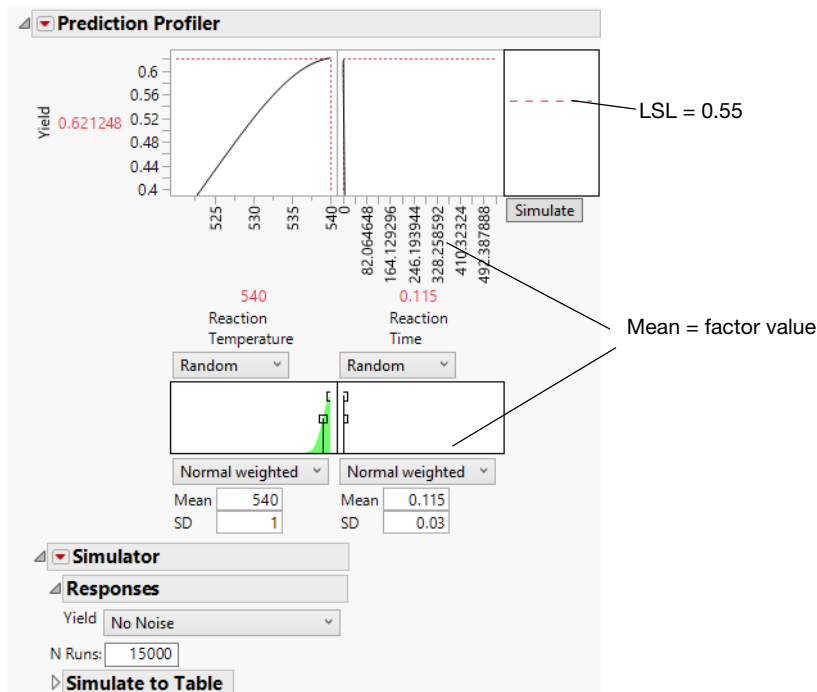
The maximum Yield is approximately 0.62 at a Reaction Time of 0.115 hours and Reaction Temperature of 540 degrees Kelvin, or hot and fast. (Your results might differ slightly due to random starting values in the optimization process.)

Simulate Defect Rate for Maximum Yield

In a production environment, process inputs cannot always be controlled exactly. What happens to Yield if the inputs (Reaction Time and Reaction Temperature) have random variation? Furthermore, if Yield has a spec limit, what percent of batches are out of spec? The Simulator can help you investigate the variation and defect rate for Yield, given variation in Reaction Time and Reaction Temperature.

1. Click the Prediction Profiler red triangle and deselect **Optimization and Desirability > Desirability Functions**.
2. Click the Prediction Profiler red triangle and select **Simulator**.
3. Set the simulation parameters for Reaction Temperature to **Random > Normal Weighted** with Mean = 540 and SD = 1.
4. Set the simulation parameters for Reaction Time to **Random > Normal Weighted** with Mean = 0.115 and SD = 0.03.
5. Set the **N Runs** value to 15,000.

Figure 8.15 Initial Simulator Settings

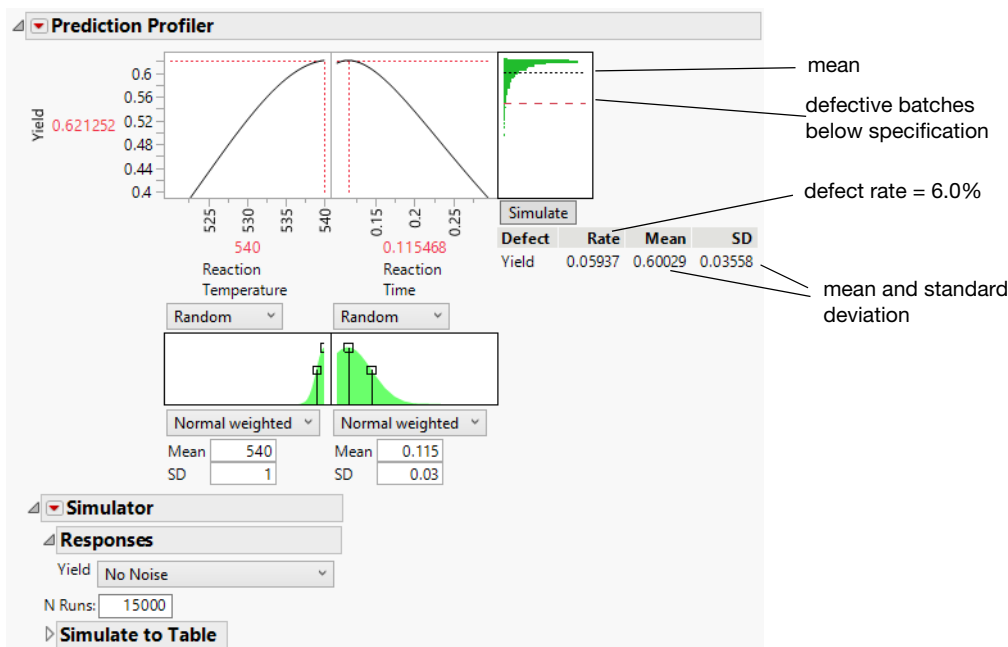


Yield has a lower spec limit of 0.55, set as a column property, and shows in Figure 8.15 as a dashed red line.

- Click the **Simulate** button.

Note: Your numbers might differ from those shown in Figure 8.16 due to the random draws in the simulation.

Figure 8.16 Simulation Results



The predicted Yield is 0.62 for Reaction Temperature of 540 and Reaction Time of 0.115. The simulation estimates an average defect rate of about 6% with a standard deviation of 0.03 given the assumed variation in the temperature and time. The defect rate of 6.0%, indicates that about 6.0% of batches would be out of specification.

Use the simulator to explore other settings of Reaction Temperature and Reaction Time that might maintain a high Yield but with a lower defect rate. Before changing settings, save these factor settings that give us the maximum Yield for later use.

- Click the Prediction Profiler red triangle and select **Factor Settings > Remember Settings**.
- Type "Max Yield" and click **OK**.

The settings are appended to the report window.

Figure 8.17 Remembered Settings for Maximum Yield

Remembered Settings			
Setting	Reaction Temperature	Reaction Time	Yield
☐ Max Yield	540	0.115468	0.6212525

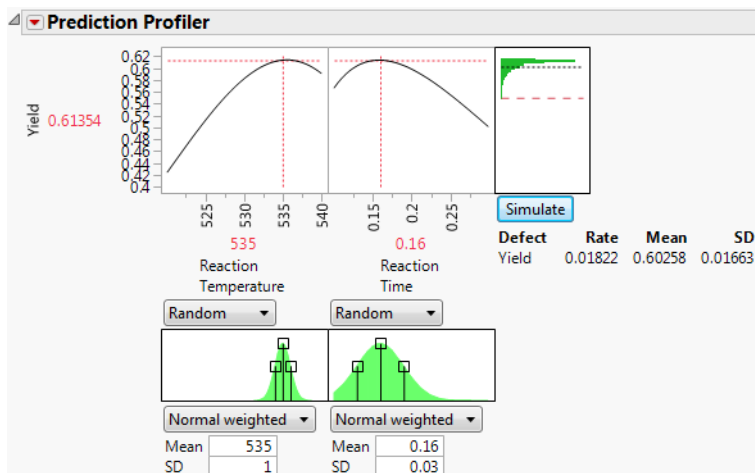
9. Set the Mean value for Reaction Temperature to 535.

Using the dashed red line in the Reaction Time plot, you can explore and determine the approximate value that maximized Yield. This value should be around 0.16.

10. Set the Mean value of Reaction Time to 0.16.

11. Click **Simulate**.

Note: Your numbers might differ from those shown in [Figure 8.18](#) due to the random draws in the simulation.

Figure 8.18 Defect Rate for Temperature of 535

By making slight changes to the input factor settings, the defect rate decreases to about 1.8% with a decrease of less than 0.01 in the predicted yield. The fixed (no variability) settings that maximize Yield are not the same settings that minimize the defect rate in the presence of factor variation.

Simulation Experiment

You can run a simulation experiment to find the settings of Reaction Temperature and Reaction Time that minimize the defect rate. To do this, simulate the defect rate at each point in an experimental design for Reaction Temperature and Reaction Time. Then fit a predictive model for the defect rate and find factor settings to minimize the defect rate.

1. Click the Simulator red triangle and select **Simulation Experiment**.
2. Set the number of experimental runs to 80 and the portion of the design space to 1 to use the whole factor space in the experiment.
3. Click **OK**.

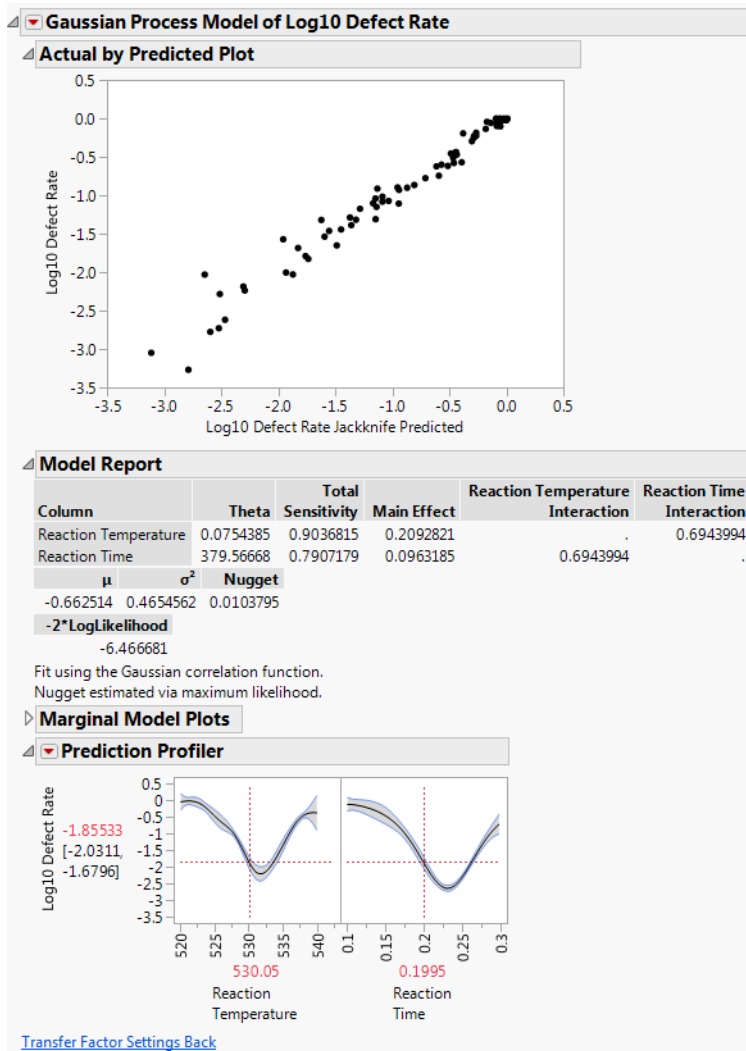
A Latin Hypercube design with 80 design points is generated within the specified factor space, and N Runs random draws are taken at each of the design points. The design points are the center of the random draws, and the shape and variance of the random draws come from the factor distribution settings.

A data table is created with the results of the experiment. The Overall Defect Rate is given at each design point. You can now fit a model that predicts the defect rate as a function of Reaction Temperature and Reaction Time.

Note: Do not close the Stochastic Optimization Profiler window. You come back to it later.

4. From the new data table, click the green triangle next to the Gaussian Process script.

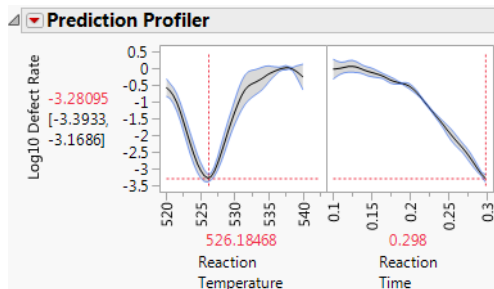
Figure 8.19 Results of Gaussian Process Model Fit



Note: Your results might be slightly different due to the random draws in the simulation.

- To find the settings of Reaction Temperature and Reaction Time that minimizes the defect rate, click the Prediction Profiler red triangle and select **Optimization and Desirability > Maximize Desirability**.

The desirability function is already set up to minimize the defect rate.

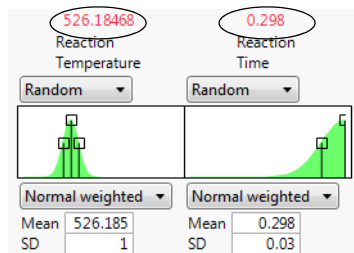
Figure 8.20 Settings for Minimum Defect Rate


The settings that minimize the defect rate are approximately Reaction Temperature = 526 and Reaction Time = 0.3.

- Click the **Transfer Factor Settings Back** button.

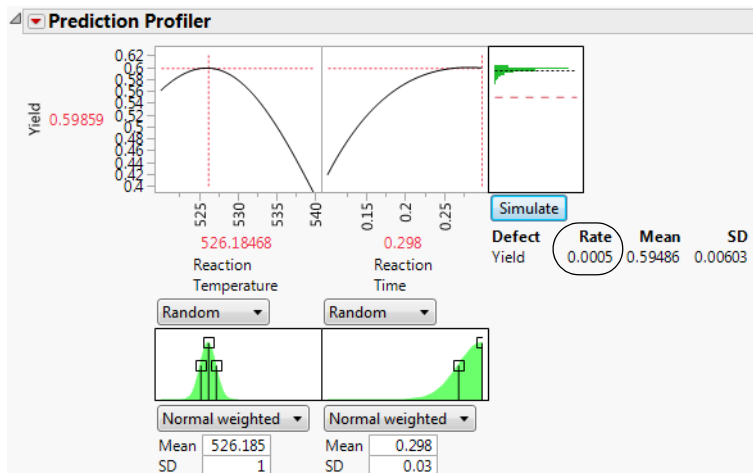
This updates the original Profiler report to use the setting for Reaction Temperature and Reaction Time that minimize the defect rate.

- Return to the original Profiler report window.
- Click the Prediction Profiler red triangle and select **Factor Settings > Remember Settings**.
- Type "Min Defect" and click **OK**.

Figure 8.21 Minimum Defect Settings


- With the new settings in place, click the **Simulate** button to estimate the defect rate at the new settings.

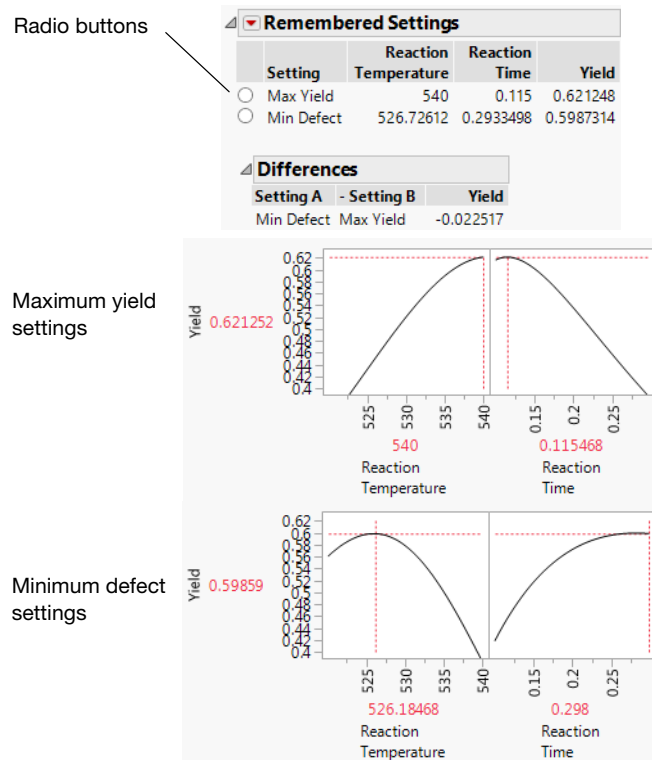
Figure 8.22 Lower Defect Rate



At the new settings the defect rate is 0.05%. This is much lower than the 6.0% for the settings that maximize Yield. That is a reduction of about 120x. Recall that the average Yield from the first settings is 0.62, and the new average is 0.59. The decrease in average Yield of 0.03 is the trade off for lowering the defect rate by 120x.

Because you saved the settings using Remember Settings, you can easily compare the old and new settings. The Differences report summarizes the difference.

11. Click the **Remembered Settings** radio buttons to view the profiler for each setting.

Figure 8.23 Settings Comparison


The chemist now knows what settings to use for a quality process. If the factors have no variation, the settings for maximum Yield are hot and fast. But, if the process inputs have variation similar to what we have simulated, the settings for maximum Yield produce a high defect rate. Therefore, to minimize the defect rate in the presence of factor variation, the settings should be cool and slow.

Example of Simulating General Formulas

Though the profiler and simulator are designed to work from formulas stored from a model fit, they work for any formula that is stored in a column. A typical application of simulation is to exercise financial models under certain probability scenarios to obtain the distribution of the objectives. This can be done in JMP. The key is to store the formulas into columns, set up ranges, and then conduct the simulation.

1. In the JMP Home Window, select **File > New > Script**. This opens a new script window.
2. Copy and paste the following JSL script into the new script window.

```
dt = New Table( "Sales Model" );
dt << New Column( "Unit Sales", Values( {1000, 2000} ) );
```

```

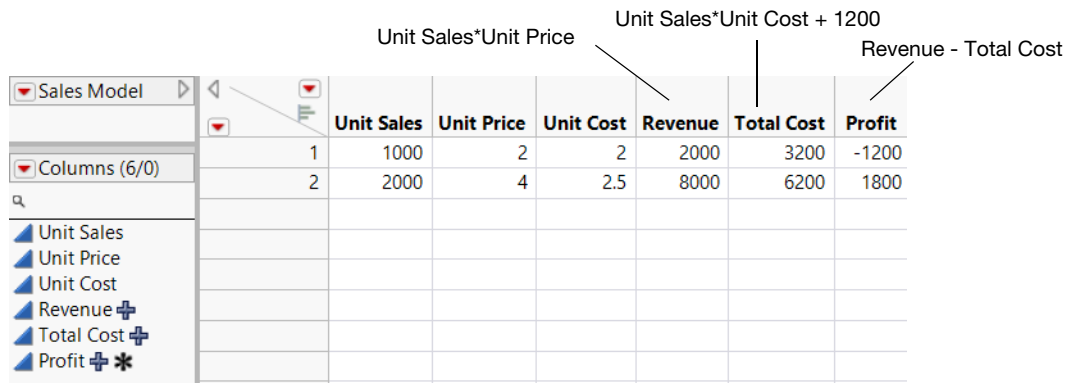
dt <- New Column( "Unit Price", Values( {2, 4} ) );
dt <- New Column( "Unit Cost", Values( {2, 2.5} ) );
dt <- New Column( "Revenue",
  Formula( :Unit Sales * :Unit Price )
);
dt <- New Column( "Total Cost",
  Formula( :Unit Sales * :Unit Cost + 1200 )
);
dt <- New Column( "Profit",
  Formula( :Revenue - :Total Cost ),
  Set Property( "Spec Limits", {LSL( 0 )} )
);
Profiler(
  Y( :Revenue, :Total Cost, :Profit ),
  Objective Formula( Profit )
);

```

- Click the Run Script icon  to run the script. Alternatively, you can select Ctrl-R.

The script creates the data table in [Figure 8.24](#) with some initial scaling data and stores formulas into the output variables. It also launches the Prediction Profiler.

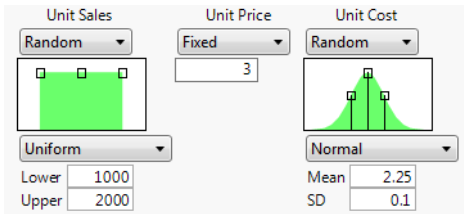
Figure 8.24 Data Table Created from Script



	Unit Sales	Unit Price	Unit Cost	Revenue	Total Cost	Profit
1	1000	2	2	2000	3200	-1200
2	2000	4	2.5	8000	6200	1800

- Click the Prediction Profiler red triangle and select the **Simulator**.
- In the menus beneath Unit Sales and Unit Cost, select **Random**.
- Fill in the factor parameters:
 - Unit Sales is **Uniform** with Lower limit 1000 and Upper limit 2000.
 - Unit Price is **Fixed** at 3.
 - Unit Cost is **Normal** with mean of 2.25 and standard deviation of 0.1.

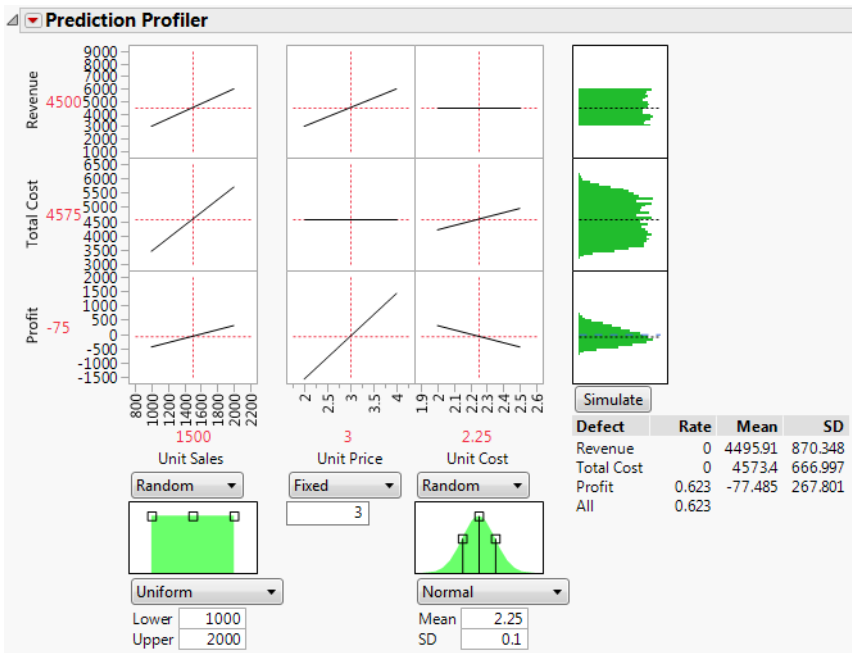
Figure 8.25 Specifications for Prediction Profiler



7. Click the **Simulate** button.

Note: Your numbers might differ from those shown in [Figure 8.26](#) due to the random draws in the simulation.

Figure 8.26 Simulator



It appears that the models are unlikely to be profitable. By putting a lower specification limit of zero on Profit, the defect report tells you that the probability of being unprofitable is 62%.

- 8. Change the fixed value of Unit Price to 3.25.
- 9. Click the **Simulate** button.

Figure 8.27 Results

Defect	Rate	Mean	SD
Revenue	0	4870.57	942.877
Total Cost	0	4573.4	666.997
Profit	0.2162	297.174	330.16
All	0.2162		

Now the probability of being unprofitable is down to about 21%.

If unit price cannot be raised anymore, you should now investigate lowering your cost or increasing sales, if you want to further decrease the probability of being unprofitable.

Statistical Details for the Simulator

Normal Weighted Distribution

JMP uses the *multivariate radial strata* method for each factor that uses the Normal Weighted distribution. This seems to work better than a number of importance sampling methods and is accurate at estimating in the extreme tails.

First, define the number of strata. The strata are a net of hyperspheres that are centered around 0. For d random factors, the strata are defined by their radial intervals. See [Table 8.1](#).

Table 8.1 Strata Intervals

Strata Number	Inside Distance	Outside Distance
0	0	$\sqrt{d}$
1	$\sqrt{d}$	$\sqrt{d + \sqrt{2d}}$
2	$\sqrt{d + \sqrt{2d}}$	$\sqrt{d + 2\sqrt{2d}}$
i	$\sqrt{d + (i - 1)\sqrt{2d}}$	$\sqrt{d + i\sqrt{2d}}$
$N_{\text{Strata}} - 1$	$\sqrt{d + \{(N_{\text{Strata}} - 1) - 1\}\sqrt{2d}}$	$\sqrt{d + (N_{\text{Strata}} - 1)\sqrt{2d}}$

The default number of strata is 16. To change the number of strata, a hidden command N Strata is available if you hold the Shift key down while clicking on the red triangle next to Simulator. Increase the sample size as needed to maintain an even number of strata.

For each simulation run, the following is done:

1. Select a strata as $\text{mod}(i - 1, N_{\text{Strata}})$ for run i .
2. Determine a random n -dimensional direction by scaling multivariate Normal (0,1) deviates to unit norm.
3. Determine a random distance using a chi-square quantile appropriate for the strata of a random uniform argument.
4. Scale the variates so that the norm is the random distance.
5. Scale and re-center the variates individually to be as specified for each factor.

The resulting factor distributions are multivariate normal with the appropriate means and standard deviations when estimated with the right weights. Note that you cannot use the Distribution standard deviation with weights, because it does not estimate the desired value. However, multiplying the weight by a large value, like 10^{12} , and using that as a Freq value results in the correct standard deviation.

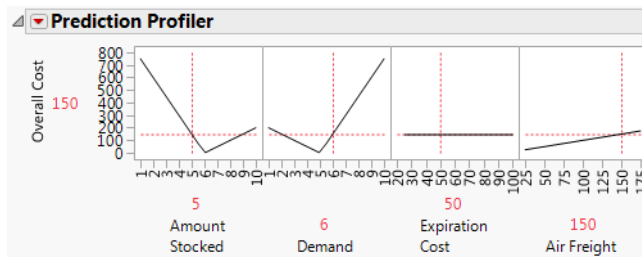
Chapter 9

Excel Profiler

Visualize Models Saved in Microsoft Excel

The JMP Add-In for Excel uses the JMP Profiler to visualize models (or formulas) stored in Excel worksheets. You can install the Excel add-in when you install JMP.

Figure 9.1 Example of a Prediction Profiler Using an Excel Model



Contents

[Overview of the Excel Profiler](#) 183

[Example of an Excel Model](#) 183

[Run the JMP Profiler](#) 185

[Use Linear Constraints](#) 186

[Resolution of Profile Lines](#) 186

[Use the Excel Profiler from JMP](#) 187

Overview of the Excel Profiler

The JMP Add-In for Excel uses the JMP Profiler to visualize models (or formulas) stored in Excel worksheets. You can choose to install the Excel Add-In when you install JMP. Profiling in the Excel Add-In is a two-step process:

1. Click the **Create/Edit Model** button (Excel 2010 through 2016) to enter information about the model that JMP needs. This needs to be done only once per model. For more information, click **Help** in the Create/Edit Model window.
2. Click the **Run Model** button (Excel 2010 through 2016) to launch the JMP Profiler and run the Excel model. See [“Run the JMP Profiler”](#).

Notes:

- The Preferences, Data Table, Graph Builder, Distribution, Fit Y by X, Fit Model, Time Series, and Control Chart buttons are not needed to profile an Excel model. For more information about these features, see *Using JMP*.
- A JMP ribbon is added to Microsoft Excel when the add-in is installed. If there is no JMP ribbon, install the add-in by double-clicking the JMP setup.exe file, selecting **Modify**, selecting **Excel Add-In**, and clicking **Next**.

Example of an Excel Model

An Excel model consists of one or more Excel formulas. Each formula must be a function of one or more other cells. This example uses the Demand.xls sample import data located in the Samples/Import Data folder.

Figure 9.2 Demand Model in Excel

Clipboard		Font		Alignment			
JMP_Output_5cfcff4...		fx		=IF(B3<=B4,(B4-B3)*B5,(B3-B4)*B6)			
1	A	B	C	D	E	F	G
2	JMP Profiler						
3	Label	Inputs	Min	Max	Mean		
4	Amount Stocked	5	1	10	5		
5	Demand	6	1	10	1		
6	Air Freight	150	25	175	150		
7	Expiration Cost	50	25	100	50		
8	Label	Outputs	Min	Max	Mean		
9	Overall Cost	150	0	1000	100		
10							

About the Demand.xls Sample Import Data

The formula in cell B8 is a calculation of the Overall Cost associated with having different amounts of product in stock. The formula, which is shown in the Formula Bar, is a function of four cells:

- Amount Stocked is the amount of product in stock.
- Demand is the customer demand for the product.
- Air Freight is the cost per unit to ship additional product by air when the demand exceeds the amount in stock.
- Expiration Cost is the cost per unit of disposing of unused product when the demand is less than the amount in stock.

The calculations of the formula depend on the relationship between Amount Stocked and Demand.

- If Amount Stocked is less than Demand, then the company has to ship additional units, at a cost of $(\text{Demand} - \text{Amount Stocked}) \times \text{Air Freight}$. For example, if the demand is 8, but the company has only 6 in stock, then it has to ship $8 - 6 = 2$ units at a cost of $2 \times 150 = 300$.
- If Amount Stocked is greater than Demand, then the company has to dispose of unused product, at a cost of $(\text{Amount Stocked} - \text{Demand}) \times \text{Expiration Cost}$. For example, if the demand is 5, but the company has 8 in stock, then it has to dispose of $8 - 5 = 3$ units at a cost of $3 \times 50 = 150$.
- If Amount Stocked is equal to Demand, then there is no shipping cost or disposal cost.
- There is never both a shipping cost and a disposal cost at the same time.

Create the Model in Excel

1. Select **Help > Sample Data Library** and navigate up one level to the Samples/Import Data folder.
2. Double-click Demand.xls to open the file in Microsoft Excel.
3. In Microsoft Excel, click the JMP ribbon.
4. Click the **Create/Edit Model** button .

The name of the workbook is displayed in the Model and Model Name fields.

The Inputs and Outputs fields are populated with data from the worksheet.

5. Enter Customer Demand in the Model Name field and click **Apply**.

The Model field is updated.

6. Select **Air Freight** in the Inputs box and then click the down arrow button .

Air Freight is moved to the bottom of the list because you want it displayed last in the Profiler.

7. Click **OK**.

The Excel model is saved to the worksheet.

Notes:

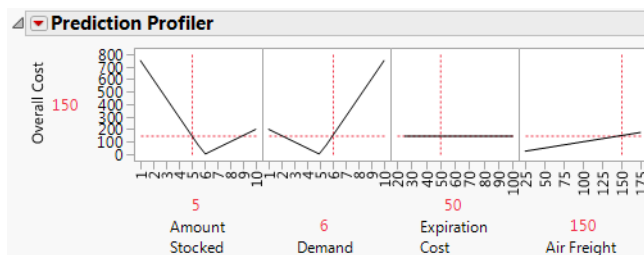
- If the fields in the Create/Edit Model window are not populated when you set up your model, click **Choose** and select the cell that contains the input or output name.
 - For inputs, specify the values and click **Apply**. Inputs must be values, not formulas.
 - For outputs, the specified cell must be a formula containing only information from the Input cells.
- You can create more than one model for a worksheet. In the Create/Edit Model window, click the plus button  next to the Model name. In the Model Name field, change the name if necessary and click the **Apply** button. You can then change the inputs and outputs as necessary and click **OK**.
- You must define the entire model on one worksheet. A model cannot reference cells on another worksheet.

Run the JMP Profiler

Once you create the model using the Excel Add-In, you can run it in the JMP Profiler. From the Excel Add-In, perform the following actions:

1. In Microsoft Excel, click the JMP ribbon.
2. Click the **Run Model** button.
3. Select the model that you want to run.
4. Click **Profile in JMP**.
5. Use the JMP Profiler to simultaneously see the effect of all inputs on the output. You can also simulate a range of input combinations to see the resulting range of output values.

Figure 9.3 Example of the Prediction Profiler Using Excel Models



Note: To ensure that your original Excel worksheet is not altered, JMP runs a hidden copy of Excel in the background that controls all of the Profiler calculations. Since the Excel worksheet and the Profiler are not dynamically linked, after you update a formula in the worksheet, you must relaunch the JMP Profiler to reflect the changes.

Use Linear Constraints

Within the JMP Profiler, you can alter the linear constraints in order to restrict the model input values. You are prompted to save the constraints to the Excel workbook. After constraints are saved to the Excel workbook, whenever the model is profiled from the Excel Add-In, the constraints are incorporated.

1. Click the Prediction Profiler red triangle and select **Alter Linear Constraints**.
2. Click **Add Constraint**.
3. Type in the constraining values.
4. Click **OK**.
5. Click the Prediction Profiler red triangle and select **Save Linear Constraints**.
You are prompted to save the constraints to the Excel workbook.
6. Click **Yes**.

Note: When you save the .xls file, you might see a compatibility error. If so, click **Continue** to save the file.

The workbook opens in Excel. When you run the model, the constraints are reflected in the JMP Profiler. For more information about linear constraints, see [“Linear Constraints”](#).

Tip: To delete a linear constraint, set all constraint values to zero.

Resolution of Profile Lines

The Default N Levels option on the Prediction Profiler red triangle menu affects the resolution of the profile lines. Note the following information:

- This option defaults to 17 when the Profiler runs a model stored in Excel.
- This option defaults to 41 when the model is stored directly in JMP.

If the same model is stored in both Excel and JMP, then the profile lines can appear differently when the models are profiled. Increasing this value causes the Excel Profiler to run slower.

Use the Excel Profiler from JMP

After you have defined model input and outputs in an Excel file, you can profile the model from within JMP.

1. Select **Graph > Excel Profiler**.
2. Locate the Excel file containing the model and then click **Open**.
3. If the Excel file contains multiple models, you are prompted to select the model that you want to profile.

Use the following code to script the Excel Profiler:

```
Excel Profiler( "path to workbook", <"model name"> ) ;
```

If more than one model exists, and no model is specified, a window with the list of available models appears. For more information about scripting the Excel Profiler, see the *Scripting Guide*.

Appendix **A**

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Appendix **B**

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